

## BX Heavy Duty Series

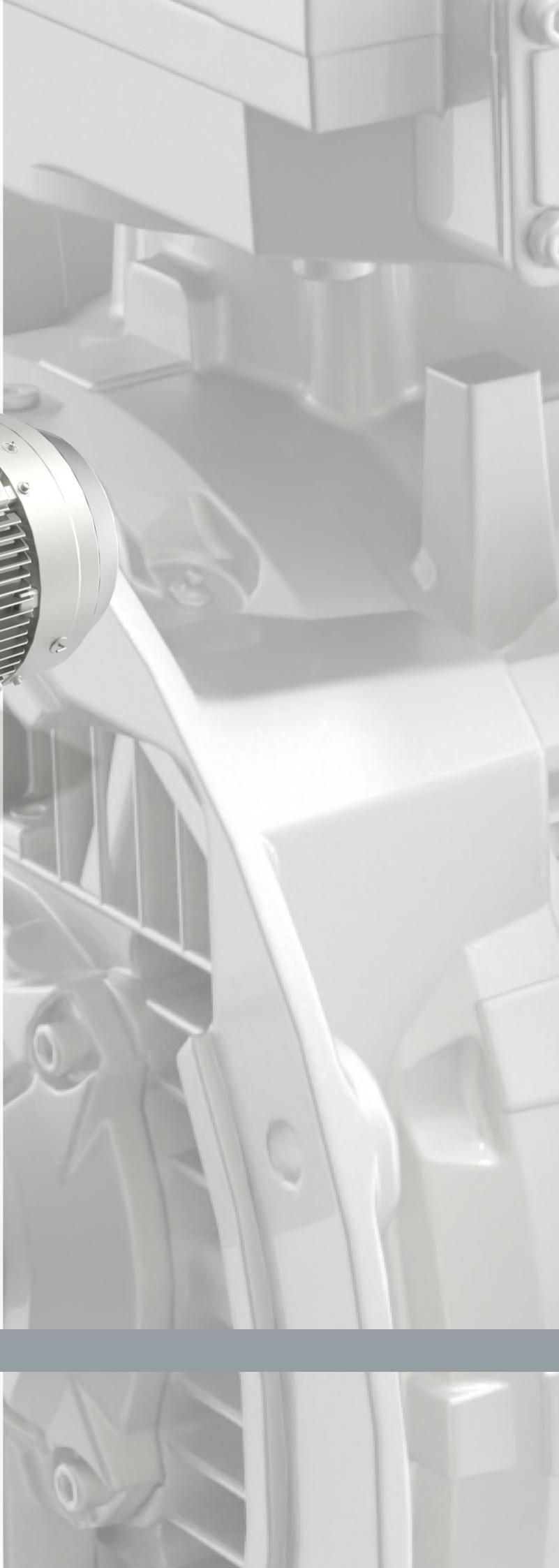
IE3

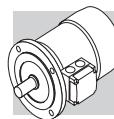
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Three-phase asynchronous motors



PRODUCTS &  
SOLUTIONS

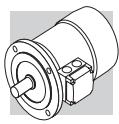




Chapter	Description	Page	Chapter	Description	Page
1	Symbols and units of measurement	2	8	DC brake motors type FD	29
2	Introduction	3	8.1	Degree of protection	30
3	General characteristics	5	8.2	FD brake power supply	30
	3.1 Production range	5	8.3	FD brake technical specifications	32
	3.2 Standards	5	8.4	FD brake connections	33
	3.3 Directives 2006/95/EC (LVD) and 2004/108/EC (EMC)	6	9	AC brake motors type FA	34
	3.4 EU Directive 2012/19/EU Information on disposal	6	9.1	Degree of protection	34
	3.5 Tolerances	6	9.2	FA brake power supply FA	35
4...4.2	Motor designation	7	9.3	Technical specifications of FA brakes	35
	4.3 Variants	10	9.4	FA brake connections	36
	4.4 Options	10	10	Brake release systems	37
	4.5 Brake-related options	11	10.1	Release lever orientation	38
	4.6 Example of identification plate	11	10.2	Separate brake supply	38
5	Mechanical features	12	11	Options	39
	5.1 Versions	12	11.1	Soft-start / stop	39
	5.2 Degree of protection	13	11.2	Capacitive filter	39
	5.3 Cooling	14	11.3	Thermal protective devices	39
	5.4 Direction of rotation	15	11.4	Thermistors	40
	5.5 Noise	15	11.5	Bimetallic thermostates	40
	5.6 Vibrations and balancing	15	11.6	Plug connector	40
	5.7 Terminal box	15	11.7	Control of brake operation	43
	5.8 Cable entry	16	11.8	Additional cable entry for brakemotors	43
	5.9 Bearings	16	11.9	Anti-condensation heaters	43
6	Electrical characteristics	17	11.10	Tropicalization	44
	6.1 Voltage	17	11.11	Second shaft extension	44
	6.2 Frequency	18	11.12	Rotor balancing	44
	6.3 Ambient temperature	19	11.13	Ventilation	45
	6.4 50 HZ normalized power	19	11.14	Rain canopy	47
	6.5 Motors for USA and Canada	20	11.15	Textile canopy	47
	6.6 Motors certified for India	21	11.16	Feedback units	47
	6.7 China Compulsory Certification	22	11.17	Insulated Bearings	49
	6.8 Motor certified for China (China Energy Label)	22	11.18	Vertical Mounting	49
	6.9 Motors certified for Brazil	23	11.19	Surface protection	49
	6.10 Motors certified for Australia	23	11.20	Painting	50
	6.11 Insulation class	23	11.21	Certificates	51
	6.12 Type of duty	24	12	Tables of motors correlation	51
	6.13 Inverter-controlled motors	25	12.1	50 Hz Motors	51
	6.14 Permissible starts per hour, Z	26	12.2	60 Hz Motors	53
7	Asynchronous brake motors	28	13	Motor rating charts BX	56
	7.1 Operation	28	14	Motors dimensions BX	61
	7.2 Most significant features	28	15	Motor rating charts BE	73
			16	Motors dimensions BE	75
			17	Motor rating charts BN	78
			18	Motors dimensions BN	88

## Revisions

Refer to page 98 for the catalogue revision index. Visit [www.bonfiglioli.com](http://www.bonfiglioli.com) to search for catalogues with up-to-date revisions.



## 1 SYMBOLS AND UNITS OF MEASUREMENT

Symbols	Units of Measure	Description	Symbols	Units of Measure	Description
$\cos\varphi$	–	Power factor	$n$	[min <sup>-1</sup> ]	Rated speed
$\eta$	–	Efficiency	$P_B$	[W]	Power drawn by the brake at 20°C
$f_m$	–	Power adjusting factor	$P_n$	[kW]	Motor rated power
$I$	–	Cyclic duration factor	$P_r$	[kW]	Required power
$I_N$	[A]	Rated current	$t_1$	[ms]	Brake response time with one-way rectifier
$I_s$	[A]	Locked rotor current	$t_{1s}$	[ms]	Brake response time with electronic-controlled rectifier
$J_c$	[Kgm <sup>2</sup> ]	Load moment of inertia	$t_2$	[ms]	Brake reaction time with a.c. disconnect
$J_M$	[Kgm <sup>2</sup> ]	Moment of inertia	$t_{2c}$	[ms]	Brake reaction time with a.c. and d.c. disconnect
$K_c$	–	Torque factor	$t_a$	[°C]	Ambient temperature
$K_d$	–	Load factor	$t_f$	[min]	Work time at constant load
$K_J$	–	Inertia factor	$t_r$	[min]	Rest time
$M_A$	[Nm]	Mean breakaway torque	$W$	[J]	Braking work between service interval
$M_B$	[Nm]	Brake torque	$W_{max}$	[J]	Maximum brake work for each braking
$M_N$	[Nm]	Rated torque	$Z$	[1/h]	Permissible starting frequency, loaded
$M_L$	[Nm]	Counter-torque during acceleration	$Z_0$	[1/h]	Max. permissible unloaded starting frequency ( $I = 50\%$ )
$M_S$	[Nm]	Starting torque			



## 2 INTRODUCTION

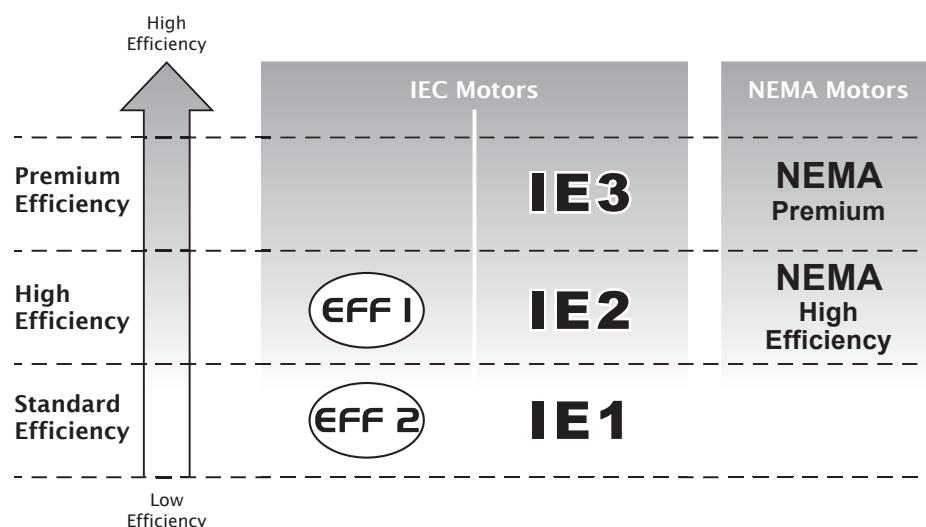
### Efficiency classes and test methods

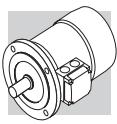
Efficiency classes characterise the efficiency with which an electric motor converts electrical energy into mechanical energy. In Europe, the energy efficiency of low voltage electric motors used to be classified using the voluntary Eff1/Eff2/Eff3 system. Outside Europe, other countries used to apply their own national systems, often very different to the European system. This uncertainty in standards led manufacturers to develop a harmonised international standard, and push for the issue of IEC (International Electrotechnical Commission) standard IEC 60034-30-1 “Efficiency classes of single-speed, three-phase, cage-induction motors (IE code)”.

This new standard:

- defines new classes of efficiency
  - IE1** (standard efficiency)
  - IE2** (high efficiency)
  - IE3** (premium efficiency)
- provides a common, international reference system for the classification of electric motors and for national legislation
- introduces a new efficiency measurement method in conformity with standard IEC 60034-1-2:2007

The following table shows the correspondence among the main classes.





## European Commission regulation 640/2009

IEC standard 60034-30-1 establishes technical guidelines for efficiency classification but does not impose any legal requirements for the adoption of any particular efficiency class. These are laid down by European Directives and national laws.

The EC Regulation applying Directive 2005/32/EC was adopted on the 22nd July 2009. This establishes the legal requirements and eco-compatible design criteria for electric motors, and imposes minimum efficiency limits according to the following schedule:

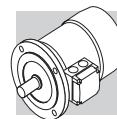
- **16/06/2011:** Electric motors must have a minimum efficiency level equivalent to class **IE2**
- **01/01/2015:** Electric motors with a rated power output between 7.5 kW and 375 kW must have a minimum efficiency level corresponding to **IE3**, or to **IE2** if controlled by an inverter.
- **01/01/2017:** Electric motors with a rated power output between 0.75 kW and 375 kW must have a minimum efficiency level corresponding to **IE3**, or to **IE2** if controlled by an inverter.

### Scope and exclusions

EC Regulation 640/2009 applies to 2, 4, and 6 pole, single-speed, three-phase, 50 Hz or 60 Hz, cage-induction motors with rated outputs of 0.75 kW to 375 kW, and rated voltage up to 1000 V, designed for continuous duty (S1).

The regulation does not apply to:

- brakemotors
- motors designed to function immersed in liquid
- motors that are fully integrated in a product (like a gearbox, pump, fan), so that it is not possible to test the performance of the motor independently of that of the product.
- motors expressly designed to function:
  - at altitudes above 4000 metres a.s.l.;
  - in ambient temperatures above 60 °C;
  - at maximum operating temperatures above 400 °C;
  - in ambient temperatures below -30 °C (all motors) or below 0 °C (water-cooled motors);
  - with incoming liquid coolants at temperatures below 0 °C or above 32 °C;
  - in potentially explosive atmospheres as defined by Directive 2014/34/EU.



### 3 GENERAL CHARACTERISTICS

#### 3.1 Production range

The asynchronous three-phase electric motors BX, BE, BN of BONFIGLIOLI RIDUTTORI's production, are available in basic designs IMB3, IMB5 and IMB14 and derived versions.

Motors are the enclosed type with outer fan and cage-type rotor for use in industrial environments.

Standard versions of BX/BE motors are 230/400V Δ/Y (400/690V Δ/Y in sizes BX/BE 160 and BX/BE 180), 50 Hz motors, with a tolerance of ±10%. Standard BN motors are designed to operate from a rated voltage 230/400V Δ/Y (400/690V Δ/Y for frame sizes BN 160 through BN 200) 50 Hz, with ±10% tolerance.

#### 3.2 Standards

The motors described in this catalogue are manufactured to the applicable standards shown in the following table.

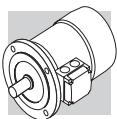
(F01)

Title	CEI	IEC
General requirements for rotating electrical machines	CEI EN 60034-1	IEC 60034-1
Terminal markings and direction of rotation of rotating machines	CEI 2-8	IEC 60034-8
Methods of cooling for electrical machines	CEI EN 60034-6	IEC 60034-6
Dimensions and output ratings for rotating electrical machines	EN 50347	IEC 60072
Classification of degree of protection provided by enclosures for rotating machines	CEI EN 60034-5	IEC 60034-5
Noise limits	CEI EN 60034-9	IEC 60034-9
Classification of type of construction and mounting arrangements	CEI EN 60034-7	IEC 60034-7
Rated voltage for low voltage mains power	CEI 8-6	IEC 60038
Vibration level of electric machines	CEI EN 60034-14	IEC 60034-14
Efficiency classes of single-speed, three-phase, cage-induction motors (IE code)	CEI EN 60034-30-1	IEC 60034-30-1
Standard method for determining losses and efficiency from tests	CEI EN 60034-2-1	IEC 60034-2-1

The motors also comply with foreign standards adapted to IEC 60034-1 as shown here below.

(F02)

DIN VDE 0530	Germany
BS5000 / BS4999	Great Britain
AS 1359	Australia
NBNC 51 - 101	Belgium
NEK - IEC 34	Norway
NF C 51	France
OEVE M 10	Austria
SEV 3009	Switzerland
NEN 3173	Netherlands
SS 426 01 01	Sweden

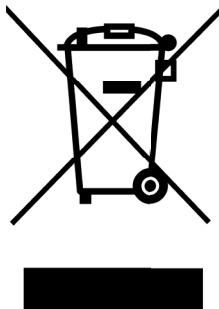


### 3.3 Directives 2006/95/EC (LVD) and 2004/108/EC (EMC)

BX, BE, BN motors meet the requirements of Directives 2006/95/EC (Low Voltage Directive) and 2004/108/EC (Electromagnetic Compatibility Directive) and their name plates bear the CE mark. As for the EMC Directive, construction is in accordance with standards CEI EN 60034-1, EN 61000-6-2, EN 61000-6-4.

Motors with FD brakes, when fitted with the suitable capacitive filter at rectifier input (option **CF**), meet the emission limits required by Standard EN 61000-6-3:2007 "Electromagnetic compatibility - Generic Emission Standard - Part 6-3 Residential, commercial and light industrial environment". Motors also meet the requirements of standard CEI EN 60204-1 "Electrical equipment of machines". The responsibility for final product safety and compliance with applicable directives rests with the manufacturer or the assembler who incorporate the motors as component parts.

### 3.4 EU Directive 2012/19/EU - Information on disposal



This product should not be mixed with general household waste. Disposal has to be carried out in conformity with EU Directive 2012/19/EU where established, and in accordance to national regulations.

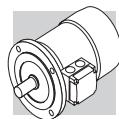
Fulfill disposal in accordance with any other legislation in force throughout the country.

### 3.5 Tolerances

As per the Norms CEI EN 60034-1, applicable the tolerances here below apply to the following quantities.

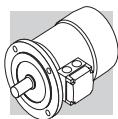
(F03)	-0.15 (1 - $\eta$ ) P ≤ 50kW	Efficiency
	-(1 - cosφ)/6 min 0.02 max 0.07	Power factor
	±20% *	Slip
	+20%	Locked rotor current
	-15% +25%	Locked rotor torque
	-10%	Max. torque

(\*) ± 30% for motors with Pn < 1 kW



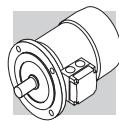
#### 4 PREMIUM EFFICIENCY MOTOR DESIGNATION

MOTOR	BRAKE
<b>BX 132SB 4</b>	230/400-50 IP55 CLF B5 <b>FD</b> 7.5 R SB 220SA .....
	OPTIONS
	BRAKE SUPPLY
	RECTIFIER TYPE AC/DC <b>NB, SB, NBR, SBR</b>
	BRAKE HAND RELEASE <b>R, RM</b>
	BRAKE TORQUE
	BRAKE TYPE <b>FD</b> (d.c. brake) <b>FA</b> (a.c. brake)
	MOTOR MOUNTING <b>B3, B5, B14, B35, B34</b> (See Paragraph 5.1)
	INSULATION CLASS <b>CL F</b> standard <b>CL H</b> option
	DEGREE OF PROTECTION <b>IP55</b> standard (IP56 - option) <b>IP54, IP55</b> brake motor
VOLTAGE - FREQUENCY (See Paragraph 6.1)	
POLE NUMBER <b>4</b>	
MOTOR SIZE <b>80B ... 355</b> (IEC motor)	
MOTOR TYPE <b>BX</b> = IEC 3-phase, class IE3	



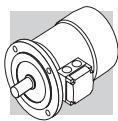
#### 4.1 HIGH EFFICIENCY MOTOR DESIGNATION

MOTOR							
<b>BE</b>	<b>90LA</b>	<b>4</b>	230/400-50	IP55	CLF	B5	.....
							OPTIONS
							MOTOR MOUNTING <b>B3, B5, B14, B35, B34</b> (See Paragraph 5.1)
							INSULATION CLASS <b>CL F</b> standard <b>CL H</b> option
							DEGREE OF PROTECTION <b>IP55</b> standard (IP56 - option)
							VOLTAGE - FREQUENCY (See Paragraph 6.1)
							POLE NUMBER <b>2, 4, 6</b>
							MOTOR SIZE <b>71B ... 180L</b> (IEC motor)
							MOTOR TYPE <b>BE</b> = IEC 3-phase, class IE2



## 4.2 STANDARD EFFICIENCY MOTOR DESIGNATION

MOTOR	BRAKE
<b>BN 90LA 4</b> 230/400-50 IP55 CLF B5	<b>FD</b> 7.5 R SB 220SA .....
	OPTIONS
	BRAKE SUPPLY
	RECTIFIER TYPE AC/DC <b>NB, SB, NBR, SBR</b>
	BRAKE HAND RELEASE <b>R, RM</b>
	BRAKE TORQUE
	BRAKE TYPE <b>FD</b> (d.c. brake) <b>FA</b> (a.c. brake)
	MOTOR MOUNTING <b>B3, B5, B14, B35, B34</b> (See Paragraph 5.1)
	INSULATION CLASS <b>CL F</b> standard <b>CL H</b> option
	DEGREE OF PROTECTION <b>IP55</b> standard (IP56 - option) <b>IP54, IP55</b> brake motor
VOLTAGE - FREQUENCY (See Paragraph 6.1)	
POLE NUMBER <b>2, 4, 6, 2/4, 2/6, 2/8, 2/12, 4/6, 4/8</b>	
MOTOR SIZE <b>56A ... 200LA</b> (IEC motor)	
MOTOR TYPE <b>BN</b> = IEC 3-phase, class IE1	



#### 4.3 Variants

(F04)

Description			Default	Option		Page
Voltage (BN - BE - BX) ≤ 132			230/400/50			17
Voltage (BN - BE - BX) ≥ 160			400/690/50			
Protection class	BX - BE - BN		IP 55	IP 56		13
	BX_FD - BX_FA - BN_FD - BN_FA		IP 54	IP 55		
	BX_FD ≥ 200		IP 55			
	BX...K - BX... K_FDK		IP 55	IP 56		
Insulation class			CLF	CLH		23
Design version	BX - BE - BN		B5 B5 R	B14 B14 R	B3	12

Default values.

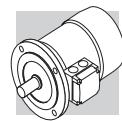
#### 4.4 Options

(F05)

Description	Catalogue numbers								Availability	Page
	D3	K1	E3							
Thermal protective devices									BX - BE - BN	40
50 Hz normalized power	PN								BN	19
Feedback devices	EN1	EN2	EN3	EN4	EN5	EN6	EN7	EN8*	BX - BE - BN	47
Anti-condensate heaters	H1	NH1							BX - BE - BN	43
Tropicalized windings	TP								BX - BE - BN	44
Double-extended shaft	PS								BX - BE - BN	44
Rotor balancing grade B	RV								BX - BE - BN	44
External mechanical protections	RC	TC							BX - BE - BN	47
Forced ventilation	U1	U2**							BX - BE - BN	46
Insulated Bearings	IB*								BX	49
Certification CSA/UL	CUS								BX - BE - BN	20
Bureau of India Standard Certification	BIS								BE	21
China Compulsory Certification	CCC								BX - BE - BN	22
China Energy Label	CEL								BX	22
NBR Certification	NBR								BX	23
EECA Ceertification	EECA								BX	23
Plug connector	CON								BX - BE - BN	40
Surface protection	C_								BX - BE - BN	49
Painting	RAL								BX - BE - BN	50
Certificates	ACM								BX - BE - BN	51
Inspection certificate	CC								BX - BE - BN	51
Vertical Mounting	VM*								BX	49
Type of duty	S2	S3	S9						BN	24

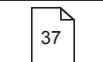
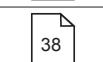
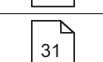
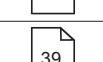
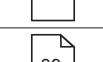
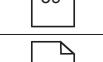
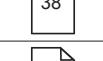
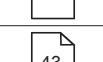
\*Only for BX ≥ 200 and BX ≥ 200K

\*\* Only for motors BN



## 4.5 Brake-related options

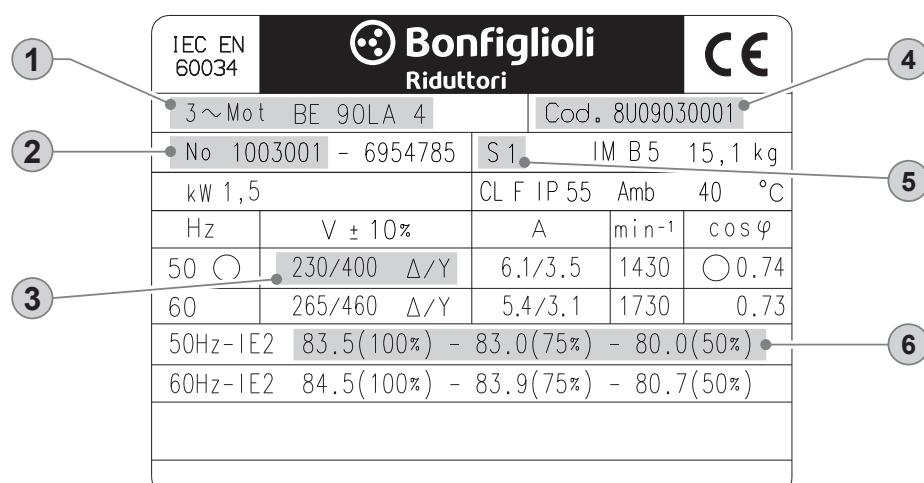
(F06)

Description	Catalogue numbers				Availability	Page
Brake torque	Refer to the specific brake type					
Manual release lever	R	RM			BX - BN	
Release lever orientation	AB	AA	AC	AD	BX - BN	
DC brake rectifier	NB	NBR	SB	SBR	BX - BN	
Soft-start flywheel	F1				BN	
Capacitive filter	CF				BX - BN	
Brake separate power supply (*)	...SA	...SD			BX - BN	
Brake functionality check	MSW				BX - BN	
Additional cable entry for brake motors	IC				BX - BN	

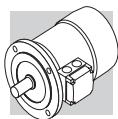
(\*) Specify voltage.

 Default values.

## 4.6 Example of identification plate



- ① BONFIGLIOLI  
Motor type
- ② Serial number
- ③ Rated voltage
- ④ Motor code
- ⑤ Type of duty: S1  
Continuous duty
- ⑥ IE Class, Efficiency at:  
4/4 - 3/4 - 2/4 load



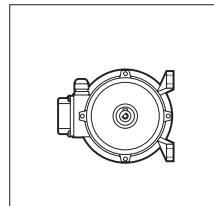
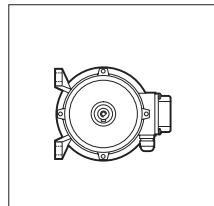
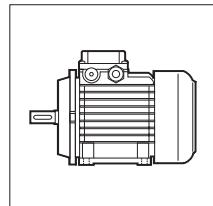
## 5 MECHANICAL FEATURES

### 5.1 Versions

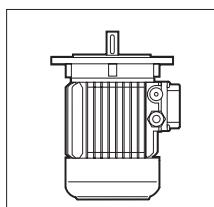
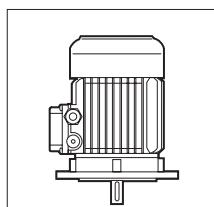
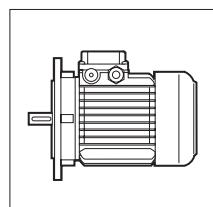
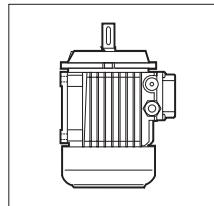
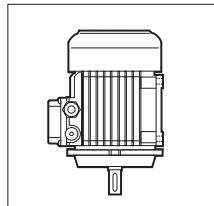
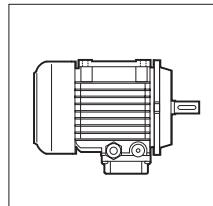
BX, BE and BN motors are available in the design versions as indicated in the table below as per Standards EN 60034-7 (BX/BE), CEI EN 60034-14 (BN).

Motor reporting on nameplate the standard mounting position can be mounted in the position illustrated in the following table:

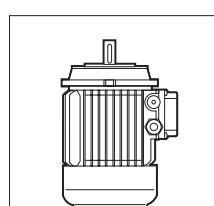
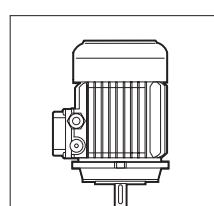
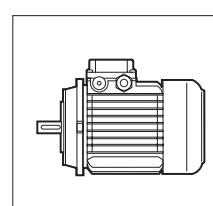
(F07)



**B3**



**B5**

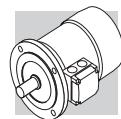


**B14**

B3 mounting can be combined with B5 or B14 thus becoming B35 in the first case and B34 in the second one.

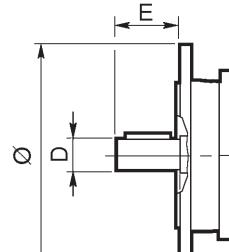
**For Motor BX≥200 and BX≥200K** it is necessary to select VM options when vertically mounted.

If the motor will be mounted with DE facing downwards, selection of RC option is recommended. This has to be specified during the ordering phase because not present in standard motor version.



Flange output motors are also available with reduced coupling dimensions, as indicated in the table below - executions **B5R**, **B14R**.

(F08)

						
	BN/BE 71	BX/BE/BN 80	BX/BE/BN 90	BX/BE/BN 100	BX/BE/BN 112	BX/BE/BN 132
DxE - Ø						
<b>B5R</b> <sup>(1)</sup>	11x23 - 140	14x30 - 160	19x40 - 200	24x50 - 200	24x50 - 200	28x60 - 250
<b>B14R</b> <sup>(2)</sup>	11x23 - 90	14x30 - 105	19x40 - 120	24x50 - 140	—	—

(1) flange with through holes

(2) flange with threaded holes

## 5.2 Degree of protection

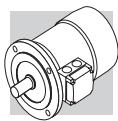
IP..

The following chart provides an overview of the degrees of protection available.

In addition to the degree of protection specified when ordering, motors to be installed outdoors require protection against direct sunlight and also – when they are to be installed vertically down – a drip cover to prevent the ingress of water and solid particles (option **RC**).

(F09)

	IP 54	IP 55	IP 56
<b>BX - BE - BN</b>	●	standard	 on request
<b>BX ≤ 180_FD</b> <b>BX_FA</b> <b>BN_FD</b> <b>BN_FA</b>	standard	 on request	●
<b>BX ≥ 200_FD</b> <b>BX ≥ 200K_FD</b>	●	standard	●
<b>BX ≥ 280K_FD</b>	●	standard	 on request



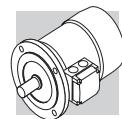
IP		
5	5	
0		Not protected
1		Protected against extraneous solid bodies having $\varnothing \geq 50$ mm
2		Protected against extraneous solid bodies having $\varnothing \geq 12.5$ mm
3		Protected against extraneous solid bodies having $\varnothing \geq 2.5$ mm
4		Protected against extraneous solid bodies having $\varnothing \geq 1.0$ mm
5		Protected against dust
6		No dust ingress
0		Not protected
1		Protected against vertical water drips
2		Protected against vertical water drips inclined up to 15°
3		Protected against rain
4		Protected against water splashes
5		Protected against jets of water
6		Protected against powerful jets of water
7		Protected against the effects of temporary immersion
8		Protected against the effects of continuous immersion

### 5.3 Cooling

The motors are externally ventilated (IC 411 to CEI EN 60034-6) and are equipped with a plastic fan working in both directions.

The motors must be installed allowing sufficient space between fan cowl and the nearest wall to ensure free air intake and allow access for maintenance purposes on motor and brake, if supplied. Independent, forced air ventilation (IC 416) can be supplied on request (option **U1**).

This solution enables to increase the motor duty factor when driven by an inverter and operating at reduced speed.



#### 5.4 Direction of rotation

Rotation is possible in both directions. If terminals U1, V1, and W1 are connected to line phases L1,L2 and L3, clockwise rotation (looking from drive end) is obtained. For counterclockwise rotation, switch two phases.

#### 5.5 Noise

Noise levels, measured using the method prescribed by ISO 1680 Standards, are within the maximum levels specified by Standards CEI EN 60034-9.

#### 5.6 Vibrations and balancing

Rotor shafts are balanced with half key fitted and fall within the vibration class N, as per Standard CEI EN 60034-14.

#### 5.7 Terminal box

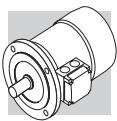
Terminal board features 6 studs for eyelet terminal connection (9 studs execution for US voltage "Dual Voltage"). A ground terminal is also supplied for earthing of the equipment. Terminals number and type are shown in the following table. For brake power supply, please read par. 8 (brake FD), 9 (brake FA). In motor design IM B3, the terminal box is at the top (side opposite to feet).

Brakemotors house the a.c./d.c. rectifier (factory pre-wired) inside the terminal box.

Wiring instructions are provided either in the box or in the user manual.

(F10)

	No. of terminals	Terminal threads
<b>BX 80, BX 90</b> <b>BE 80, BE 90</b> <b>BN 56 ... BN 90</b>	6	M4
<b>BX 100 ... BX 132</b> <b>BE 100 ... BE 132</b> <b>BN 100 ... BN 160MR</b>	6	M5
<b>BX 160 - BE 160 ... BE 180M</b> <b>BN 160M ... BN 180M</b>	6	M6
<b>BX 180 - BE 180L</b> <b>BN 180L ... BN 200L</b>	6	M8
<b>BX 200 ... BX 250</b> <b>BX 200K ... BX 250K</b>	6	M10
<b>BX 280 ... BX 355</b> <b>BX 280K ... BX 355K</b>	6	M12
<b>BX 80 ... BX 132</b> <b>BE 80 ... BE 132</b> <b>BN 63 ... BN 160MR</b>	9	M4
<b>BX 160 ... BX 180</b> <b>BE 160 ... BE 180</b> <b>BN 160M ... BN 200</b>	9	M6



## 5.8 Cable entry

The holes used to bring cables to terminal boxes use metric threads in accordance with standard EN 50262 as indicated in the table here after.

(F11)

	Cable gland and dimensions	Maximum cable diameter allowed [mm]	
<b>BN 63</b>	2 x M20 x 1.5	1 Hole on each side	13
<b>BN 71 - BE 71</b>	2 x M25 x 1.5		17
<b>BX 80 - BX 90 BE 80 - BE 90 BN 80 - BN 90</b>	2 x M25 x 1.5		17
<b>BX 100 - BX 112 BE 100 - BE 112 BN 100 - BN 112</b>	2 x M32 x 1.5 2 x M25 x 1.5	2 Holes on each side	21 17
<b>BX 132 - BE 132 BN 132 ... BN 160MR</b>	4 x M32 x 1.5		21
<b>BX 160 - BX 180 BE 160 - BE 180 BN 160M ... BN 200L</b>	2 x M40 x 1.5	Pivoting, 4 x 90°	28
<b>BX 200 ... BX 355 BX 200K ... BX 355K</b>	2 x M63 x 1.5	Pivoting, 4 x 90°	45

## 5.9 Bearings

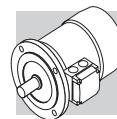
Life lubricated preloaded radial ball bearings are used, types are shown in the chart here under. Calculated endurance lifetime  $L_{10h}$ , as per ISO 281, in unloaded condition, exceeds 40000 hrs.

**DE** = drive end

**NDE** = non drive end

(F12)

	DE	NDE	
		BX, BE, BN	BN_FD BN_FA
<b>BN 56</b>	6201 2Z C3	6201 2Z C3	—
<b>BN 63</b>	6201 2Z C3	6201 2Z C3	6201 2RS C3
<b>BN 71 - BE 71</b>	6202 2Z C3	6202 2Z C3	6202 2RS C3
<b>BX 80 - BE 80 BN 80</b>	6204 2Z C3	6204 2Z C3	6204 2RS C3
<b>BX 90 - BE 90 BN 90</b>	6205 2Z C3	6205 2Z C3	6305 2RS C3
<b>BX 100 - BE 100 BN 100</b>	6206 2Z C3	6206 2Z C3	6206 2RS C3
<b>BX 112 - BE 112 BN 112</b>	6306 2Z C3	6306 2Z C3	6306 2RS C3
<b>BX 132 - BE 132 BN 132</b>	6308 2Z C3	6308 2Z C3	6308 2RS C3
<b>BN 160MR</b>	6309 2Z C3	6308 2Z C3	6308 2RS C3
<b>BX 160M/L BE 160M/L BN 160M/L</b>	6309 2Z C3	6309 2Z C3	6309 2RS C3
<b>BN 180M</b>	6310 2Z C3	6309 2Z C3	6309 2RS C3
<b>BX 180M/L BE 180M/L BN 180L</b>	6310 2Z C3	6310 2Z C3	6310 2RS C3



(F13)

	<b>DE</b> BX, BE, BN	<b>NDE</b> BN_FD BN_FA	
<b>BN 200L</b> <b>BX 200</b> <b>BX 200K</b>	6312 2Z C3 6312/C3	6310 2Z C3 6210/C3*	6310 2RS C3
<b>BX 225</b> <b>BX 225K</b>	6313/C3*	6212/C3*	-
<b>BX 250</b> <b>BX 250K</b>	6315/C3*	6213/C3*	-
<b>BX 280</b> <b>BX 280K</b>	6316/C3*	6316/C3*	-
<b>BX 315</b> <b>BX 315K</b>	6319/C3**	6316/C3**	-
<b>BX 355</b> <b>BX 355K</b>	6322/C3**	6316/C3**	-

\*Note: Regreasable bearings with M6x1 Greasing Device

\*\*Note: Regreasable bearings with M10x1 Greasing Device

## 6 ELECTRICAL CHARACTERISTICS

### 6.1 Voltage

Single speed motors are provided in standard execution either for nominal voltage 230 / 400 V Δ/Y, 50 Hz, or 400 / 690 V Δ/Y, 50 Hz, with a voltage tolerance of  $\pm 10\%$ , according to what is specified on the below table.

Note: Motor nominal voltage/frequency also depends on the selection of options related to energy certifications for specific markets. Table below, then, has to be intended only as a guideline, for more details on the available Voltages/Frequencies as a function of the selected certification, please refer to paragraph 6.5 - 6.10.

On all the motors BN, for which the voltage / frequency configuration is not included on the below table, the voltage tolerance is reduced down to  $\pm 5\%$ .

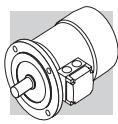
For the operation out of the tolerance boundaries, the temperature may exceed by 10 K the limit provided by the adopted insulation class.

The motors are suitable for operation on distribution European grid with voltage complying with the publication IEC 60038.

(F14)

Efficiency class		$V_{mot}$ $\pm 10\%$ 3 ~	Configuration
IE3	<b>BX 80 ... 132</b>	230 / 400 V - Δ/Y - 50 Hz	standard
	<b>BX 160, BX 355</b>	400 / 690 V - Δ/Y - 50 Hz	standard
	<b>BX 200LAK ... BX 355MCK</b>	460 / 800 V Δ/Y - 60 Hz	standard
IE2	<b>BE 71 ... 132</b>	230 / 400 V - Δ/Y - 50 Hz	standard
		460 V Y - 60 Hz <sup>1</sup>	standard
		400 / 690 V - Δ/Y - 50 Hz	At request, carries no extra charge
	<b>BE 160, BE 180</b>	400 / 690 V - Δ/Y - 50 Hz	standard
		460 V Δ - 60 Hz <sup>1</sup>	standard
IE1	<b>BN 56 ... BN 132</b>	230 / 400 V - Δ/Y - 50 Hz	standard
		400 / 690 V - Δ/Y - 50 Hz	At request, carries no extra charge
		460 V Y - 60 Hz	standard
	<b>BN 160 ... 200</b>	400 / 690 V - Δ/Y - 50 Hz	standard
		460 V Δ - 60 Hz	standard

<sup>1</sup> 4 pole motor only



The only rated voltage for motors type at 50 Hz and all double speed motors is 400 V.  
Applicable tolerances as per CEI EN 60034-1.

The table below shows the wiring options available.

(F15)

Number of poles	Winding connection
2	<b>BE 80 ... BE 160 - BN 63 ... BN 200</b> <b>BX 80 ... BX 355</b> <b>BX 200LAK ... BX 355MCK</b> <b>BE 71 ... BE 180 - BN 56 ... BN 200</b>
4	
6	
8	
2/4	<b>BN 63 ... BN 132</b>
2/6	<b>BN 71 ... BN 132</b>
2/8	<b>BN 71 ... BN 132</b>
2/12	<b>BN 80 ... BN 132</b>
4/6	<b>BN 71 ... BN 132</b>
4/8	<b>BN 80 ... BN 132</b>

$\Delta / Y$  (2)

$\Delta / YY$  (Dahlander)

$Y / Y$  (Two windings)

$\Delta / YY$  (Dahlander)

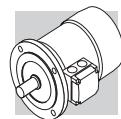
(2) Motors with voltage in ratio 2 (ex. 230/460 - 60) will be equipped with a 9 pin terminal box with winding connection either  $\Delta \Delta / \Delta$  or  $YY / Y$  (except 6 pole BN 63  $\Delta / Y$ )

## 6.2 Frequency

Rated output power BN for 60 Hz operation is shown in the following diagram.

(F16)

	P <sub>n</sub> [kW]					P <sub>n</sub> [kW]			
	2P	4P	6P	8P		2P	4P	6P	8P
<b>BN 56A</b>	—	0.07	—	—	<b>BN 100L</b>	3.5	—	—	—
<b>BN 56B</b>	—	0.10	—	—	<b>BN 100LA</b>	—	2.5	1.8	0.85
<b>BN 63A</b>	0.21	0.14	0.10	—	<b>BN 100LB</b>	4.7	3.5	2.2	1.3
<b>BN 63B</b>	0.30	0.21	0.14	—	<b>BN 112M</b>	4.7	4.7	2.5	1.8
<b>BN 63C</b>	0.45	0.30	—	—	<b>BN 132S</b>	—	6.5	3.5	2.5
<b>BN 71A</b>	0.45	0.30	0.21	0.10	<b>BN 132SA</b>	6.5	—	—	—
<b>BN 71B</b>	0.65	0.45	0.30	0.14	<b>BN 132SB</b>	8.7	—	—	—
<b>BN 71C</b>	0.90	0.65	0.45	—	<b>BN 132M</b>	11	—	—	3.5
<b>BN 80A</b>	0.90	0.65	0.45	0.21	<b>BN 132MA</b>	—	8.7	4.6	—
<b>BN 80B</b>	1.30	0.90	0.65	0.30	<b>BN 132MB</b>	—	11	6.5	—
<b>BN 80C</b>	1.80	1.3	0.90	—	<b>BN 160MR</b>	12.5	12.5	—	—
<b>BN 90S</b>	—	1.3	0.90	0.45	<b>BN 160MB</b>	17.5	—	—	—
<b>BN 90SA</b>	1.8	—	—	—	<b>BN 160M</b>	—	—	8.6	—
<b>BN 90SB</b>	2.2	—	—	—	<b>BN 160L</b>	21.5	17.5	12.6	—
<b>BN 90L</b>	2.5	—	1.3	0.65	<b>BN 180M</b>	24.5	21.5	—	—
<b>BN 90LA</b>	—	1.8	—	—	<b>BN 180L</b>	—	25.3	17.5	—
<b>BN 90LB</b>	—	2.2	—	—	<b>BN 200L</b>	—	34	—	—
					<b>BN 200LA</b>	34	—	22	—



BX and BE motors are available at 60 Hz on a 4 pole configuration only, and their power rating is the same as their 50 Hz counterpart. Double speed BN motors supplied at 60 Hz will have an increase of nominal power, referred to 50 Hz, equal to 15%, whereas double speed BX / BE motors are not available. If a nominal power rating, equal to the normalised nominal power rating at 50 Hz, was requested to be on a nameplate of a motor meant to be voltage supplied at 60 Hz, the PN option shall be specified on the motor designation. Motors normally designed for a 50 Hz frequency may be used on a 60 Hz operating grid, but the related data shall be updated according to the following table.

Motors designated for 50 Hz operation show on the nameplate also the values for 60 Hz operation (excluding motors in CUS execution and brake motors). See the following table.

(F17)	60 Hz				
	50 Hz	V - 50 Hz	V - 60 Hz	Pn - 60 Hz	M <sub>n</sub> , M <sub>a</sub> /M <sub>n</sub> - 60 Hz
<b>BX/BE</b>	<b>230/400 Δ/Y</b>	265 - 460 Δ Y			
	<b>400/690 Δ/Y</b>	460 Δ			
<b>BN</b>	<b>230/400 Δ/Y</b>	220 - 240 Δ		1	0.83
	<b>230/400 Δ/Y</b>	380 - 415 Y			1.2
	<b>400/690 Δ/Y</b>	380 - 415 Δ			
<b>BN</b>	<b>230/400 Δ/Y</b>	265 - 280 Δ		1.15	1
	<b>230/400 Δ/Y</b>	440 - 480 Y			1.2
	<b>400/690 Δ/Y</b>	440 - 480 Δ			

### 6.3 Ambient temperature

Catalogue rating values are calculated for 50 Hz operation and for standard ambient conditions (temperature 40 °C; elevation ≤ 1000 m a.s.l.) as per the CEI EN 60034-1 Standards.

The motors can be used within the 40 - 60 °C temperature range with rated power output adjusted by factors given in the table below.

(F18)

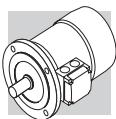
Ambient temperature (°C)	40°	45°	50°	55°	60°
Permitted power as a % of rated power	100%	95%	90%	85%	80%

Should a derating factor higher than 15% apply please consult factory.

### 6.4 50 HZ normalized power

#### PN

With this option, motor name plate includes 50 Hz normalized power information even when motor is designated for operation with 60 Hz power mains. For 60 Hz supplies along with voltages 230/460V and 575V the PN option is applied by default.



## 6.5 Motors certified for USA and Canada

### CUS

CUS option is available in NEMA Design C execution for BN and BE motors, and NEMA Design B for BX motors, with regards to the electrical features. Motors are certified in compliance with CSA (Canadian Standard) C22.2 N° 100 and UL (Underwriters Laboratory) UL 1004-1 standards, as stated on UL file E308649.

BN and BE motors nameplates show the below marks:



BX≤180 motors nameplates show the below marks and are certified in compliance with the energy efficiency standards in effect in the USA and Canada, respectively provided by DOE (10 CFR Part 431) and NRCan (Energy Efficiency Regulations), tested according to CSA C390 standard.



CC320B

BX 100 motors are available for the USA only and not for Canada, and the related marks reported on the nameplates are the following:



CC320B

BX≥200K motors shows on nameplate the logo reported below and are compliant to energy efficiency regulations of USA and Canada, respectively established from DOE (10 CFR Part 431) and from NRCan (Energy Efficiency Regulations), and tested in accordance to CSA C390.



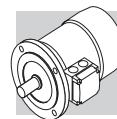
#### NOTES:

Starting from **June, 1st 2016**, CUS motors whose efficiency is below IE3 (i.e. "Premium Efficiency") cannot be any longer sold in the USA and Canada, unless one or more of the following conditions apply:

- Double speed motors;
- Motors plated for a non - continuous duty (<80%);
- Motors intended to be operated through variable frequency drive only (properly equipped with "Inverter Duty Only" label, or similar).

CUS option is selectable in combination to U1 or U2 only for BX≥200K.

US power mains voltages and the corresponding rated voltages to be specified for the motor are indicated in the following table:



(F19)

Frequency	Mains voltage	$V_{mot}$
60 Hz	208 V	<b>200 V</b>
	240 V	<b>230 V</b>
	480 V	<b>460 V</b>
	600 V	<b>575 V</b>

BX motor with CUS option are available with the following nominal Voltage/Frequency combinations:

(F20)

	$V_{mot}$
BX ≤ 132	265/460 - 60 Hz
BX ≤ 180	230/460 - 60 Hz 330/575 - 60 Hz
BX ≥ 160 BX ≥ 200K	460/800 - 60 Hz

CUS option is applicable onto 50 Hz operating motors as well (motors BX excluded).

Motors with voltage in ratio 2 (e.g. 230/460-60; 220/440-60) feature, as standard, a 9-stud terminal board. For same executions, as well as for 575V-60Hz supply, the nominal rating is coincident with the correspondent 50Hz rating.

For DC brake motors type FD, the rectifier is connected to a single-phase 230 VAC supply voltage in the motor terminal box.

Brake power supply for brake motors is as follows:

## 6.6 Motors certified for India

**BIS**

Low voltage motors  $\geq 0.37\text{kW}$  manufactured or imported in India must be certified from Bureau of Indian Standard and provided with a mark certifying motor compliance to IS 12615 standard.

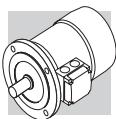
BE motors with power from 0.37 to 3.7kW included are available with the above mentioned certification and, when BIS option is selected, are provided with the nameplate reporting the following logo:



BE motor with BIS option are available with the following nominal Voltage/Frequency combinations:

(F21)

	$V_{mot}$
71 ≤ BE ≤ 112	230/400 - 50 Hz



## 6.7 China Compulsory Certification

### CCC

Electric motors destined for sale in the People's Republic of China have to be certified under the CCC (China Compulsory Certification) system. BN motors of up to 7 Nm in rated torque are available with CCC certification and a special nameplate bearing the mark shown below:



CCC option is not currently available for IE3 motors.

CCC option is not currently available for servo - ventilated motors.

## 6.8 Motor certified for China (China Energy Label)

### CEL

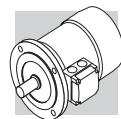
Low voltage motors  $\geq 0.75\text{kW}$  manufactured or imported in China must be certified and registered by the label office and provided with an energy label certifying they meet the energy efficiency levels as defined in GB18613-2012.

BX motors with power from 30 to 355kW included are available with the above mentioned certification and, when CEL option is selected, are provided with the following sticker applied to the motor:



BX motors with CEL option are available with the following nominal Voltage/Frequency combinations:

(F22)		$V_{mot}$
$BX \geq 200$		380/660 - 50 Hz



## 6.9 Motors certified for Brazil

### NBR

Brazilian laws regulamentates the manufacturing and importation of electric motor in the country. These have to be approved by NBR trough a declaration of the motor efficiency level at INMETRO. Motor compliant to NBR must report the declared efficiency value and have to be provided with a specific NBR nameplate and the additional mark shown in picture below:  
NBR option is available for BX ... K motors with power from 30 to 355kW included



BX motors with NBR option are available with the following nominal Voltage/Frequency combinations:

(F23)		$V_{mot}$
	BX $\geq$ 200K	440/760 - 60 Hz

## 6.10 Motors certified for Australia

### EECA

Electric motor covered by Australian/New Zealand's energy regulation must be listed in the national database Energyratig. Motor with EECA option are registered in the previously mentioned database and can be sold in Australia and New Zealand.

EECA option is available for BX ... K motor with power from 30 to 355kW included.

BX motors with EECA option are available with the following nominal Voltage/Frequency combinations:

(F24)		$V_{mot}$
	BX $\geq$ 200K	400/690 - 50 Hz

## 6.11 Insulation class

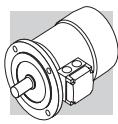
### CL F

Bonfiglioli motors use class F insulating materials (enamelled wire, insulators, impregnation resins) as compare to the standard motor.

In standard motors, stator windings over temperature normally stays below the 80 K limit corresponding to class B over temperature.

A careful selection of insulating components makes the motors compatible with tropical climates and normal vibration.

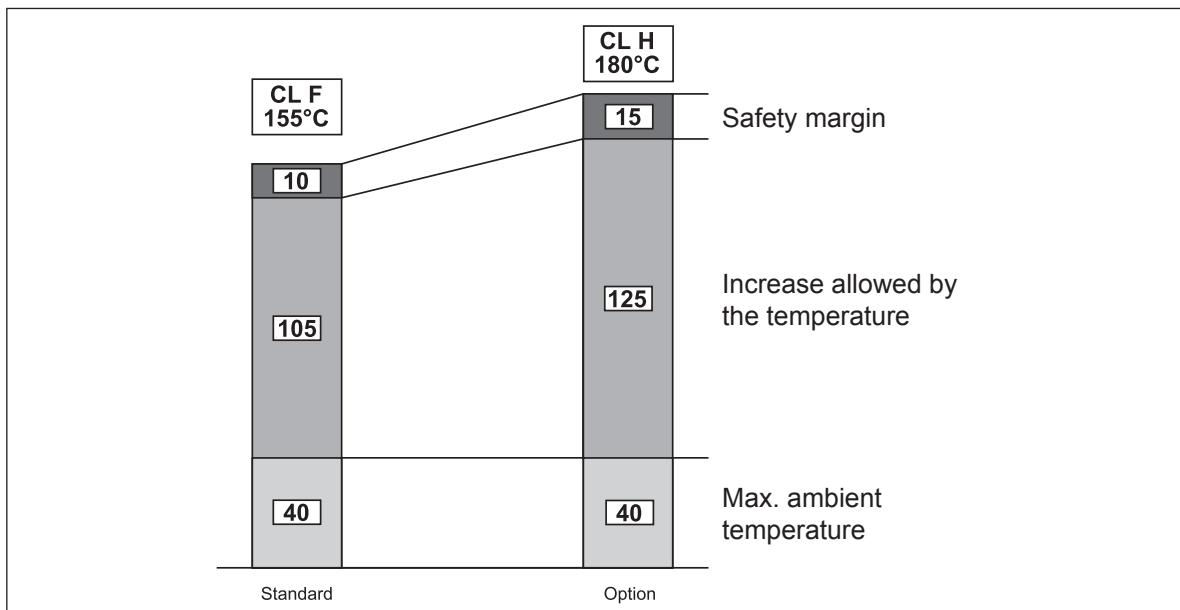
For applications involving the presence of aggressive chemicals or high humidity, contact Bonfiglioli Engineering for assistance with product selection.



## CL H

Motors manufactured in insulation class **H** are available at request.

This option can be selected for motors compliant with CSA and UL standards (CUS option), only for BX≥200 and BX≥200K.



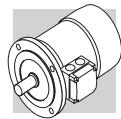
### 6.12 Type of duty

Unless otherwise specified, catalogue motor power refers to continuous duty S1. Any operating conditions other than S1 duty must be identified in accordance with duty cycle definitions laid down in standards CEI EN 60034-1. For duty cycles S2 and S3, the power increase co-efficient reported in the following table may be used. Please note that the table provided below applies to single-speed motors. As an alternative to S1 continuous duty, one of the following values can be specified at the product configuration stage (single speed motors only): S2, S3 or S9. The motor nameplate will be marked with an increased power rating to suit the type of duty, and with specific electrical data and a duty type of S2-30 min, S3-70% or S9 respectively. For further details, contact Bonfiglioli's Technical Service. Please contact Bonfiglioli Engineering for the power increase coefficients applicable to switch-pole motors.

(F25)	Type of duty						
	S2			S3 *			S4 - S9
	10	Duration (min) 30 (*)	60	25%	40%	70% (*)	Contact us
f <sub>m</sub>	1.35	1.15	1.05	1.25	1.15	1.1	

\* Cycle duration must, in any event, be equal to or less than 10 minutes; if this time is exceeded, please contact our Technical Service.

(\*) Default values from options (tab. F05).



### 6.12.1 Cyclic duration factor:

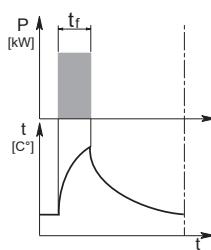
$$I = \frac{t_f}{t_f + t_r} \cdot 100 \quad (01)$$

$t_f$  = work time under constant load

$t_r$  = rest time

### 6.12.2 Limited duration duty S2

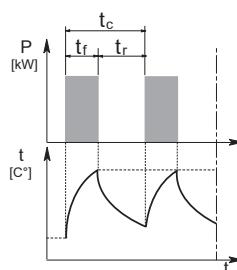
This type of duty is characterized by operation at constant load for a limited time, which is shorter than the time required to reach thermal equilibrium, followed by a rest period of sufficient duration to restore ambient temperature in the motor.



### 6.12.3 Periodical intermittent duty S3:

This type of duty is characterized by a sequence of identical operation cycles, each including a constant load operation period and a rest period.

For this type of duty, the starting current does not significantly influence overtemperature.



## 6.13 Inverter-controlled motors

The electric motors Bonfiglioli may be used in combination with PWM inverters with rated voltage at transformer input up to 500 V. Standard motors use a phase insulating system with separators, class 2 enamelled wire and class H impregnation resins (1600V peak-to-peak voltage pulse capacity and rise edge  $t_s > 0.1\mu s$  at motor terminals). Typical torque/speed curves referred to S1 duty for motors with base frequency  $f_b = 50$  Hz are reported in the table below.

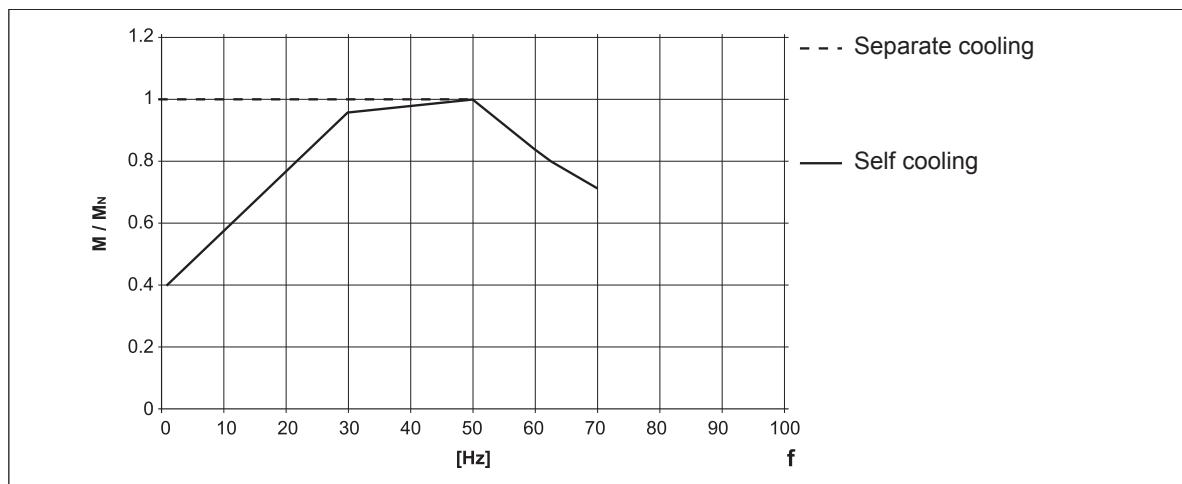
Because ventilation is somewhat impaired in operation at lower frequencies (about 30 Hz), standard motors with incorporated fan (IC411) require adequate torque derating or - alternately - the addition of a separate supply fan cooling.

Above base frequency, upon reaching the maximum output voltage of the inverter, the motor enters a steady-power field of operation, and shaft torque drops with ratio  $(f/f_b)$ .

As motor maximum torque decreases with  $(f/f_b)^2$ , the allowed overloading must be reduced progressively.



(F26)



The following table reports the mechanical speed limit for motors operating above rated frequency:

(F27)

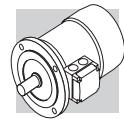
	n [min <sup>-1</sup> ]		
	2p	4p	6p
≤ BE 112 - BN 112	5200	4000	3000
≥ BE 132 - BN 132	4500	4000	3000
BX 80 ... BX 180		4000	
BX 200		4500	
BX 225 ... BX 250		3600	
BX 280		2000	
BX 315 ... BX 355		2200	

Above rated speed, motors generate increased mechanical vibration and fan noise. Class B rotor balancing is highly recommended in these applications. Installing a separate supply fan cooling may also be advisable.

Remote-controlled fan and brake (if fitted) must always be connected direct to mains power supply.

#### 6.14 Permissible starts per hour, Z

The rating charts of brakemotors lend the permitted number of starts  $Z_0$ , based on 50% intermittence and for unloaded operation. The catalogue value represents the maximum number of starts per hour for the motor without exceeding the rated temperature for the insulation class F. To give a practical example for an application characterized by inertia  $J_c$ , drawing power  $P_r$  and requiring mean torque at start-up  $M_L$  the actual number of starts per hour for the motor can be calculated approximately through the following equation:



$$Z = \frac{Z_0 \cdot K_c \cdot K_d}{K_J} \quad (02)$$

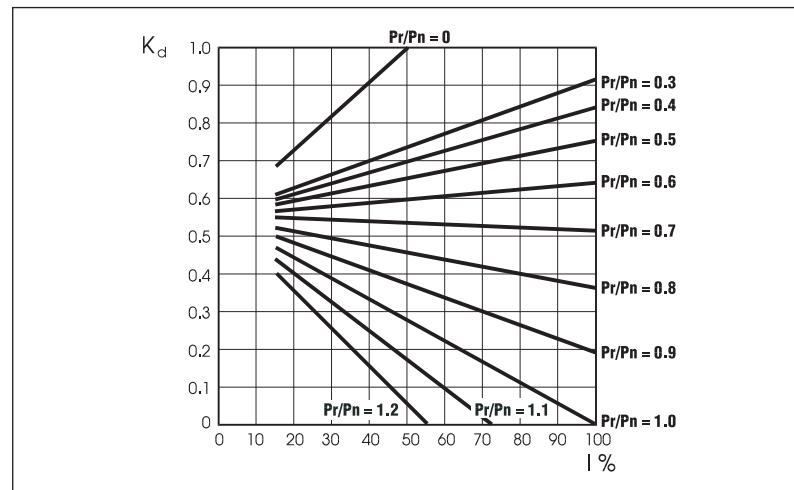
where:

$$K_J = \frac{J_m + J_c}{J_m} \quad \text{inertia factor}$$

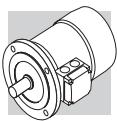
$$K_c = \frac{M_a - M_L}{M_a} \quad \text{torque factor}$$

$K_d$  = load factor, see the following table

(F28)



If actual starts per hour is within permitted value ( $Z$ ) it may be worth checking that braking work is compatible with brake (thermal) capacity  $W_{max}$  also given in the tables (F35), (F43) and dependent on the number of switches (c/h).

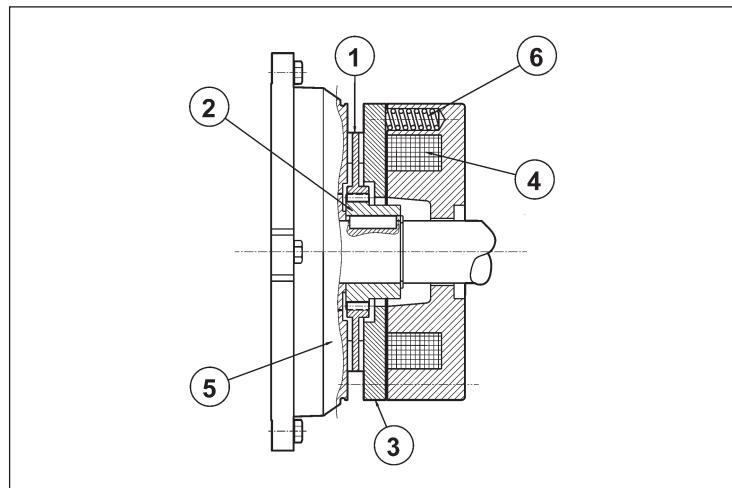


## 7 ASYNCHRONOUS BRAKE MOTORS

### 7.1 Operation

Versions with incorporated brake use spring-applied DC (FD option) or AC (FA options) brakes. All brakes are designed to provide fail-safe operation, meaning that they are applied by spring-action in the event of power failure.

(F29)



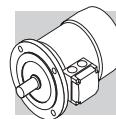
Key:

- ① brake disc
- ② disc carrier
- ③ pressure plate
- ④ brake coil
- ⑤ motor rear shield
- ⑥ brake springs

When voltage is interrupted, pressure springs push the armature plate against the brake disc. The disc becomes trapped between the armature plate and motor shield and stops the shaft from rotation. When the coil is energized, a magnetic field strong enough to overcome spring action attracts the armature plate, so that the brake disc – which is integral with the motor shaft – is released.

### 7.2 Most significant features

- High braking torques (normally  $M_b \approx 2 M_n$ ), braking torque adjustment.
- Steel brake disc with double friction lining (low-wear, asbestos-free lining).
- Hexagonal seat on motor shaft fan end (N.D.E.) for manual rotation (not compatible with options PS, RC, TC, U1, U2, EN1, EN2, EN3, EN4, EN5, EN6).
- Manual release lever (options **R** and **RM** for FD; option **R** for FA).
- Corrosion-proof treatment on all brake surfaces.
- Insulation class F.

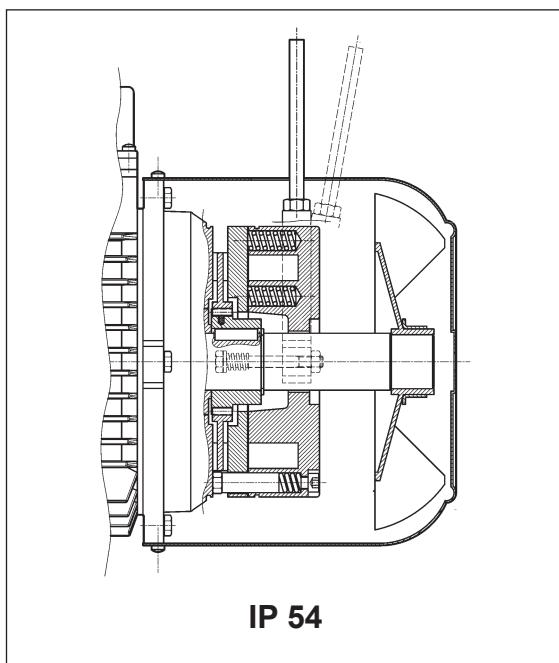


## 8 DC BRAKE MOTORS TYPE BX\_FD - BN\_FD

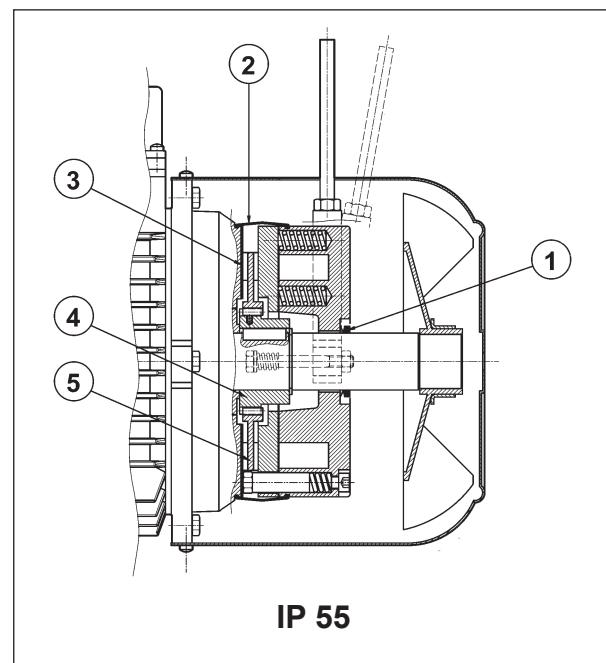
**Frame sizes:** BX 80 ... BX 355M, BX200LAK ... BX355MCK - BN 63 ... BN 200L

BE motors may be available equipped with the FD brake, for further information please contact our Technical Department.

(F30)



(F31)



**Direct current** toroidal-coil electromagnetic brake bolted onto motor shield. Preloading springs provide axial positioning of magnet body.

Brake disc slides axially on steel hub shrunk onto motor shaft with anti-vibration device.

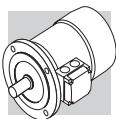
Brake torque factory setting is indicated in the corresponding motor rating charts. Braking torque may be modified by changing the type and/or number of springs.

At request, motors may be equipped with manual release lever with automatic return (**R**) or system for holding brake in the released position (**RM**).

See variant at paragraph "BRAKE RELEASE SYSTEMS" for available release lever locations.

FD brakes ensure excellent dynamic performance with low noise. DC brake operating characteristics may be optimized to meet application requirements by choosing from the various rectifier/power supply and wiring connection options available.

**For applications involving lifting and/or high hourly energy dissipation, contact Bonfiglioli's Technical Service.**



## 8.1 Degree of protection

The standard protection degree for BN and BX≤180 is IP54, while for BX≥200 and BX BX≥200K standard protection degree is IP55.

BN and BX≤180 brakemotor with a standard protection degree IP54 can be requested with a protection degree IP55. If **IP55** is selected the following construction variants will be applied:

- ① V-ring at N.D.E. of motor shaft
- ② dust and water-proof rubber boot
- ③ stainless steel ring placed between motor shield and brake disc
- ④ stainless steel hub
- ⑤ stainless steel brake disc

## 8.2 FD brake power supply

A rectifier accommodated inside the terminal box feeds the DC brake coil. Wiring connection across rectifier and brake coil is performed at the factory.

On all single-pole motors, rectifier is connected to the motor terminal board.

Rectifier standard power supply voltage  $V_B$  is as indicated in the following table, regardless of mains frequency:

(F32)

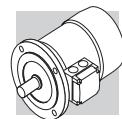
2, 4, 6 P		1 speed		
	<b>BX_FD - BN_FD</b>	$V_{mot}$ ± 10% 3 ~	$V_B$ ± 10% 1 ~	brake connected to terminal board power supply
<b>BX 80...BX 132</b> <b>BN 63...BN 132</b>	230/400 V – 50 Hz	230 V	standard	specify $V_B$ SA o $V_B$ SD
<b>BX 160...BX 180</b> <b>BN 160...BN 200</b>	400/690 V – 50 Hz	400 V	standard	specify $V_B$ SA o $V_B$ SD

Switch-pole motors feature a separate power supply line for the brake with rectifier input voltage  $V_B$  as indicated in the table below:

(F33)

2/4, 2/6, 2/8, 2/12, 4/6, 4/8 P		2 speed		
	<b>BN_FD</b>	$V_{mot}$ ± 10% 3 ~	$V_B$ ± 10% 1 ~	brake connected to terminal board power supply
<b>BN 63...BN 132</b>	400 V – 50 Hz	230 V		specify $V_B$ SA o $V_B$ SD

The diode half-wave rectifier ( $VDC \approx 0,45 \times VAC$ ) is available in versions **NB**, **SB**, **NBR** e **SBR**, as detailed in the table below:



(F34)

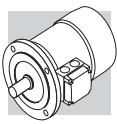
		brake	standard	at request
BN 63	FD 02			
BN 71	FD 03 FD 53			
BX 80 - BN 80	FD 04	NB		
BX 90S - BN 90S	FD 14			
BX 90L - BN 90L	FD 05			
BX 100 - BN 100	FD 15			
BX 112 - BN 112	FD 06S			
BX 132 - BN 132 - BN 160MR	FD 56 FD 06 FD 07	SB		
BX 160 - BN 160L - BN 180M	FD 08			
BX 180 - BN 180L - BN 200M	FD 09			
BX 200LA	FD 20			
BX225SA	FD 25			
BX250M - BX315SA	FD 30			
BX315SB - BX315SC	FD 160			
B315MA - BX355MA	FD 250			
BX355MB - BX355MC	FD 400			
BX200LAK	FD 8	NB		
BX225SAK - BX225SBK	FD 9			
BX250MAK	FD 10			
BX280SAK - BX315SAK	FD 1000			
BX315SBK - BX315SCK	FD 1600			
BX355SAK - BX355MCK	FD 2500			⊖

(\*)  $t_{2c} < t_{2r} < t_2$

Rectifier **SB** with electronic energizing control over-energizes the electromagnet upon power-up to cut brake release response time and then switches to normal half-wave operation once the brake has been released.

Use of the **SB** rectifier is mandatory in the event of:

- high number of operations per hour
- reduced brake release response time
- brake is exposed to extreme thermal stress



Rectifiers **NBR** or **SBR** are available for applications requiring quick brake intervention (braking condition reinstatement) response.

These rectifiers complement the **NB** and **SB** types as their electronic circuit incorporates a static switch that de-energizes the brake quickly in the event voltage is missing. This arrangement ensures short brake release response time with no need for additional external wiring and contacts.

Optimum performance of rectifiers **NBR** and **SBR** is achieved with separate brake power supply.

**Versions available:** 230Vac ±10%, 400Vac ± 10%, 50/60 Hz (with power supply); 100Vdc ±10%, 180Vdc ± 10% (with SD option).

### 8.3 FD brake technical specifications

The table below reports the technical specifications of DC brakes FD.

(F35)	Brake	Brake torque M <sub>b</sub> [Nm] springs			Release		Braking		W <sub>max</sub> per brake operation [ J ]			W [MJ]	P [W]
		6	4	2	t <sub>1</sub> [ms]	t <sub>1s</sub> [ms]	t <sub>2</sub> [ms]	t <sub>2c</sub> [ms]	10 s/h	100 s/h	1000 s/h		
	<b>FD02</b>	—	3.5	1.75	30	15	80	9	4500	1400	180	15	17
	<b>FD03</b>	5	3.5	1.75	50	20	100	12					
	<b>FD53</b>	7.5	5	2.5	60	30	100	12				25	24
	<b>FD04</b>	15	10	5	80	35	140	15	10000	3100	350	30	33
	<b>FD14</b>												
	<b>FD05</b>	40	26	13	130	65	170	20					
	<b>FD15</b>	40	26	13	130	65	170	20				50	45
	<b>FD06S</b>	60	40	20	—	80	220	25	20000	4800	550	70	55
	<b>FD56</b>	—	75	37		90	250	20					
	<b>FD06</b>		100	50		100	250	20				80	65
	<b>FD07</b>	150	100	50	—	120	200	25	40000	9300	1000	130	65
	<b>FD08*</b>	250	200	170	—	140	350	30	60000	14000	1500	230	100
	<b>FD09**</b>	400	300	200	—	200	450	40	70000	15000	1700	230	120
	<b>FD20</b>		260		100	170	340	—	80000	1700	1800	—	100
	<b>FD25</b>		400		120	195	390	—	120000	19000	2000	—	110
	<b>FD30</b>		1000		180	210	420	—	200000	28000	2900	—	200
	<b>FD160</b>		1600		360	245	490	—	240000	36000	2600	—	336
	<b>FD250</b>		2500		420	343	685	—	280000	47000	3700	—	400
	<b>FD400</b>		4000		530	455	910	—	325000	51000	4500	—	420
	<b>FD8</b>		400		176	78	236	—	65000	7000	650	—	85
	<b>FD9</b>		600		324	138	176	—	120000	12000	1200	—	100
	<b>FD10</b>		800		480	194	172	—	100000	16000	2000	—	150
	<b>FD1000</b>		1000		252	—	375	—	220000	27000	2700	—	300
	<b>FD1600</b>		1600		366	—	498	—	230000	35000	3500	—	340
	<b>FD2500</b>		2500		660	—	880	—	590000	61000	6100	—	530

\* brake torque values obtained with 9, 7 and 6 springs, respectively

t<sub>1</sub> = brake release time with half-wave rectifier

t<sub>1s</sub> = brake release time with over-energizing rectifier

t<sub>2</sub> = brake engagement time with AC line interruption and separate power supply

\*\* brake torque values obtained with 12, 9 and 6 springs, respectively

t<sub>2c</sub> = brake engagement time with AC and DC line interruption – Values for t<sub>1</sub>, t<sub>1s</sub>, t<sub>2</sub>, t<sub>2c</sub> indicated in the tab. (F30) are referred to brake set at maximum torque, medium air gap and rated voltage

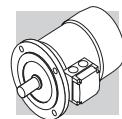
W<sub>max</sub> = max energy per brake operation

W = braking energy between two successive air gap adjustments

P<sub>b</sub> = brake power absorption at 20 °C

M<sub>b</sub> = static braking torque (±15%)

s/h = starts per hour



**The brake pad wear depends on the operating/ambient conditions (temperature, humidity, angular speed, specifica pressure); Therefore the declared wear rate must be considered as indicative.**

#### 8.4 FD brake connections

On standard single-pole motors, the rectifier is connected to the motor terminal board at the factory. For switch-pole motors and where a separate brake power supply is required, connection to rectifier must comply with brake voltage VB stated in motor name plate.

**Because the load is of the inductive type, brake control and DC line interruption must use contacts from the usage class AC-3 to IEC 60947-4-1.**

Table (F36) – Brake power supply from motor terminals and AC line interruption  
Delayed stop time  $t_2$  and function of motor time constants.

Mandatory when soft-start/stops are required.

Table (F37) – Brake coil with separate power supply and AC line interruption

Normal stop time independent of motor.

Achieved stop times  $t_2$  are indicated in the table (F35).

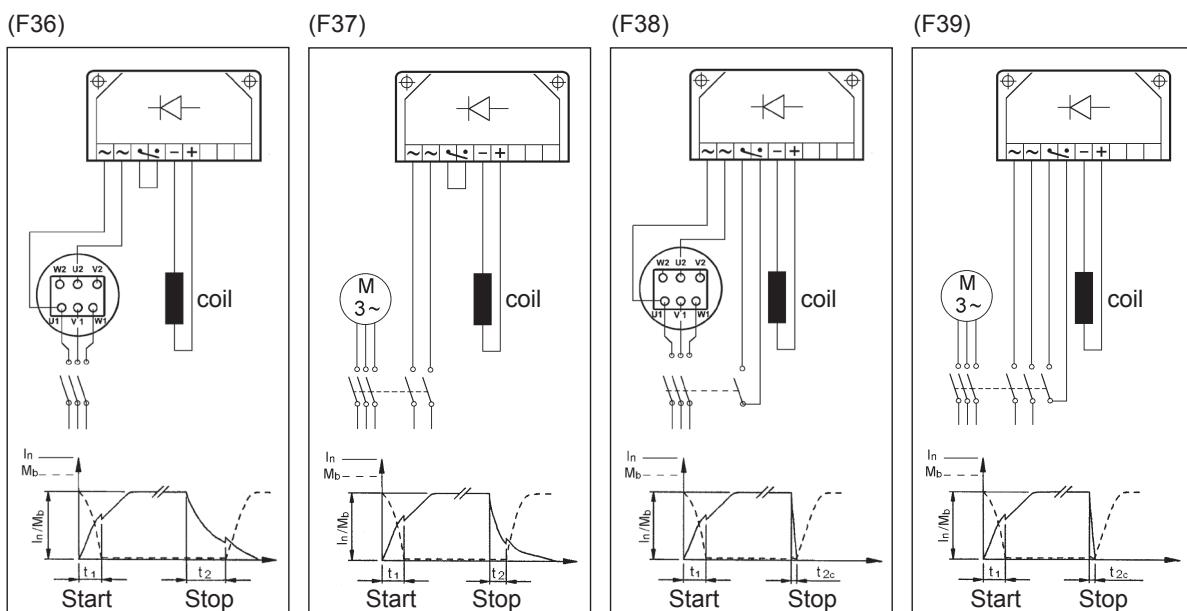
Table (F38) – Brake coil power supply from motor terminals and AC/DC line interruption.

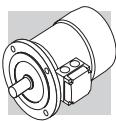
Quick stop with operation times  $t_{2c}$  as per table (F35).

Table (F39) – Brake coil with separate power supply and AC/DC line interruption.

Stop time decreases by values  $t_{2c}$  indicated in the table (F35).

The brake may be voltage supplied directly from the motor terminal box (from tab. F36 to tab. F35) only if the nominal voltage of the brake is the same as the smaller voltage of the motor.

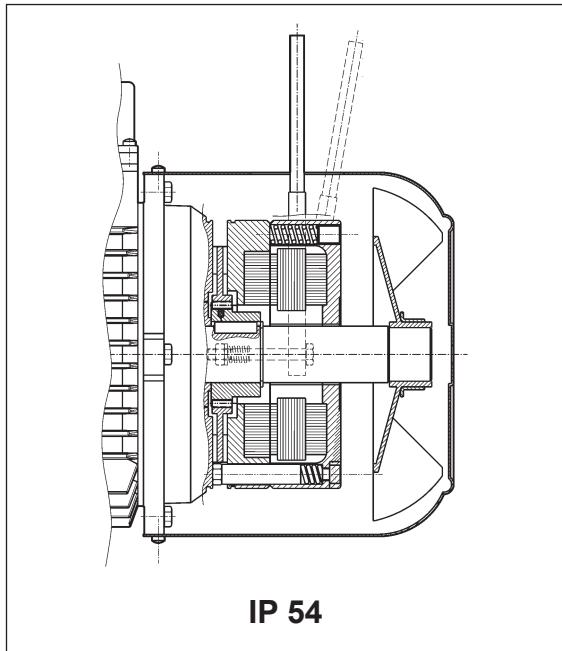




## 9 AC BRAKE MOTORS TYPE BX\_FA - BN\_FA

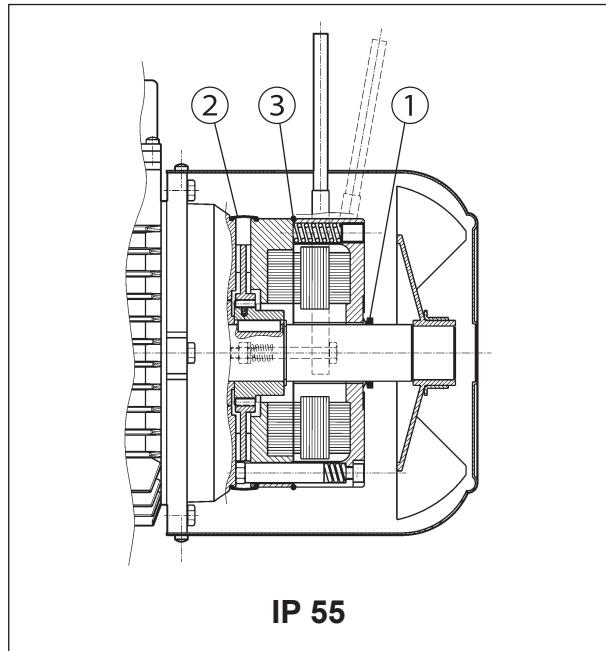
**Frame sizes:** BX 80 ... BX 160L - BN 63 ... BN 180M

(F40)



IP 54

(F41)



IP 55

Electromagnetic brake operates from three-phase alternated current power supply and is bolted onto conveyor shield. Preloading springs provide axial positioning of magnet body.

Steel brake disc slides axially on steel hub shrunk onto motor shaft with anti-vibration device.

Brake torque factory setting is indicated in the corresponding motor rating charts.

Spring preloading screws provide stepless braking torque adjustment.

Torque adjustment range is  $30\% M_{bMAX} < M_b < M_{bMAX}$  (where  $M_{bMAX}$  is maximum braking torque as shown in tab. (F43)).

Thanks to their high dynamic characteristics, FA brakes are ideal for heavy-duty applications as well as applications requiring frequent stop/start and very fast response time.

Motors may be equipped with manual release lever with automatic return (R) at request. See variant at paragraph "BRAKE RELEASE SYSTEMS" for available release lever locations.

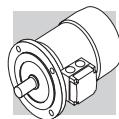
**For applications involving lifting and/or high hourly energy dissipation, contact Bonfiglioli's Technical Service.**

### 9,1 Degree of protection

Standard protection class is IP54.

Brake motor FA is also available in protection class **IP55**, which mandates the following variants:

- ① V-ring at N.D.E. of motor shaft
- ② dust and water-proof rubber boot
- ③ O-ring



## 9,2 FA brake power supply

In single speed motors, power supply is brought to the brake coil direct from the motor terminal box. As a result, brake voltage and motor voltage are the same. In this case, brake voltage indication may be omitted in the designation.

Switch-pole motors and motors with separate brake power supply feature an auxiliary terminal board with 6 terminals for connection to brake line. In both cases, brake voltage indication in the designation is mandatory. The following table reports standard AC brake power supply ratings for single- and switch-pole motors:

(F42)

single-pole motor	BX 80...BX 132 BN 63...BN 132	BX 160 BN 160...BN 180
	230Δ / 400Y V ±10% – 50 Hz	400Δ/ 690Y V ±10% – 50 Hz
	265Δ / 460Y ±10% - 60 Hz	460Y – 60 Hz
switch-pole motors (separate power supply line)	BN 63...BN 132	
	230Δ / 400Y V ±10% – 50 Hz	
	460Y - 60 Hz	

Unless otherwise specified, standard brake power supply is 230Δ /400Y V - 50 Hz.

Special voltages in the 24...690 V, 50-60 Hz range are available at request.

## 9,3 Technical specifications of FA brakes

(F43)

Brake	Brake torque $M_b$ [Nm]	Release $t_1$ [ms]	Braking $t_2$ [ms]	10 s/h	$W_{max}$ [ J ]	100 s/h	1000 s/h	W [MJ]	P [VA]
FA 02	3.5	4	20	4500	1400	180	15	15	60
FA 03	7.5	4	40	7000	1900	230	25	25	80
FA 04	15	6	60	10000	3100	350	30	110	110
FA 14									
FA 05	40	8	90	18000	4500	500	50	250	250
FA 15									
FA 06S	60	16	120	20000	4800	550	70	470	
FA 06	75	16	140	29000	7400	800	80	550	
FA 07	150	16	180	40000	9300	1000	130	600	
FA 08	250	20	200	60000	14000	1500	230	1200	

$M_b$  = max static braking torque ( $\pm 15\%$ )

$t_1$  = brake release time

$t_2$  = brake engagement time

$W_{max}$  = max energy per brake operation (brake thermal capacity)

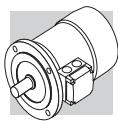
W = braking energy between two successive air gap adjustments

$P_b$  = power drawn by brake at 20° (50 Hz)

s/h = starts per hour

### NOTE

Values  $t_1$  and  $t_2$  in the table refer to a brake set at rated torque, medium air gap and rated voltage.

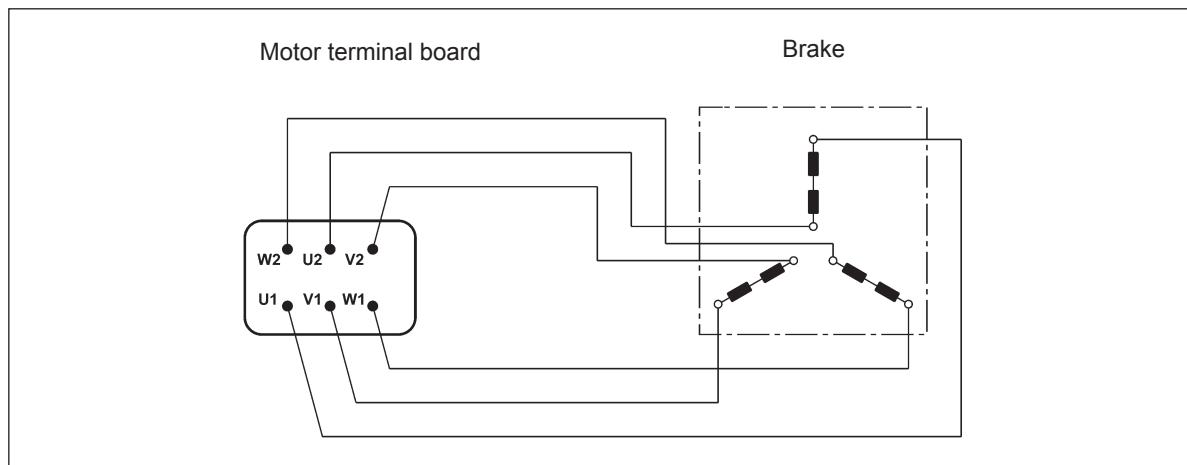


The brake pad wear depends on the operating/ambient conditions (temperature, humidity, angular speed, specifica pressure); Therefore the declared wear rate must be considered as indicative.

#### 9,4 FA brake connections

The diagram below shows the wiring when brake is connected directly to same power supply of the motor:

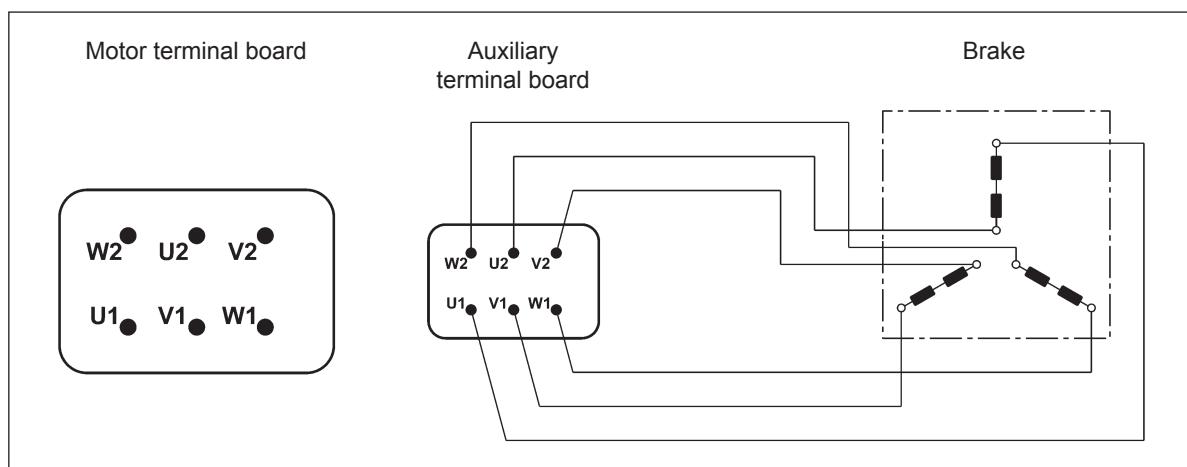
(F44)

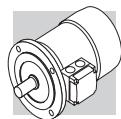


Switch-pole motors and, at request, single-pole motors with separate power supply are equipped with an auxiliary terminal board with 6 terminals for brake connection.

In this version, motors feature a larger terminal box. See diagram below:

(F45)



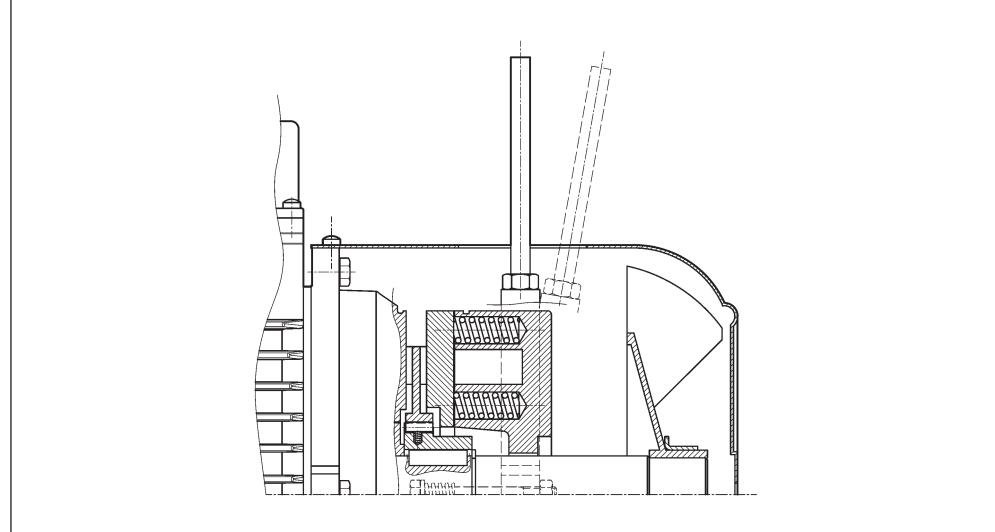


## 10 BRAKE RELEASE SYSTEMS

Spring-applied brakes type FD and FA may be equipped with optional manual release devices. These are typically used for manually releasing the brake before servicing any machine or plant parts operated by the motor.

(F46)

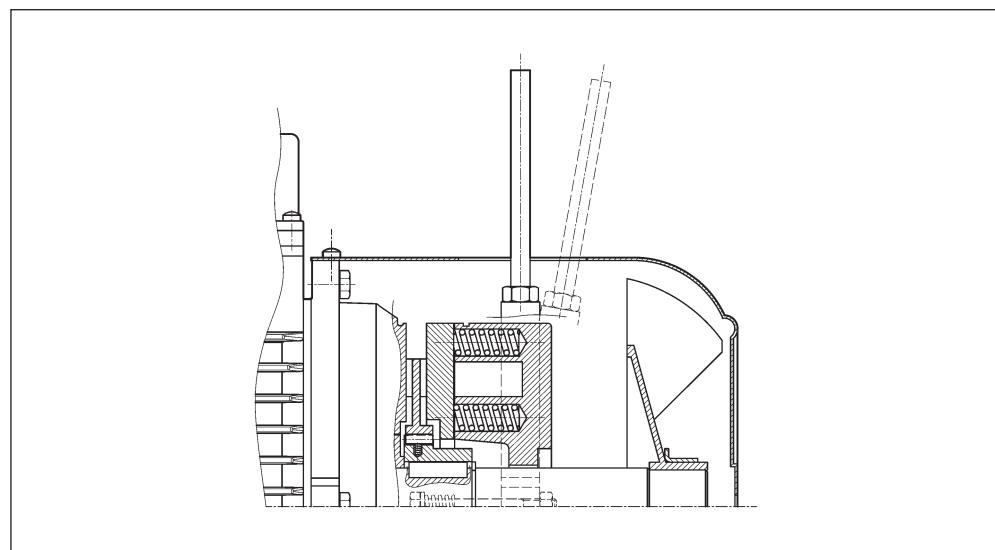
R



A return spring brings the release lever back in the original position.

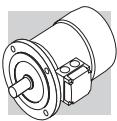
(F47)

RM



On brake motors type FD, if the option RM is specified, the release device may be locked in the "release" position by tightening the lever until its end becomes engaged with a brake housing projection.

The availability for the various disengagement devices is charted here below:



(F48)

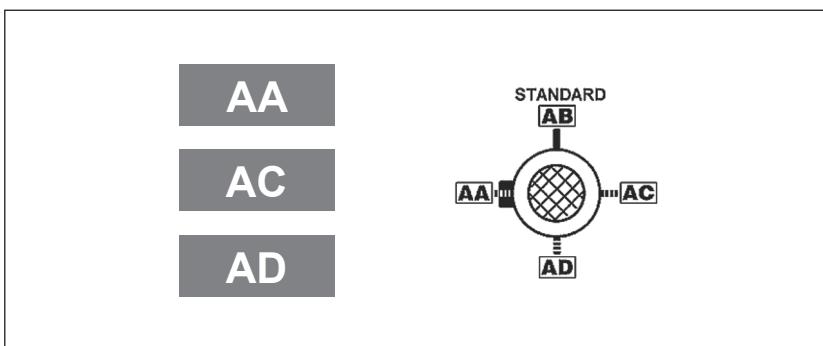
	R	RM
<b>BX_FD</b> <b>BN_FD</b>	<b>BX 80...BX 180</b> <b>BX 200K...BX 315K</b> <b>BN 63...BN 200</b>	<b>BX 80...BX 132</b> <b>BN 63 ... BN 132</b> FD07
<b>BX_FA</b>	<b>BX 80...BX 160</b>	
<b>BN_FA</b>	<b>BN 63...BN 180M</b>	

## 10,1 Release lever orientation

Unless otherwise specified, the release lever is located 90° away from the terminal box – identified by letters [AB] in the diagram below – in a clockwise direction on both options **R** and **RM**.

Alternative lever positions [AA], [AC] and [AD] are also possible when the corresponding option is specified:

(F49)



Note: for BX≥200 and BX≥200K AC is not available.

## 10.2 Separate brake supply

**...SA**

The brake coil is directly fed through an independent line, separately from the motor.

In this case the rated voltage for the coil must be specified, e.g. 230SA. The option is applicable to all motors with brake type FD and FA.

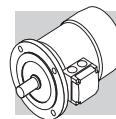
Note: for BX≥200 and BX≥200K it is not possible to directly feed the brake from the motor terminal box, it is then necessary to select option SA or SD.

**...SD**

The brake coil is directly fed with DC current and the rectifier is out of the scope for supply.

The rated voltage for the coil must be specified, e.g. 24SD.

Note: for BX≥200 and BX≥200K it is not possible to directly feed the brake from the motor terminal box, it is then necessary to select option SA or SD.



## 11 OPTIONS

### 11,1 Soft-start / stop

F1

An optional flywheel - option F1 - is available for applications requiring soft starting or stopping. The flywheel's added inertia uses up kinetic energy during starting and returns it back during braking, thus catering for more progressive and gradual shock loads. The optional flywheel is available for brake motors type BN\_FD with specific characteristics as detailed in the table below:

(F50)

Main data for flywheel of motore type: BN_FD		
	Fly-wheel weight [Kg]	Fly-wheel inertia [Kgm <sup>2</sup> ]
<b>BN 63</b>	0.69	0.00063
<b>BN 71</b>	1.13	0.00135
<b>BN 80</b>	1.67	0.00270
<b>BN 90S - BN 90L</b>	2.51	0.00530
<b>BN 100</b>	3.48	0.00840
<b>BN 112</b>	4.82	0.01483
<b>BN 132S - BN 132M</b>	6.19	0.02580

### 11,2 Capacitive filter

CF

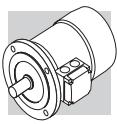
An optional capacitive filter is available for brake motors type FD only. When the suitable capacitive filter is installed upstream of the rectifier (option CF), motors comply with the emission limits required by standard EN61000-6-3:2007 "Electromagnetic Compatibility – Generic Emission Standard – Part 6-3: Residential, commercial and light industrial environment".

BX≥200LA and BX≥200LAK motors comply with the emission limits required by standard EN 61000-6-3:2007 "Electromagnetic Compatibility - Generic Emission Standard - Part 6-3: residential, commercial and light industrial environment."

### 11,3 Thermal protective devices

In addition to the standard protection provided by the magneto-thermal device, motors can be supplied with built-in thermal probes to protect the winding against overheating caused, by insufficient ventilation or by an intermittent duty.

This additional protection should always be specified for servo-ventilated motors (IC416).



## 11,4 Thermistors

### E3

These are semi-conductors having rapid resistance variation when they are close to the rated switch off temperature (150 °C). Variations of the  $R = f(T)$  characteristic are specified under DIN 44081, IEC 34-11 Standards. Positive temperature coefficient thermistors are normally used (also known as PTC "cold conductor resistors").

Thermistors cannot control relays directly and must be connected to a suitable disconnect device. Thus protected, three PTCs connected in series are installed in the winding, the terminals of which are located on the auxiliary terminal-board.

### K1

The design characteristics of this sub-group of PTC thermistors allow them to be used as positive temperature coefficient sensors with variable resistance.

Functioning temperature range: 0°C ... +260°C.

Thermistors cannot control relays directly and must be connected to a suitable disconnect device. Terminals (polarised) for 1 x KTY 84-130 are provided on an auxiliary terminal strip.

## 11,5 Bimetallic thermostates

### D3

These types of protective devices house a bimetal disk. When the rated switch off temperature (150 °C) is reached, the disk switches the contacts from their initial rest position.

As temperature falls, the disk and the contacts automatically return to rest position.

Three bimetallic thermostates connected in series are usually employed, with normally closed contacts. The terminals are located on an auxiliary terminal-board.

## 11,6 Plug connector

### CON

Three types of connectors (CON 1, CON 2, CON 3) are provided; they can be mounted in two different positions: right side of terminal box cover (C1D, C2D, C3D); left side of terminal box cover (C1S, C2S, C3S).

The option CON is applicable to single speed BN motors (2, 4, 6, 8 poles), and BX / BE motors on the sizes specified on the following table. All double speed motors are excluded.

The connectors CON 1 / CON 2 are available for BX, BE and BN motors without brake and for brakemotors equipped with DC brake type FD, for the motor sizes listed below.

**The male connector (with pins) is mounted on the motor, the female connector is not provided.**

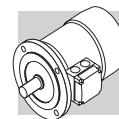
**With CON option, the winding connection is always Y.**

With option U1 "forced ventilation", the fan unit supply is available inside the separate terminal box fixed to fan cover.

With options EN1...EN6, the encoder connection is made by a cable not connected to the motor plug connector.

The CON option is not applicable to brakemotors equipped with AC brake type FA.

The CON option is not available when at least one of the next options are selected: the U2, CUS, IC.



## Specifications

(F51)

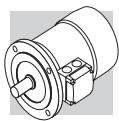
Option	CON 1
Motor size	BX 80 ... BX 112 / BE 71 ... BE 112 / BN 63 ... BN 112
Connector view	
Type of connector	Harting Han 10ES
Housing	Han EMC 10B with 2 levers
Numbers of pins - nominal current	10 x 16A
Voltage	500 Vac
Contact connection	Screw terminals

(F52)

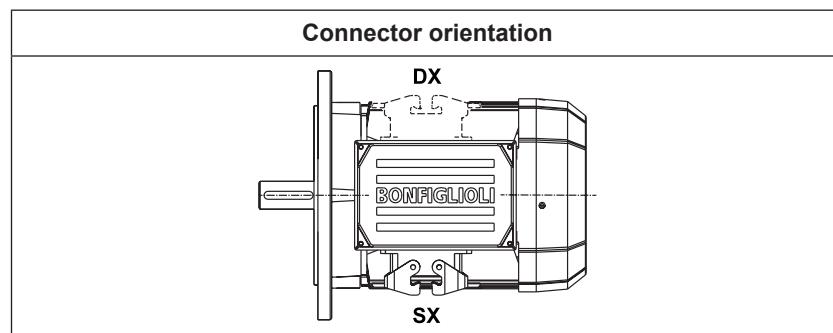
Option	CON 2
Motor size	BX 80 ... BX 132 / BE 71 ... BE 132M / BN 63 ... BN 160MR
Connector view	
Type of connector	Harting Han Modular
Housing	Han EMC 10B with 2 levers
Module type	Module C + Module E + Module E
Numbers of pins - nominal current	3 x 36A / 6 x 16A
Voltage	500 Vac
Contact connection	Crimping contacts

(F53)

Option	CON 3
Motor size	BX 80 ... BX 132M - BN 63 ... BN 160MR
Connector view	
Type of connector	Harting Han Modular
Housing	Han EMC 10B with 2 levers
Module type	Module C + Module E + Module E
Numbers of pins - nominal current	3 x 36A / 6 + 6 x 16A
Voltage	500 Vac
Contact connection	Crimping contacts



(F54)



(F55)

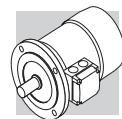
**Motors without brake dimensions**

	AD (mm)	AF (mm)	AH (mm)	LL (mm)	V (mm)
<b>BN 63</b>	136	110	45	165	4.5
<b>BN 71 - BE 71</b>	149	110	45	165	15.5
<b>BX 80 - BE 80 - BN 80</b>	160	110	45	165	16.5
<b>BX 90 - BE 90 - BN 90</b>	162	110	45	165	31.5
<b>BX 100 - BE 100 - BN 100</b>	171	110	45	165	37.5
<b>BX 112 - BE 112 - BN 112</b>	186	110	45	165	39
<b>BX 132 - BE 132 - BN 132</b>	210	140	45	188	45.5
<b>BN 160MR</b>	210	140	45	188	161

(F56)

**Motors with FD brake dimensions**

	AD (mm)	AF (mm)	AH (mm)	LL (mm)	V (mm)
<b>BN 63</b>	136	110	45	165	4.5
<b>BN 71</b>	149	110	45	165	1.5
<b>BX 80 - BN 80</b>	160	110	45	165	18.5
<b>BX 90 - BN 90</b>	162	110	45	165	39.5
<b>BX 100 - BN 100</b>	171	110	45	165	63.5
<b>BX 112 - BN 112</b>	186	110	45	165	75
<b>BX 132 - BN 132</b>	210	140	45	188	122
<b>BN 160MR</b>	210	140	45	188	161



## 11,7 Control of brake operation

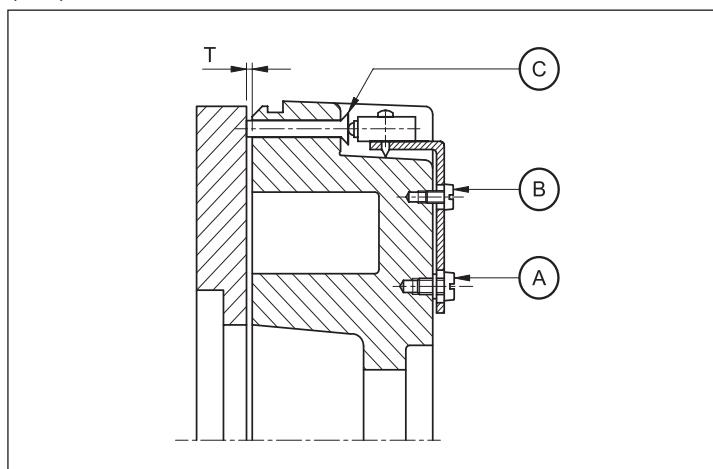
### MSW

The microswitch is set in order to obtain from it a signal related to the attraction/release of anchor plate, or it can be set in order to give feedback when the air gap reaches the maximum value.

**MSW option is available for all FD brakes.**

The microswitch is provided with three lead wires (NC, NO, COM). The next figure shows the main components of the brake equipped with microswitch.

(F57)



- A: Plate fixing screws
- B: Setting screws
- C: Actuator control pin

## 11,8 Additional cable entry for brakemotors

### IC

The terminal box cover of brakemotors BN 63 ... BN 160MR - BX 80 ... BX 132 is provided with two additional cable entry M16 x 1.5 (one cable entry per side).

The terminal box cover of brakemotors BN 160 ... BN 200 - BX 160 ... BX 180 is provided with an additional cable entry M16 x 1.5 next to the cable entry used for the brake.

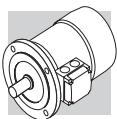
## 11,9 Anti-condensation heaters

### H1

### NH1

Where an application involves high humidity or extreme temperature fluctuation, motors may be equipped with an anti-condensate heater.

A single-phase power supply is available in the auxiliary terminal board inside the main terminal box. Values for the absorbed power are listed here below:



(F58)

	H1	NH1
		1~ 230V ± 10% P [W]
<b>BX 80</b> <b>BE 80</b> <b>BN 56 ... BN 80</b>	10	10
<b>BX 90 ... BX 132</b> <b>BE 90 ... BE 132MB</b> <b>BN 90 ... BN 160MR</b>	25	25
<b>BX 160...BX 250</b> <b>BX 160 ... BX 250K</b> <b>BX 160, BX 180</b> <b>BE 160, BE 180</b> <b>BN 160, BN 200</b>	50	50
<b>BX 280</b> <b>BX 280K</b>	60	60
<b>BX 315 ... BX 355</b> <b>BX 315K ... BX 355K</b>	120	120

**Warning! Always remove power supply to the anti-condensante heater before operating the motor.**

## 11.10 Tropicalization

**TP**

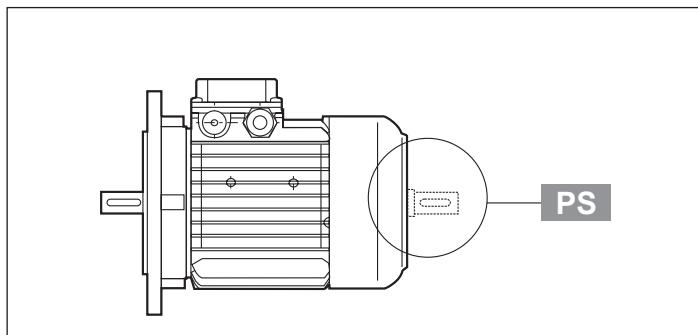
When option **TP** is specified, motor windings receive additional protection for operation in high humidity and temperature conditions.

## 11.11 Second shaft extension

**PS**

This option is not compatible with variants RC, TC, U1, U2, EN1, EN2, EN3, EN4, EN5, EN6, EN7, EN8. For shaft dimensions please see motor dimensions tables.

(F59)

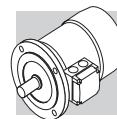


## 11.12 Rotor balancing

**RV**

Where low noise is a priority requirement, the option **RV** ensures reduced vibration in accordance with vibration class B.

The table below reports effective velocity of vibration for normal (A) and B grade balancing.



(F60)	Vibration level	Angular velocity	Limits of the vibration velocity
		n [min <sup>-1</sup> ]	(mm/s) <b>BX 80 ≤ H ≤ BX 335M</b> <b>≤ BX 355MK</b> <b>BE 80 ≤ H ≤ BE 180L</b> <b>BN 56 ≤ H ≤ BN 200</b>
<b>A</b>	600 < n < 3600		1.6
<b>B</b>	600 < n < 3600		0.70

Values are obtained from measurements on freely suspended motor during no load operation; tolerance ±10%.

### 11.13 Ventilation

Motors are cooled through outer air blow (IC 411 according to CEI EN 60034-6) and are equipped with a plastic radial fan, which operates in both directions.

Ensure that fan cover is installed at a suitable distance from the closest wall so to allow air circulation and servicing of motor and brake, if fitted.

On request, motors can be supplied with independently power-supplied forced ventilation system starting from BN 71, BE 80 and BX 80 size.

Motor is cooled by an axial fan with independent power supply and fitted on the fan cover (IC 416 cooling system).

This version is used in case of motor driven by inverter so that steady torque operation is possible even at low speed or when high starting frequencies are needed.

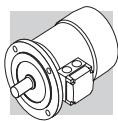
Brake motors of motors with rear shaft projection (PS option) are excluded.

This variant has two different models, called **U1** and **U2**, having the same longitudinal size. Longer side of fan cover (**DL**) is specified for both models in the table below. Overall dimension can be reckoned from motor size table.

(F61)	Extra length for servoventilated motors		
		$\Delta L_1$	$\Delta L_2$
<b>BN 71</b>		93	32
<b>BX 80 - BE 80 - BN 80</b>		127	55
<b>BX 90 - BE 90 - BN 90</b>		131	48
<b>BX 100 - BE 100 - BN 100</b>		119	28
<b>BX 112 - BE 112 - BN 112</b>		130	31
<b>BX 132 - BE 132 - BN 132</b>		161	51
<b>BX 160 - BE 160 - BE 180</b>		184	—
<b>BX 200</b>		260	260
<b>BX 225 - BX 250</b>		320	320
<b>BX 280 - BX 315</b>		430	430
<b>BX 355</b>		640	640

$\Delta L_1$  = extra length to LB value of corresponding standard motor.

$\Delta L_2$  = extra length to LB value of corresponding brake motor.  
Only for BN motors.



## U1

Fan wiring terminals are housed in a separate terminal box.

In brake motors of size BX 132 ... BX 160 - BE 80 ... BE 160 - BN 71 ... BN 160MR, with **U1** model, the release lever cannot be positioned to AA.

This option can be selected for motors compliant with CSA and UL standards (CUS option), only for BX  $\geq$  200 and BX  $\geq$  200K.

(F62)

	V a.c. $\pm 10\%$	Hz	P [W]	I [A]
<b>BN 71</b>			22	0.12
<b>BX 80 - BE 80</b> <b>BN 80</b>			22	0.12
<b>BX 90 - BE 90</b> <b>BN 90</b>			40	0.30
<b>BX 100 - BE 100</b> <b>BN 100</b>			50	0.25
<b>BX 112 - BE 112</b> <b>BN 112</b>			50	0.26 / 0.15
<b>BX 132 - BE 132</b> <b>BN 132 ... BN 160MR</b>			110	0.38 / 0.22
<b>BX 160 - BE 160</b> <b>BN 160M ... BN 180M</b>			180	1.25 / 0.72
<b>BX 180 - BE 180</b> <b>BN 180L ... BN 200L</b>			250	1.51 / 0.87
<b>BX 200 ... BX 250</b> <b>BX 200K ... BX 250K</b>	3 ~ 230Δ / 400Y	50	250	0.64
<b>BX 280 ... BX 315M</b> <b>BX 280K ... BX 315MK</b>	3 ~ 400Δ / 690Y		750	1.7
<b>BX 315L ... BX 355S</b> <b>BX 315LK ... BX 355SK</b>	3 ~ 400Δ / 690Y		1500	3.3
<b>BX 355M</b> <b>BX 355MK</b>	3 ~ 400Δ / 690Y		3000	6.1

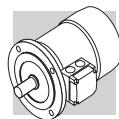
## U2

Fan terminals are wired in the motor terminal box.

The **U2** option does not apply to motors BX/BE and to motors with option CUS (compliant to norms CSA and UL).

(F63)

	V a.c. $\pm 10\%$	Hz	P [W]	I [A]
<b>BN 71</b>			22	0.12
<b>BN 80</b>			22	0.12
<b>BN 90</b>			40	0.30
<b>BN 100</b>			40	0.26 / 0.09
<b>BN 112</b>			50	0.26 / 0.15
<b>BN 132 ... BN 160MR</b>	3 ~ 230Δ / 400Y		110	0.38 / 0.22



## 11,14 Rain canopy

### RC

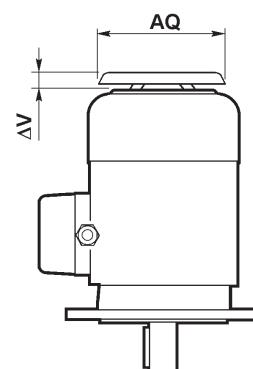
The rain canopy protects the motor from dripping and avoids the ingress of solid bodies. It is recommended when motor is installed in a vertical position with the shaft downwards.

Relevant dimensions are indicated in the table below.

The drip cover is not compatible with variants PS, EN1, EN2, EN3, EN4, EN5, EN6.

(F64)

	AQ	$\Delta V$
<b>BN 63</b>	118	24
<b>BN 71 - BE 71</b>	134	27
<b>BX 80 - BE 80</b>	152	25
<b>BN 80</b>		
<b>BX 90 - BE 90</b>	168	30
<b>BN 90</b>		
<b>BX 100 - BE 100</b>	190	28
<b>BN 100</b>		
<b>BX 112 - BE 112</b>	211	32
<b>BN 112</b>		
<b>BX 132 - BE 132</b>	254	32
<b>BN 132...BN 160MR</b>		
<b>BX 160 - BE 160</b>	302	36
<b>BN 160M...BN 180M</b>		
<b>BX 180 - BE 180</b>	340	36
<b>BN 180L...BN 200L</b>		
<b>BX 200</b>	423	55
<b>BX 225</b>	465	55
<b>BX 250</b>	514	55
<b>BX 280</b>	567	100
<b>BX 315</b>	645	100
<b>BX 355</b>	740	120



## 11,15 Textile canopy

### TC

Option TC is a cover variant for textile industry environments, where lint may obstruct the fan grid and prevent a regular flow of cooling air.

This option is not compatible with variants EN1, EN2, EN3, EN4, EN5, EN.

Overall dimensions are the same as drip cover type RC.

TC option is not available for BX motors.

## 11,16 Feedback units

Motors may be combined with six different types of encoders to achieve feedback circuits.

Configurations with double-extended shaft (PS) and rain canopy (RC, TC) are not compatible with encoder installation.

### EN1

Incremental encoder,  $V_{IN} = 5 \text{ V}$ , line-driver output RS 422.



## EN2

Incremental encoder,  $V_{IN} = 10\text{-}30 V$ , line-driver output RS 422.

## EN3

Incremental encoder,  $V_{IN} = 12\text{-}30 V$ , push-pull output 12-30 V

## EN4

Encoder sin/cos,  $V_{IN} = 4.5\text{-}5.5 V$ , output Sinus  $0.5V_{PP}$ .

## EN5

Absolute encoder singleturn, HIPERFACE® interface,  $V_{IN} = 7\text{-}12 V$ .

## EN6

Absolute encoder multturn, HIPERFACE® interface,  $V_{IN} = 7\text{-}12 V$ .

## EN7

Incremental encoder Heavy Duty,  $V_{IN} = 12\text{-}30 V$ , push-pull output 12-30 V.

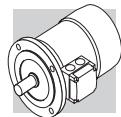
## EN8

Incremental encoder Heavy Duty,  $V_{IN} = 12\text{-}30 V$ , push-pull output 9-30 V.

Note: EN7 and EN8 available only for BX≥200

(F65)

	EN1	EN2	EN3	EN4	EN5	EN6	EN7	EN8			
Interface	TTL/RS 422	TTL/RS 422	HTL push-pull	Sinus 0.5 VPP	HIPERFACE®	HIPERFACE®	HTL push-pull	HTL push-pull			
Power supply voltage [V]	4...6	10...30	12...30	4.4...5.5	7...12	7...12	9...30	9...30			
Output voltage [V]	5	5	12...30	—	—	—	9...30	9...30			
No-load operating current [mA]	120	100	100	40	80	80	80	80			
No. of pulses per revolution	1024							2048			
Steps per revolution	—	—	—	—	15 bit	15 bit	—	—			
Revolutions	—	—	—	—	—	12 bit	—	—			
No. of signals	6 (A, B, Z + inverted signals)			6 ( $\cos^-, \cos^+, \sin^-, \sin^+, Z, \bar{Z}$ )	—	—	6	6			
Max. output frequency [kHz]	600			200			200				
Max. speed [ $\text{min}^{-1}$ ]	6000 (9000 $\text{min}^{-1}$ for 10 s)							6000			
Temperature range [°C]	-30 ... +100							-20 ... +85			
Protection class	IP 65							IP67			



(F66)

EN_ + U1	
	U1
L3	
<b>BX 160 - BE 160 - BN 160M...BN 180M</b>	72
<b>BX 160 - BE 180 - BN 180L...BN 200L</b>	82
<b>BX 160_FD - BN 160M_FD...BN 180M_FD</b>	35
<b>BX 180_FD - BN 180L_FD...BN 200L_FD</b>	41
<b>BX 200 - BX 225 - BX 250</b>	100
<b>BX 280 - BX 315 - BX 355</b>	150

(F67)

EN1, EN2, EN3, EN4, EN5, EN6, EN7, EN8	
	L4
<b>BN 63 ... BN 200</b>	65
<b>BE 71... BE180</b>	65
<b>BX 80 ... BX 180</b>	65
<b>BX 200 ... BX 280</b>	100
<b>BX 315 ... BX 355</b>	100

If the encoder device (option EN\_) is specified on motors BX 80 ... BX 132 - BE 71 ... BE 132 - BN 71 ... BN 160MR, along with the independent fan cooling (options U1, U2), the extra length of motor is coincident with that of the correspondent U1 and U2 execution.

### 11.17 Insulated Bearings



NOTE: This option is available for BX and BX K≥280, and it is mandatory when the motor is operated through a variable speed drive.

When IB option is selected the motor is equipped with insulated bearings at drive end. This prevent early bearings failures due to high frequency circulation currents.

### 11.18 Vertical Mounting



NOTE: This option is mandatory for BX ≥ 200 and BX ≥ 200K, when vertically mounted.

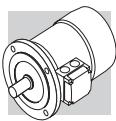
When VM is selected the motor is delivered with specific arrangements.

Furthermore, the vertical mounting position will also be reported on motor nameplate.

### 11.19 Surface protection



When no specific protection class is requested, the painted (ferrous) surfaces of motors are protected to at least corrosivity class C2 (UNI EN ISO 12944-2). For improved resistance to atmospheric corrosion, motors can be delivered with C3 and C4 surface protection.



(F68)

		C2	C3	C4	C5M
<b>BN BE BX ≤ 180</b>	standard		on request		on request
<b>BX ≥ 200 BX ≥ 200K</b>		standard		on request	

(F70)

SURFACE PROTECTION	Typical environments	Maximum surface temperature	Corrosivity class according to UNI EN ISO 12944-2
<b>C3</b>	Urban and industrial environments with up to 100% relative humidity (medium air pollution)	120°C	C3
<b>C4</b>	Industrial areas, coastal areas, chemical plant, with up to 100% relative humidity (high air pollution)	120°C	C4
<b>C5M</b>	Coast and offshore areas with high salt content.	120°C	C5M

Motors with optional protection to class C3 or C4 are available in a choice of colours. If no specific colour is requested (see the "PAINTING" option) motors are finished in RAL 7042 for BN, BE and BX≤180 and in Munsell blue 8B 4.5/3.25 for BX≥200.

Motors can also be supplied with surface protection for corrosivity class C5 according to UNI EN ISO 12944-2. Contact our Technical Service for further details.

## 11.20 Painting

### RAL

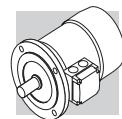
Motors with optional protection to class C3 or C4 are available in the colours listed in the following table.

(F69)

PAINTING	Colour	RAL number
<b>RAL7042</b>	Traffic Grey A	7042
<b>RAL5010</b>	Gentian Blue	5010
<b>RAL9005</b>	Jet Black	9005
<b>RAL9006</b>	White Aluminium	9006
<b>RAL9010</b>	Pure White	9010
<b>Munsell blue 8B* 4.5/3.25</b>	Blue	MUNSELL 8B 4.5/3.25

\* BX ≥ 200 and BX ≥ 200K Motors are standardly supplied in this colour with C3 protection unless specified differently.

NOTE – "PAINTING" options can only be specified in conjunction with "SURFACE PROTECTION" options.



## 11.21 Certificates

**ACM**

### Certificate of compliance of motors

The document certifies the compliance of the product with the purchase order and the construction in conformity with the applicable procedures of the Bonfiglioli Quality System.

Note: Not available for BX≥200 and BX≥200K

**CC**

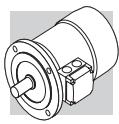
### Inspection certificate

The document entails checking on order compliance, the visual inspection of external conditions and instrumental testing of the electrical characteristics in unloaded conditions. Units inspected are sampled within the shipping batch and marked individually.

## 12 TABLES OF MOTORS CORRELATION

### 12.1 50 Hz Motors

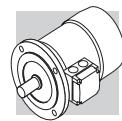
(F71)		pole		
		2		
Efficiency class		IE1	IE2	IE3
Pn [kW]	<b>0.06</b>			
	<b>0.09</b>			
	<b>0.12</b>			
	<b>0.18</b>	BN 63A 2		
	<b>0.25</b>	BN 63B 2		
	<b>0.37</b>	BN 71A 2		
	<b>0.55</b>	BN 71B 2		
	<b>0.75</b>	BN 71C 2	BE 80A 2	
		BN 80A 2		
	<b>1.1</b>	BN 80B 2	BE 80B 2	
	<b>1.5</b>	BN 90SA 2	BE 90SA 2	
	<b>1.85</b>	BN 90SB 2		
	<b>2.2</b>	BN 90L 2	BE 90L 2	
	<b>3</b>	BN 100L 2	BE 100L 2	
	<b>4</b>	BN 112M 2	BE 112M 2	
	<b>5.5</b>	BN 132SA 2	BE 132SA 2	
	<b>7.5</b>	BN 132SB 2	BE 132SB 2	
	<b>9.2</b>	BN 132M 2	BE 132MB 2	
	<b>11</b>	BN 160MR 2	BE 160MA 2	
		BN 160M 2		
	<b>15</b>	BN 160MB 2	BE 160MB 2	
	<b>18.5</b>	BN 160L 2	BE 160L 2	
	<b>22</b>	BN 180M 2		
	<b>30</b>	BN 200LA 2		



(F72)

pole		4		
Efficiency class		IE1	IE2	IE3
Pn [kW]	<b>0.06</b>	BN 56A 4		
	<b>0.09</b>	BN 56B 4		
	<b>0.12</b>	BN 63A 4		
	<b>0.18</b>	BN 63B 4		
	<b>0.25</b>	BN 63C 4		
		BN 71A 4		
	<b>0.37</b>	BN 71B 4		
	<b>0.55</b>	BN 71C 4		
		BN 80A 4		
	<b>0.75</b>	BN 80B 4	BE 80B 4	BX 80B 4
	<b>1.1</b>	BN 80C 4	BE 90S 4	BX 90S 4
		BN 90S 4		
	<b>1.5</b>	BN 90LA 4	BE 90LA 4	BX 90LA 4
	<b>1.85</b>	BN 90LB 4		
	<b>2.2</b>	BN 100LA 4	BE 100LA 4	BX 100LA 4
	<b>3</b>	BN 100LB 4	BE 100LB 4	BX 100LB 4
	<b>4</b>	BN 112M 4	BE 112M 4	BX 112M 4
	<b>5.5</b>	BN 132S 4	BE 132S 4	BX 132SB 4
	<b>7.5</b>	BN 132MA 4	BE 132MA 4	BX 132MA 4
	<b>9.2</b>	BN 132MB 4	BE 132MB 4	BX 160MA 4
	<b>11</b>	BN 160MR 4	BE 160M 4	BX 160MB 4
		BN 160M 4		
	<b>15</b>	BN 160L 4	BE 160L 4	BX 160L 4
	<b>18.5</b>	BN 180M 4	BE 180M 4	BX 180M 4
	<b>22</b>	BN 180L 4	BE 180L 4	BX 180L 4
	<b>30</b>	BN 200L 4		BX 200LA 4*
	<b>37</b>			BX 225SA 4*
	<b>45</b>			BX 225SB 4*
	<b>55</b>			BX 250MA 4*
	<b>75</b>			BX 280SA 4*
	<b>90</b>			BX 280SB 4*
	<b>110</b>			BX 315SA 4*
	<b>132</b>			BX 315SB 4*
	<b>160</b>			BX 315SC 4*
	<b>200</b>			BX 315MA 4*
	<b>250</b>			BX 355MA 4*
	<b>315</b>			BX 355MB 4*
	<b>355</b>			BX 355MC 4*

Note: For the Australian market these motor has to be selected in the BX ... K 4 Version



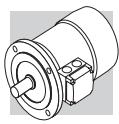
(F73)

pole		6		
Efficiency class		IE1	IE2	IE3
Pn [kW]	<b>0.06</b>			
	<b>0.09</b>	BN 63A 6		
	<b>0.12</b>	BN 63B 6		
	<b>0.18</b>	BN 71A 6		
	<b>0.25</b>	BN 71B 6		
		BN 71C 6		
	<b>0.37</b>	BN 80A 6		
	<b>0.55</b>	BN 80B 6		
	<b>0.75</b>	BN 80C 6	BE 90S 6	
		BN 90S 6		
	<b>1.1</b>	BN 90L 6	BE 100M 6	
	<b>1.5</b>	BN 100LA 6	BE 100LA 6	
	<b>1.85</b>	BN 100LB 6		
	<b>2.2</b>	BN 112M 6	BE 112M 6	
	<b>3</b>	BN 132S 6	BE 132S 6	
	<b>4</b>	BN 132MA 6	BE 132MA 6	
	<b>5.5</b>	BN 132MB 6	BE 160MA 6	
	<b>7.5</b>	BN 160M 6	BE 160MB 6	
	<b>9.2</b>			
	<b>11</b>	BN 160L 6		
	<b>15</b>	BN 180L 6		
	<b>18.5</b>	BN 200LA 6		
	<b>22</b>			
	<b>30</b>			

## 12.2 60 Hz Motors

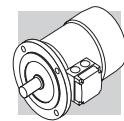
(F74)

pole		2		
Efficiency class		IE1	IE2	IE3
Pn [kW]	<b>0.06</b>			
	<b>0.09</b>			
	<b>0.12</b>			
	<b>0.18</b>	BN 63A 2		
	<b>0.25</b>	BN 63B 2		
	<b>0.37</b>	BN 71A 2		
	<b>0.55</b>	BN 71B 2		
	<b>0.75</b>	BN 71C 2		
		BN 80A 2		
	<b>1.1</b>	BN 80B 2		
	<b>1.5</b>	BN 90SA 2		
	<b>1.85</b>	BN 90SB 2		
	<b>2.2</b>	BN 90L 2		
	<b>3</b>	BN 100L 2		
	<b>3.7</b>	BN 112M 2		
	<b>5.5</b>	BN 132SA 2		
	<b>7.5</b>	BN 132SB 2		
	<b>9.2</b>	BN 132M 2		
	<b>11</b>	BN 160MR 2		
		BN 160M 2		
	<b>15</b>	BN 160MB 2		
	<b>18.5</b>	BN 160L 2		
	<b>22</b>	BN 180M 2		
	<b>30</b>	BN 200LA 2		



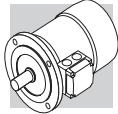
(F75)

pole		4		
Efficiency class		IE1	IE2	IE3
Pn [kW]	0.06	BN 56A 4		
	0.09	BN 56B 4		
	0.12	BN 63A 4		
	0.18	BN 63B 4		
	0.25	BN 63C 4		
		BN 71A 4		
	0.37	BN 71B 4		
	0.55	BN 71C 4		
		BN 80A 4		
	0.75	BN 80B 4	BE 80B 4	BX 90SR 4
	1.1	BN 80C 4	BE 90S 4	BX 90S 4
		BN 90S 4		
	1.5	BN 90LA 4	BE 90LA 4	BX 90LA 4
	1.85	BN 90LB 4		
	2.2	BN 100LA 4	BE 100LA 4	BX 100LA 4
	3	BN 100LB 4	BE 100LB 4	BX 100LB 4
	3.7	BN 112M 4	BE 112M 4	BX 112M 4
	5.5	BN 132S 4	BE 132S 4	BX 132SB 4
	7.5	BN 132MA 4	BE 132MA 4	BX 132MA 4
	9.2	BN 132MB 4	BE 132MB 4	BX 160MA 4
	11	BN 160MR 4	BE 160M 4	BX 160MB 4
		BN 160M 4		
	15	BN 160L 4	BE 160L 4	BX 160L 4
	18.5	BN 180M 4	BE 180M 4	BX 180M 4
	22	BN 180L 4	BE 180L 4	BX 180L 4
	30	BN 200L 4		BX 200LAK 4
	37			BX 225SAK 4
	45			BX 225SBK 4
	55			BX 280SAK 4
	75			BX 280SBK 4
	90			BX 315SAK 4
	110			BX 315SBK 4
	132			BX 315SCK 4
	160			BX 355SAK 4
	200			BX 355SBK 4
	250			BX 355SCK 4
	315			BX 355MBK 4
	355			BX 355MCK 4



(F76)

pole		6		
Efficiency class		IE1	IE2	IE3
Pn [kW]	<b>0.06</b>			
	<b>0.09</b>	BN 63A 6		
	<b>0.12</b>	BN 63B 6		
	<b>0.18</b>	BN 71A 6		
	<b>0.25</b>	BN 71B 6		
		BN 71C 6		
	<b>0.37</b>	BN 80A 6		
	<b>0.55</b>	BN 80B 6		
	<b>0.75</b>	BN 80C 6		
		BN 90S 6		
	<b>1.1</b>	BN 90L 6		
	<b>1.5</b>	BN 100LA 6		
	<b>1.85</b>	BN 100LB 6		
	<b>2.2</b>	BN 112M 6		
	<b>3</b>	BN 132S 6		
	<b>3.7</b>	BN 132MA 6		
	<b>5.5</b>	BN 132MB 6		
	<b>7.5</b>	BN 160M 6		
	<b>9.2</b>			
	<b>11</b>	BN 160L 6		
	<b>15</b>	BN 180L 6		
	<b>18.5</b>	BN 200LA 6		
	<b>22</b>			
	<b>30</b>			


**13 MOTOR RATING CHARTS BX**

<b>4 P</b>		<b>1500 min<sup>-1</sup> - S1</b>										<b>50 Hz - IE3</b>			
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<b>P<sub>n</sub></b> kW		<b>n</b>	<b>M<sub>n</sub></b> Nm	<b>I<sub>n</sub></b> 400V A	<b>η%</b>		<b>cos ϕ</b>	<b>I<sub>s</sub></b> — I <sub>n</sub>	<b>M<sub>s</sub></b> — M <sub>n</sub>	<b>M<sub>a</sub></b> — M <sub>n</sub>	<b>KVA</b> code	<b>J<sub>m</sub></b> x 10 <sup>-4</sup> kgm <sup>2</sup>	<b>IM B5</b> — kg	<b>Mod</b>	<b>M<sub>b</sub></b> Nm	<b>J<sub>m</sub></b> x 10 <sup>-4</sup> kgm <sup>2</sup>	<b>IM B5</b> — kg	<b>Mod</b>	<b>M<sub>b</sub></b> Nm	<b>J<sub>m</sub></b> x 10 <sup>-4</sup> kgm <sup>2</sup>	<b>IM B5</b> — kg
					100%	75%															
0.75	<b>BX 80B</b> 4	1425	5.0	1.61	82.5	83.9	0.81	6.5	2.0	1.8	J	35	16	<b>FD 04</b>	15	37	19.9	<b>FA 04</b>	15	37	19.8
1.1	<b>BX 90S</b> 4	1425	7.4	2.44	84.1	84.1	0.77	6.9	3.4	2.2	J	27	16	<b>FD 14</b>	15	29	20.2	<b>FA 14</b>	15	29	20.1
1.5	<b>BX 90LA</b> 4	1420	10.1	3.3	85.3	86.2	0.78	6.3	3.1	1.9	J	31	17	<b>FD 05</b>	26	35	23	<b>FA 05</b>	26	35	23.7
2.2	<b>BX 100LA</b> 4	1445	14.5	5.1	86.7	86.2	0.72	7.2	3.6	2.4	K	58	24	<b>FD 15</b>	40	62	31	<b>FA 15</b>	40	62	31
3	<b>BX 100LB</b> 4	1445	19.8	6.7	87.7	87.7	0.74	7.6	3.9	2.6	K	73	29	<b>FD 15</b>	40	77	36	<b>FA 15</b>	40	77	36
4	<b>BX 112M</b> 4	1445	26	8.1	88.6	88.9	0.8	8.1	3.8	2.5	J	130	38	<b>FD 06S</b>	60	139	48	<b>FA 06S</b>	60	139	50
5.5	<b>BX 132SB</b> 4	1460	36	10.6	89.6	89.2	0.83	8.2	3.6	2.3	J	310	57	<b>FD 56</b>	75	320	70	<b>FA 06</b>	75	320	71
7.5	<b>BX 132MA</b> 4	1460	49	15.0	90.4	90.9	0.80	8.4	3.8	2.5	K	360	67	<b>FD 06</b>	100	370	80	<b>FA 07</b>	100	370	85
9.2	<b>BX 160MA</b> 4	1465	60	17.8	91.0	92.1	0.82	7.9	3.6	2.1	J	650	95	<b>FD 08</b>	170	725	125	<b>FA 08</b>	170	725	124
11	<b>BX 160MB</b> 4	1465	72	20.5	91.4	92.9	0.84	7.8	3.4	1.9	J	780	110	<b>FD 08</b>	170	855	140	<b>FA 08</b>	170	855	139
15	<b>BX 160L</b> 4	1465	98	28.1	92.1	93.2	0.82	9.0	4.1	2.3	K	890	121	<b>FD 08</b>	200	965	151	<b>FA 08</b>	200	965	150
18.5	<b>BX 180M</b> 4	1480	119	32.9	92.6	94.1	0.85	11.3	2.6	2.3	M	1560	155	<b>FD 09</b>	300	1760	195				
22	<b>BX 180L</b> 4	1475	142	38.2	93.0	93.6	0.88	10.2	2.5	2.0	L	1660	163	<b>FD 09</b>	300	1860	203				

Note: for more details on the available energy certifications look at the catalog's dedicated section.

**4 P**

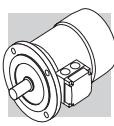


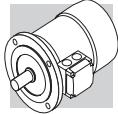
**1500 min<sup>-1</sup> - S1**

**50 Hz - IE3**

P <sub>n</sub> kW	n min <sup>-1</sup>	M <sub>n</sub> Nm	In 400V	η % 100% / 75% / 50%	cos ϕ I <sub>s</sub> I <sub>n</sub>	M <sub>s</sub> M <sub>n</sub>	M <sub>a</sub> M <sub>n</sub>	KVA code	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	d.c. brake			a.c. brake				
										FD	FA	Mod	M <sub>b</sub> Nm	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>			
30 <b>BX 200LA</b> 4	1483	193.2	54.8	93.6	93.9	93.4	0.84	7.5	2.7	3.2	N/A	3850	292	<b>FD20</b>	260	3910	317
37 <b>BX 225SA</b> 4	1482	238.6	68.9	93.9	94.1	93.8	0.83	7.2	3.1	3.1	N/A	4270	322	<b>FD25</b>	400	4450	356
45 <b>BX 225SB</b> 4	1482	290	82.3	94.2	94.4	94	0.84	8	3.2	3.5	N/A	5250	357	<b>FD25</b>	400	5430	391
55 <b>BX 250MA</b> 4	1482	354.2	100	94.6	94.7	94	0.84	7.1	2.9	3.4	N/A	6940	406	<b>FD30</b>	1000	7340	452
75 <b>BX 280SA</b> 4	1485	483	133	95	95.2	94.8	0.86	6.4	2.3	2.8	N/A	13800	645	<b>FD30</b>	1000	14400	691
90 <b>BX 280SB</b> 4	1485	578	158	95.2	95.5	95.2	0.86	7.1	2.5	2.9	N/A	17300	700	<b>FD30</b>	1000	17900	746
110 <b>BX 315SA</b> 4	1489	705	198	95.4	95.5	95	0.84	7	2.1	3	N/A	24300	930	<b>FD30</b>	1000	24900	976
132 <b>BX 315SB</b> 4	1488	847	231	95.6	95.9	95.5	0.86	6.7	2.2	2.9	N/A	29000	1000	<b>FD160</b>	1600	30500	1121
160 <b>BX 315SC</b> 4	1488	1026	282	95.8	96	95.8	0.85	6.9	2.2	3	N/A	32000	1065	<b>FD160</b>	1600	33500	1186
200 <b>BX 315MA</b> 4	1487	1284	351	96	96.4	96.4	0.86	6.8	2.4	3	N/A	39000	1220	<b>FD250</b>	2500	41400	1390
250 <b>BX 355MA</b> 4	1491	1601	435	96	96	95.6	0.86	6.4	2.1	2.9	N/A	59000	1610	<b>FD250</b>	2500	61400	1780
315 <b>BX 355MB</b> 4	1491	2018	550	96	96.1	95.7	0.85	7.3	2.4	3.3	N/A	69000	1780	<b>FD400</b>	4000	73300	2000
355 <b>BX 355MC</b> 4	1490	2273	616	96	96.2	95.8	0.86	6.3	2.3	2.8	N/A	72000	1820	<b>FD400</b>	4000	76300	2040

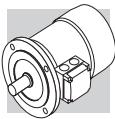
Note: for more details on the available energy certifications look at the catalog's dedicated section.





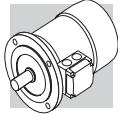
4 P		1500 min <sup>-1</sup> - S1										50 Hz - IE3									
EECA		d.c. brake					FD					FA					a.c. brake				
P <sub>n</sub>	min <sup>-1</sup>	n	M <sub>n</sub>	In 400V	η%	cos ϕ	I <sub>s</sub>	M <sub>s</sub>	M <sub>a</sub>	KVA	J <sub>m</sub>	IM B5	Mod	M <sub>b</sub>	J <sub>m</sub>	IM B5	Mod	M <sub>b</sub>	J <sub>m</sub>	IM B5	
kW	Nm	A	100%	75%	50%					kgm <sup>2</sup>	kgm <sup>2</sup>	kg		Nm	kgm <sup>2</sup>		Nm	kgm <sup>2</sup>		kg	
30	BX 200LAK 4	1483	193	55.7	94.7	95.1	0.82	8.3	3	3.3	N/A	3660	319	FD 8	400	3940	337				
37	BX 225SAK 4	1482	238	65.9	95.1	95.5	0.85	7.7	2.8	3.1	N/A	5360	398	FD 9	600	5720	426				
45	BX 225SBK 4	1481	290	80.4	95.2	95.6	0.85	7.9	2.8	3.2	N/A	5360	398	FD 9	600	5720	426				
55	BX 250MAK 4	1485	354	98.9	95.6	95.8	0.84	7.9	3	3.3	N/A	9330	476	FD 10	800	10080	521				
75	BX 280SAK 4	1487	482	134	95.9	96.2	0.84	7.3	2.5	2.8	N/A	15000	665	FD 1000	1000	15360	771				
90	BX 280SBK 4	1487	578	161	96.2	96.4	0.84	7.9	2.9	3	N/A	18500	725	FD 1000	1000	18860	831				
110	BX 315SAK 4	1491	704	194	96.8	97	0.84	8.3	2.4	3.1	N/A	29000	1000	FD 1000	1000	29360	1106				
132	BX 315SBK 4	1490	846	234	96.9	97.1	0.84	8.1	2.6	3.2	N/A	32000	1065	FD 1600	1600	32500	1233				
160	BX 315SCK 4	1490	1025	279	96.7	96.9	0.86	8.2	2.7	3	N/A	39000	1220	FD 1600	1600	39500	1388				
200	BX 355SAK 4	1491	1281	345	96.6	96.7	0.87	7.3	2.1	2.7	N/A	59000	1610	FD 2500	2500	59500	1778				
250	BX 355MAK 4	1491	1601	435	96	96	0.86	6.4	2.1	2.9	N/A	69000	1780	FD 2500	2500	69500	1948				
315	BX 355MBK 4	1491	2017	550	96	96.1	0.85	7.3	2.4	3.3	N/A	72000	1820	FD 2500	2500	72500	1988				
355	BX 355MCK 4	1490	2275	616	96	96.2	0.86	6.3	2.3	2.8	N/A	84000	2140	FD 2500	2500	84500	2308				

Note: for more details on the available energy certifications look at the catalog's dedicated section.



4 P		1800 min <sup>-1</sup> - S1										60 Hz - Nema Premium										
kW	P <sub>n</sub>	FD					FA					d.c. brake					a.c. brake					
		n min <sup>-1</sup>	M <sub>n</sub> Nm	In 400V	η% 100%	cos ϕ 75%	I <sub>s</sub> I <sub>n</sub>	M <sub>s</sub> M <sub>n</sub>	M <sub>a</sub> M <sub>n</sub>	KVA code	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 Kg	Mod	M <sub>b</sub> Nm	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	Mod	M <sub>b</sub> Nm	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 Kg			
0.75	<b>BX90SR</b> 4	1755	4.1	1.48	85.5	86.4	83.9	0.73	8.0	3.7	2.5	L	27	16	<b>FD 14</b>	15	29	20.2	<b>FA 14</b>	15	29	20.1
1.1	<b>BX90S</b> 4	1740	6.0	2.15	86.5	85.9	83.0	0.74	8.2	4.1	2.8	K	27	16	<b>FD 14</b>	15	29	20.2	<b>FA 14</b>	15	29	20.1
1.5	<b>BX90LA</b> 4	1735	8.3	2.91	86.5	86.5	84.4	0.75	7.4	3.6	2.5	K	31	17	<b>FD 05</b>	26	35	23	<b>FA 05</b>	26	35	23.7
2.2	<b>BX100LA</b> 4	1760	11.9	4.4	89.5	88.6	86.2	0.71	9.9	4.8	3.6	N	73	29	<b>FD 15</b>	40	77	36	<b>FA 15</b>	40	77	36
3	<b>BX100LB</b> 4	1750	16.4	5.9	89.5	88.9	86.7	0.71	9.1	4.4	3.3	M	73	29	<b>FD 15</b>	40	77	36	<b>FA 15</b>	40	77	36
3.7	<b>BX112M</b> 4	1760	20	6.7	89.5	89.5	89.1	0.77	10.4	4.7	3.4	M	130	38	<b>FD 06S</b>	60	139	48	<b>FA 06S</b>	60	139	50
5.5	<b>BX132SB</b> 4	1770	30	9.9	91.7	92.0	90.2	0.76	10.7	5.1	4.6	N	410	77	<b>FD 56</b>	75	420	90	<b>FA 06</b>	75	420	91
7.5	<b>BX132MA</b> 4	1770	41	13.4	91.7	91.3	89.7	0.76	11.0	4.9	4.4	N	410	77	<b>FD 06</b>	100	420	90	<b>FA 07</b>	100	420	95
9.2	<b>BX160MA</b> 4	1770	50	15.6	92.4	92.5	91.6	0.8	9.1	4.1	2.6	L	650	95	<b>FD 08</b>	170	725	125	<b>FA 08</b>	170	725	124
11	<b>BX160MB</b> 4	1770	59	18.2	92.4	92.9	92.0	0.82	9.3	4.0	2.4	L	780	110	<b>FD 08</b>	170	855	140	<b>FA 08</b>	170	855	139
15	<b>BX160L</b> 4	1770	81	24.5	93.0	93.5	92.5	0.81	10.9	4.8	2.8	M	890	121	<b>FD 08</b>	200	965	151	<b>FA 08</b>	200	965	150
18.5	<b>BX180M</b> 4	1780	99	28.6	93.6	94.5	93.2	0.85	13.0	2.9	2.7	N	1560	155	<b>FD 09</b>	300	1760	195				
22	<b>BX180L</b> 4	1775	118	33.1	93.6	94.2	93.1	0.87	11.5	2.8	2.4	M	1660	163	<b>FD 09</b>	300	1860	203				

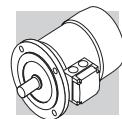
Note: for more details on the available energy certifications look at the catalog's dedicated section.



4 P		1800 min <sup>-1</sup> - S1										60 Hz - Nema Premium					d.c. brake						
P <sub>n</sub> kW	n min <sup>-1</sup>	In 400V					η %					cos ϕ					d.c. brake						
		M <sub>n</sub> Nm	A	100%	75%	50%	I <sub>s</sub> A	M <sub>s</sub> M <sub>n</sub>	M <sub>a</sub> M <sub>n</sub>	KVA code	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	Mod	M <sub>b</sub> Nm	Mod	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	FD	Mod	M <sub>b</sub> Nm	Mod	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg
30	<b>BX 200LAK 4</b>	1786	160	47.9	94.7	94.8	94.1	0.83	9.4	3.3	3.7	N/A	3660	319	<b>FD 8</b>	400	3940	337					
37	<b>BX 225SAK 4</b>	1784	198	57.3	95.3	95.5	94.9	0.85	8.8	2.9	3.4	N/A	5360	398	<b>FD 9</b>	600	5720	426					
45	<b>BX 225SBK 4</b>	1785	240	70.5	95.3	95.4	94.8	0.84	8.9	3	3.6	N/A	5360	398	<b>FD 9</b>	600	5720	426					
55	<b>BX 250MAK 4</b>	1787	293	85.8	95.7	95.8	95.2	0.84	9.1	3.3	3.7	N/A	9330	476	<b>FD 10</b>	800	10080	521					
75	<b>BX 280SAK 4</b>	1788	401	117	95.9	95.7	94.7	0.84	8.4	2.7	3.1	N/A	15000	665	<b>FD 1000</b>	1000	15360	771					
90	<b>BX 280SBK 4</b>	1788	481	140	96.1	95.9	95	0.84	9	3.1	3.3	N/A	18500	725	<b>FD 1000</b>	1000	18860	831					
110	<b>BX 315SAK 4</b>	1792	586	172	96.1	96	95.3	0.84	8.8	2.6	3.4	N/A	29000	1000	<b>FD 1000</b>	1000	29360	1106					
132	<b>BX 315SBK 4</b>	1791	704	206	96.4	96.3	95.6	0.84	9	2.8	3.6	N/A	32000	1065	<b>FD 1600</b>	1600	32500	1233					
160	<b>BX 315SCK 4</b>	1791	853	241	96.4	96.4	95.9	0.86	9	2.9	3.3	N/A	39000	1220	<b>FD 1600</b>	1600	39500	1388					
200	<b>BX 355SAK 4</b>	1792	1065	301	96.4	96.2	95.4	0.87	8.3	2.2	3	N/A	59000	1610	<b>FD 2500</b>	2500	59500	1778					
250	<b>BX 355MAK 4</b>	1792	1332	381	96.7	96.6	96	0.86	8.8	2.7	3.2	N/A	69000	1780	<b>FD 2500</b>	2500	69500	1948					
315	<b>BX 355MBK 4</b>	1791	1679	479	96.7	96.6	96.1	0.85	8.5	3.1	3.2	N/A	72000	1820	<b>FD 2500</b>	2500	72500	1988					
355	<b>BX 355MCK 4</b>	1792	1893	541	96.7	96.5	96.9	0.86	7.2	2.4	3.1	N/A	84000	2140	<b>FD 2500</b>	2500	84500	2308					

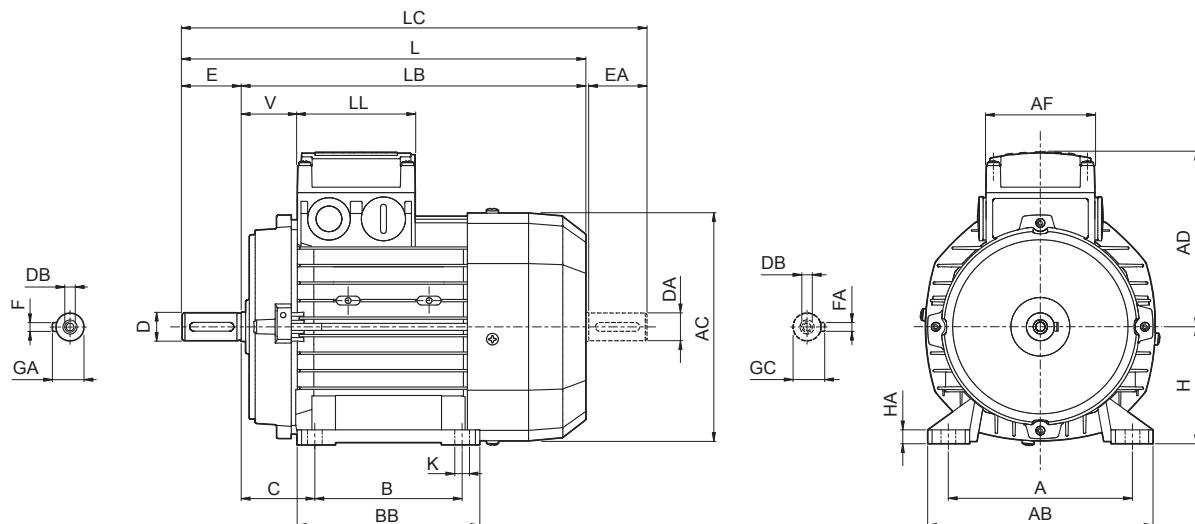
Note: for more details on the available energy certifications look at the catalog's dedicated section.





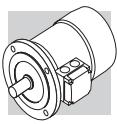
## 14 MOTORS DIMENSIONS BX

### BX - IM B3



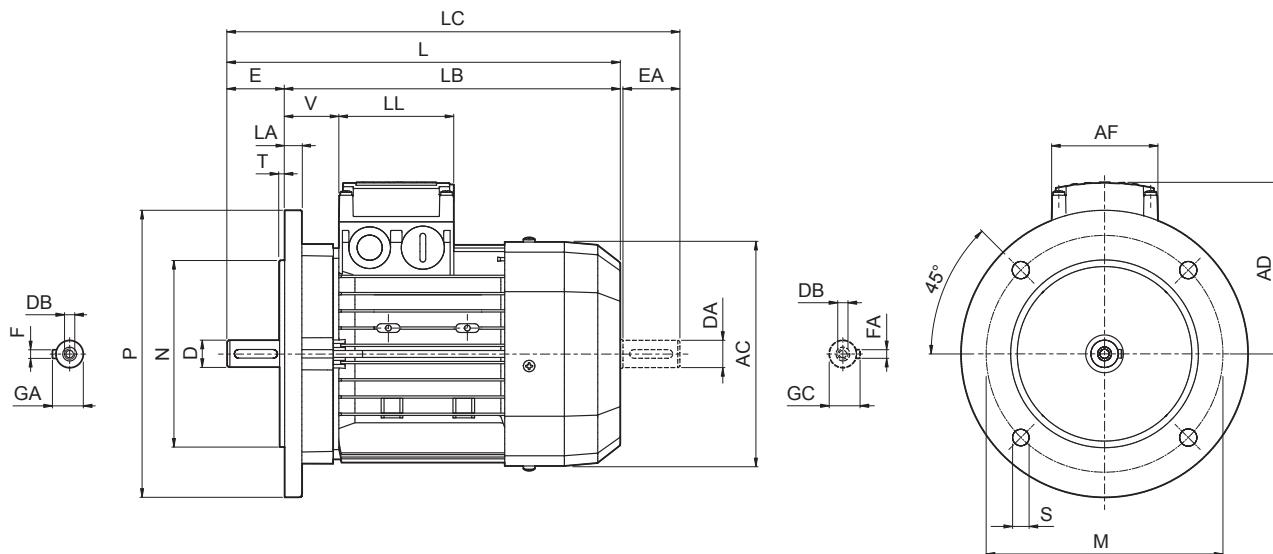
	Shaft					Housing					Motor											
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	
<b>BX 80 B</b>	19 14 <sup>(1)</sup>	40 30 <sup>(1)</sup>	M6 M5 <sup>(1)</sup>	21.5 16 <sup>(1)</sup>	6 5 <sup>(1)</sup>	100	125		124	153		50	80	156	320	280	351	119	74	80	38	
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>		140	8	155	174	10	56	90	176	326	276	368 378	133			44	
<b>BX 90 LA</b>						125																
<b>BX 100 LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	140	160	10	175	192	12	63	100	195	410	350	462	142	98	98	50	
<b>BX 100 LB</b>							190			224		70	112	219	430	370	482	157				52
<b>BX 112 M</b>																						
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	140	216	12	218	254	12	89	132	258	493	413	556 528 448 591	193	118	118	58	
<b>BX 132 MA</b>						178																
<b>BX 160 MA</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	210		264				319	14.5	108	160	310	596	486	680 640 530 724	245	187	187
<b>BX 160 MB</b>						254		25	304													51
<b>BX 160 L</b>																						
<b>BX 180 M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	241	279	26	291	359	14	121	180	348	708	598	823	261			52	
<b>BX 180 L</b>						279		329														
<b>BX 200LA</b>	55 45 <sup>(1)</sup>			59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	267	318			345	378		133	200	417	821	711	934	328			55
<b>BX 225SA</b>	60 55 <sup>(1)</sup>			64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	286	356	23		351	435		149	225	460	879	739	1001	348	300	311	48
<b>BX 225SB</b>									392	480												
<b>BX 250MA</b>	65 55 <sup>(1)</sup>			69 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	311	406					168	250	510	884	744	1010	376				
<b>BX 280SA</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>		79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	368	457	31	506	530		190	280	564	1088	948	1238	482	434	306	43	
<b>BX 280SB</b>																						
<b>BX 315SA</b>	80 75 <sup>(1)</sup>			85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	406		508	40	558		216	315	639	1204	1034	1352		537	473	347	42
<b>BX 315SB</b>																						
<b>BX 315SC</b>										669												
<b>BX 315MA</b>	90 75 <sup>(1)</sup>			95 79.5 <sup>(1)</sup>	25 20 <sup>(1)</sup>	457																
<b>BX 355MA</b>																						
<b>BX 355MB</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>		106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	500	610	45	722	700	35	254	355	725	1479	1269	1659	603	694	413	50	
<b>BX 355MC</b>																						

N.B.: 1) These values refer to the rear shaft end (PS).



## BX - IM B5

**BX**

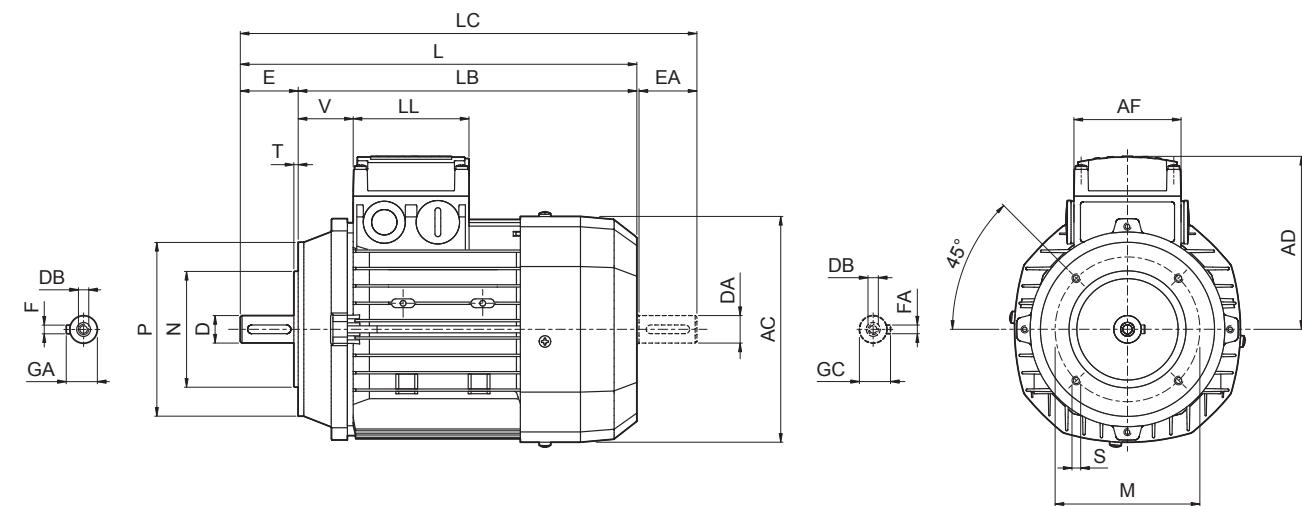


	Shaft					Flange					Motor										
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V		
<b>BX 80 B</b>	19 14 <sup>(1)</sup>	40 30 <sup>(1)</sup>	M6 M5 <sup>(1)</sup>	21.5 16 <sup>(1)</sup>	6 5 <sup>(1)</sup>							156	320	280	351	119	74	80	38		
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	165	130	200	11.5	3.5	11.5	176	326	276	368	133			44		
<b>BX 90 LA</b>																					
<b>BX 100 LA</b>																					
<b>BX 100 LB</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	215	180	250				14	195	410	350	462	142	98	98	50	
<b>BX 112 M</b>												4	15	219	430	370	482	157		52	
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	265	230	300				20	258	493	413	556		193	118	58	
<b>BX 132 MA</b>													528	448	591						
<b>BX 160 MA</b>													596	486	680						
<b>BX 160 MB</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	300	250	350	18.5			15	310			245		187	187	51	
<b>BX 160 L</b>													640	530	724						
<b>BX 180 M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>							18	348	708	598	823	261		52		
<b>BX 180 L</b>																					
<b>BX 200LA</b>	55 45 <sup>(1)</sup>			59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	350	300	400				5	423	821	711	934	328		55		
<b>BX 225SA</b>	60 55 <sup>(1)</sup>			64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	400	350	450	19			20	465	879	739	1001	348	300	311	48	
<b>BX 225SB</b>		140 110 <sup>(1)</sup>		69 59 <sup>(1)</sup>								24	514	884	744	1010	376				
<b>BX 250MA</b>	65 55 <sup>(1)</sup>			79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	500	450	550	18			23	567	1088	948	1238	482	434	306	43	
<b>BX 280SA</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>		85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	600	550	660				6	645	1204	1034	1352		537	473	347	42
<b>BX 280SB</b>												25	1315	1145	1463						
<b>BX 315SA</b>													740	1479	1269	1659	603	694	413	50	
<b>BX 315SB</b>	80 75 <sup>(1)</sup>	170 140 <sup>(1)</sup>																			
<b>BX 315SC</b>																					
<b>BX 315MA</b>	90 75 <sup>(1)</sup>			95 79.5 <sup>(1)</sup>	25 20 <sup>(1)</sup>																
<b>BX 355MA</b>				M24 M20 <sup>(1)</sup>	106 79.5 <sup>(1)</sup>	740	680	800													
<b>BX 355MB</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>			28 20 <sup>(1)</sup>																
<b>BX 355MC</b>																					

N.B.: 1) These values refer to the rear shaft end (PS).



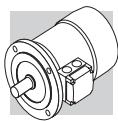
## BX - IM B14



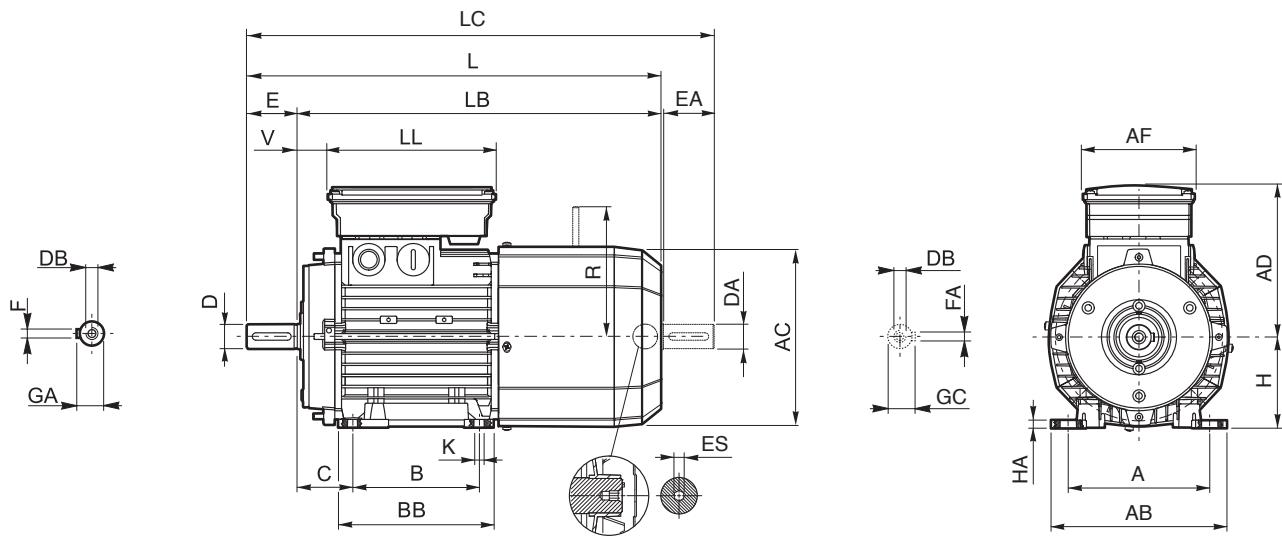
**BX**

	Shaft					Housing					Motor							
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V
<b>BX 80 B</b>	19 14 <sup>(1)</sup>	4 30 <sup>(1)</sup>	M6 M5 <sup>(1)</sup>	21.5 16 <sup>(1)</sup>	6 5 <sup>(1)</sup>	100	80	120	M6	3	156	320	280	351	119	74	80	38
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	115	95	140	M8	176	326	276	368	133	98	98	44	
<b>BX 90 LA</b>																		50
<b>BX 100 LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	130	110	160	M10	3.5	195	410	350	462			142	52
<b>BX 100 LB</b>											219	430	370	482			157	
<b>BX 112 M</b>																		
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	165	130	200	M10	4	258	493	413	556	193	118	118	58

N.B.: 1) These values refer to the rear shaft end (PS).

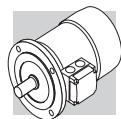


## BX\_FA/FD ; IM B3

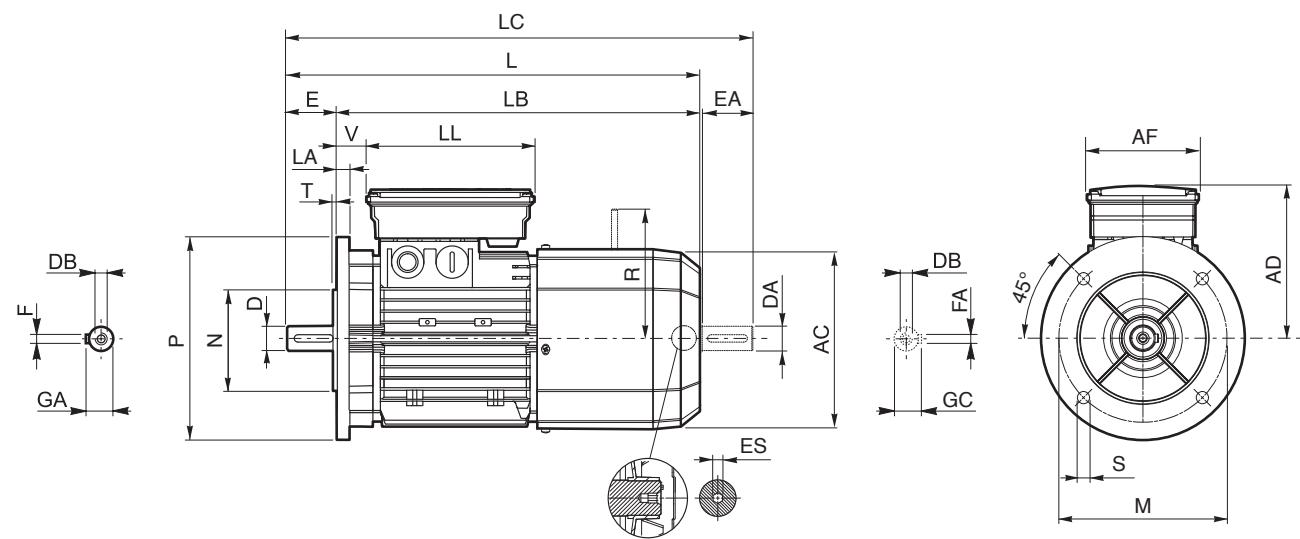


	Shaft					Housing					Motor														
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	R FD	R FA	ES (2)	
<b>BX 80 B</b>	19 14 <sup>(1)</sup>	40 30 <sup>(1)</sup>	M6 M5 <sup>(1)</sup>	21.5 16 <sup>(1)</sup>	6 5 <sup>(1)</sup>	100	125		124	153		50	80	156	392	352	423	143	98	133	25	129	134	5	
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	140		8	155	174	10	56	90	176	410	360	452	146			32				
<b>BX 90 LA</b>						125																			
<b>BX 100 LA</b>																					110	165			
<b>BX 100 LB</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	140	160	10	175	192	12	63	100	195	502	442	554	155			37	160	160	6	
<b>BX 112 M</b>							190			224			70	112	219	527	467	579	170			39	199	198	
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	140	216	12	218	254	12	89	132	258	603	523	667		210	140	188	46	204	200	
<b>BX 132 MA</b>						178									627	547	690								226
<b>BX 160 MA</b>							210			264					596	486	680								
<b>BX 160 MB</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	254	25		319	14.5	108	160	310	640	530	724	245			187	187	51	266	247	
<b>BX 160 L</b>						254			304																
<b>BX 180 M</b>	48 42 <sup>(1)</sup>		M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	241		279	26	291	14	121	180	348	866	598	823	261				25	305		
<b>BX 180 L</b>						279			329																
<b>BX 200LA</b>	55 45 <sup>(1)</sup>			59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	267	318		345	378		133	200	423	982	872	1095	328			55	320			
<b>BX 225SA</b>	60 55 <sup>(1)</sup>			64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	286	356	23	351	435		149	225	465	1058	918	1180	348	300	311	48	445			
<b>BX 225SB</b>				69 59 <sup>(1)</sup>		311	406		392	480	24	168	250	514	1099	959	1225	376							
<b>BX 250MA</b>	65 55 <sup>(1)</sup>		M20 M20 <sup>(1)</sup>	79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	368	457	31	506	530	24	190	280	567	1340	1200	1490	482	434	306	43	832			
<b>BX 280SA</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>																							
<b>BX 280SB</b>																									
<b>BX 315SA</b>				85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	406		508	40	558		216	315	645	1497	1327	1645	537	473	347	42				
<b>BX 315SB</b>	80 75 <sup>(1)</sup>	170 140 <sup>(1)</sup>							590	28															
<b>BX 315SC</b>				95 79.5 <sup>(1)</sup>	25 20 <sup>(1)</sup>	457			669																
<b>BX 315MA</b>	90 75 <sup>(1)</sup>		M24 M20 <sup>(1)</sup>																						
<b>BX 355MA</b>				106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	500	610	45	722	700	35	254	355	740	1790	1580	1970		603	694	413	50			
<b>BX 355MB</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>																							
<b>BX 355MC</b>																									

N.B.: 1) These values refer to the rear shaft end (PS). 2) "ES" hexagon is not present with PS option



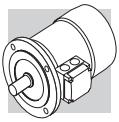
## BX\_FA/FD ; IM B5



**BX**

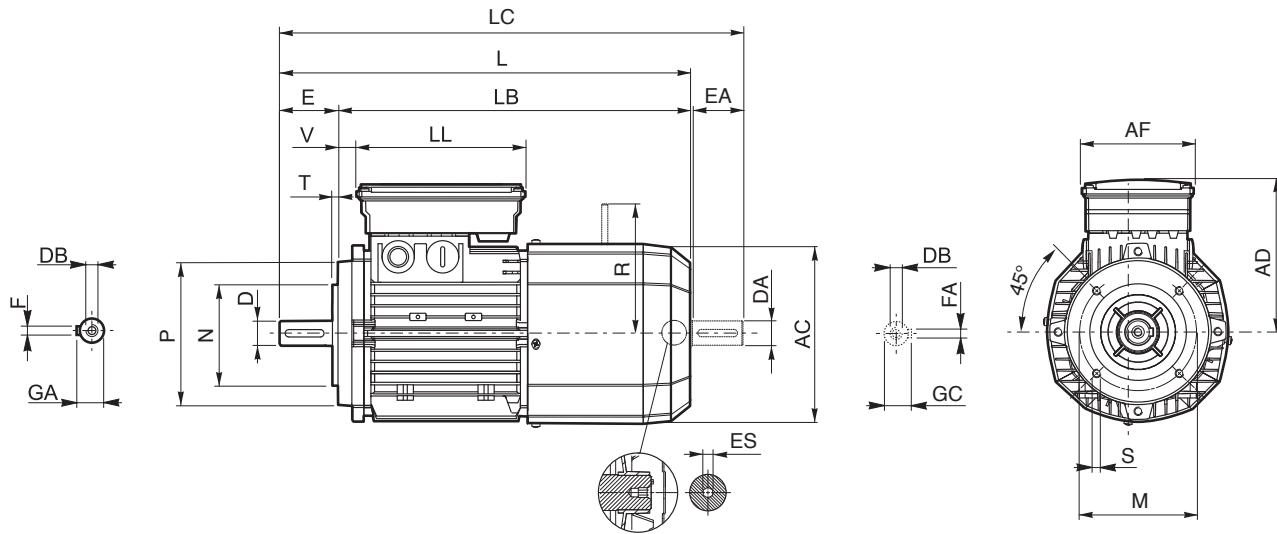
	Shaft					Flange					Motor													
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V	R FD	R FA	ES (2)		
<b>BX 80 B</b>	19 14 <sup>(1)</sup>	40 30 <sup>(1)</sup>	M6 M5 <sup>(1)</sup>	21.5 16 <sup>(1)</sup>	6 5 <sup>(1)</sup>						156	392	352	423	143	98	133	25	129	134	5			
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	165	130	200	11.5	3.5	11.5	176	410	360	452	146			32					
<b>BX 90 LA</b>																								
<b>BX 100 LA</b>																								
<b>BX 100 LB</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	215	180	250				14	195	502	442	554	155		110	165	160	6		
<b>BX 112 M</b>												15	219	527	467	579	170			37				
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	265	230	300				16	258	603	523	667		210	140	188	46	204		
<b>BX 132 MA</b>													627	547	690							200		
<b>BX 160 MA</b>													736	626	820									
<b>BX 160 MB</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>							15	310	780	670	864		245			51	266	247	
<b>BX 160 L</b>																			187	187				
<b>BX 180 M</b>	48 42 <sup>(1)</sup>		M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>							18	348	866	756	981	261				52	305		
<b>BX 180 L</b>		110 110 <sup>(1)</sup>																						
<b>BX 200LA</b>	55 45 <sup>(1)</sup>			59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	350	300	400					423	982	872	1095	328			55	320			
<b>BX 225SA</b>	60 55 <sup>(1)</sup>			64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	400	350	450				20	465	1058	918	1180	348	300	311	48	445			
<b>BX 225SB</b>		140 110 <sup>(1)</sup>											24	514	1099	959	1225	376				832		
<b>BX 250MA</b>	65 55 <sup>(1)</sup>			69 59 <sup>(1)</sup>									23	567	1340	1200	1490	482	434	306	43	832		
<b>BX 280SA</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>	M20 M20 <sup>(1)</sup>	79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	500	450	550						1452	1282	1600					832			
<b>BX 280SB</b>														645	1497	1327	1645		537	473	347	42		
<b>BX 315SA</b>														1607	1437	1755								
<b>BX 315SB</b>	80 75 <sup>(1)</sup>			85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	600	550	660						1790	1580	1970								
<b>BX 315SC</b>		170 140 <sup>(1)</sup>												740				603	694	413	50			
<b>BX 315MA</b>	90 75 <sup>(1)</sup>			95 79.5 <sup>(1)</sup>	25 20 <sup>(1)</sup>									1825	1615	2005								
<b>BX 355MA</b>																								
<b>BX 355MB</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>	M24 M20 <sup>(1)</sup>	106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	740	680	800																
<b>BX 355MC</b>																								

N.B.: 1) These values refer to the rear shaft end (PS). 2) "ES" hexagon is not present with PS option



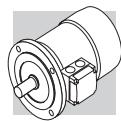
## BX\_FA/FD ; IM B14

**BX**

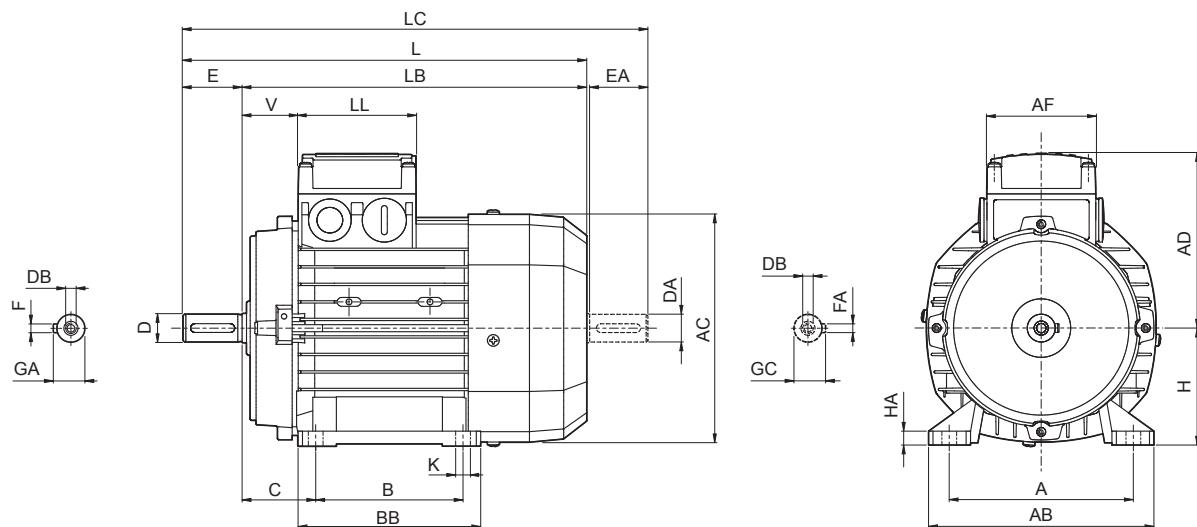


	Shaft					Housing					Motor											
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	R FD	R FA	ES (2)	
<b>BX 80 B</b>	19 14 <sup>(1)</sup>	40 30 <sup>(1)</sup>	M6 M5 <sup>(1)</sup>	21.5 16 <sup>(1)</sup>	6 5 <sup>(1)</sup>	100	80	120	M6		156	392	352	423	143	98	133	25	129	134	5	
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	115	95	140		3	176	410	360	452	146			32				
<b>BX 90 LA</b>																						
<b>BX 100 LA</b>																		110	165	160	160	
<b>BX 100 LB</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	130	110	160	M8	3.5	195	502	442	554	155			37			6	
<b>BX 112 M</b>																		219	527	467	579	170
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	165	130	200	M10	4	258	603	523	667		210	140	188	46	204	200	
<b>BX 132 MA</b>																		627	547	690		226

N.B.: 1) These values refer to the rear shaft end (PS). 2) "ES" hexagon is not present with PS option



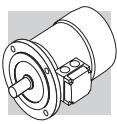
## BX - CUS - IM B3



**BX**

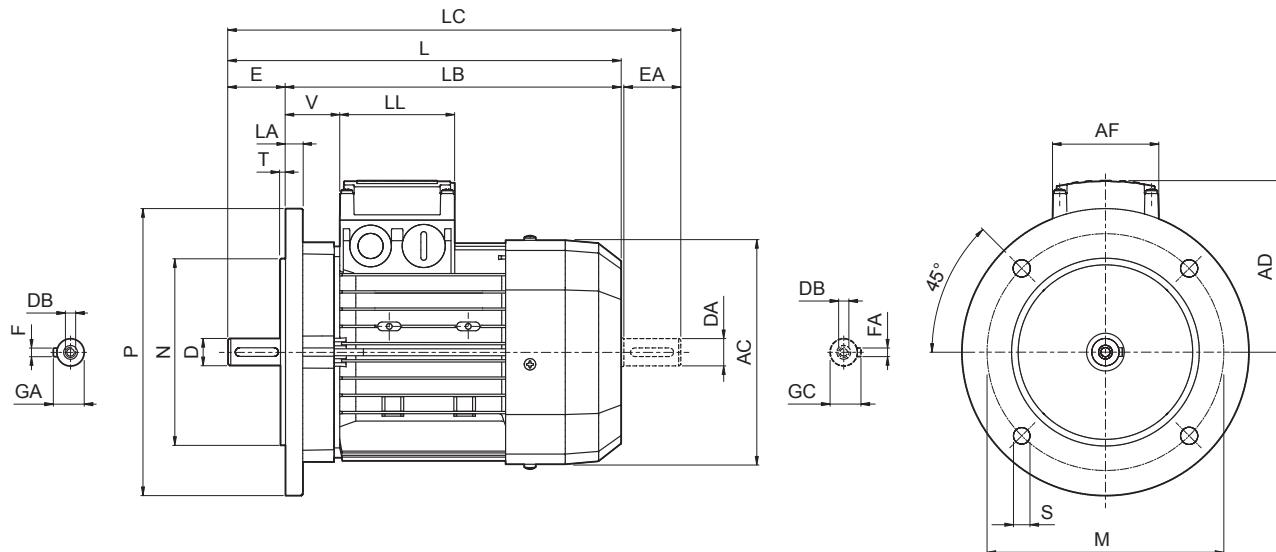
	Shaft					Housing						Motor										
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	
<b>BX 90 SR</b>	19 19 <sup>(1)</sup>	40 40 <sup>(1)</sup>	M6 M6 <sup>(1)</sup>	21.5 21.5 <sup>(1)</sup>	6 6 <sup>(1)</sup>	100	140	8	155	174	10	56	90	176	316	358	276	368	133	98	44	
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6(1)	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	125									326							
<b>BX 90 LA</b>															378							
<b>BX 100 LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	140	160	10	175	192	12	63	100	195	410	350	462	142	98	98	50	
<b>BX 100 LB</b>							190			224		70	112	219	430	370	482	157				52
<b>BX 112 M</b>							178	216	12	218	254	12	89	132	258	552	472	615	193	118	118	58
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	210		264				319	14.5	108	160	310	596	486	680	245		51
<b>BX 132 MA</b>						254	254	25		304					640	530	724					
<b>BX 160 MA</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	279	279	26	291	359	14	121	180	348	708	598	823	261	187	187	52	
<b>BX 160 MB</b>							311	406		329												
<b>BX 160 L</b>										392	480											
<b>BX 180 M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	267	318		345	378		133	200	417	821	711	934	328			55	
<b>BX 180 L</b>																						
<b>BX 200LAK</b>	55 45 <sup>(1)</sup>		M20 M16 <sup>(1)</sup>	59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	311	406		392	480		168	250	510	884	744	1010	376				
<b>BX 225SAK</b>	60 55 <sup>(1)</sup>	140 110 <sup>(1)</sup>		64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	286	356	23	351	435		149	225	460	879	739	1001	348	300	311	48	
<b>BX 225SBK</b>																						
<b>BX 250MAK</b>	65 55 <sup>(1)</sup>			69 59 <sup>(1)</sup>		311	406		392	480		190	280	564	1088	948	1238	482	434	306	43	
<b>BX 280SAK</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>		79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	368	457	31	506	530		216	315	639	1204	1034	1352	537	473	347	42	
<b>BX 280SBK</b>																						
<b>BX 315SAK</b>	80 75 <sup>(1)</sup>	170 140 <sup>(1)</sup>		85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	406	508	40	558	590	28	216	315	639	1315	1145	1453					
<b>BX 315SBK</b>																						
<b>BX 315SCK</b>																						
<b>BX 355SAK</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>	M24 M20 <sup>(1)</sup>	106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	500	610	45	722	700	35	254	355	740	1479	1269	1659	603	694	413	50	
<b>BX 355MAK</b>																						
<b>BX 355MBK</b>																						
<b>BX 355MCK</b>																						

N.B.: 1) These values refer to the rear shaft end (PS).



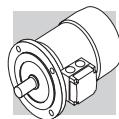
## BX - CUS - IM B5

**BX**

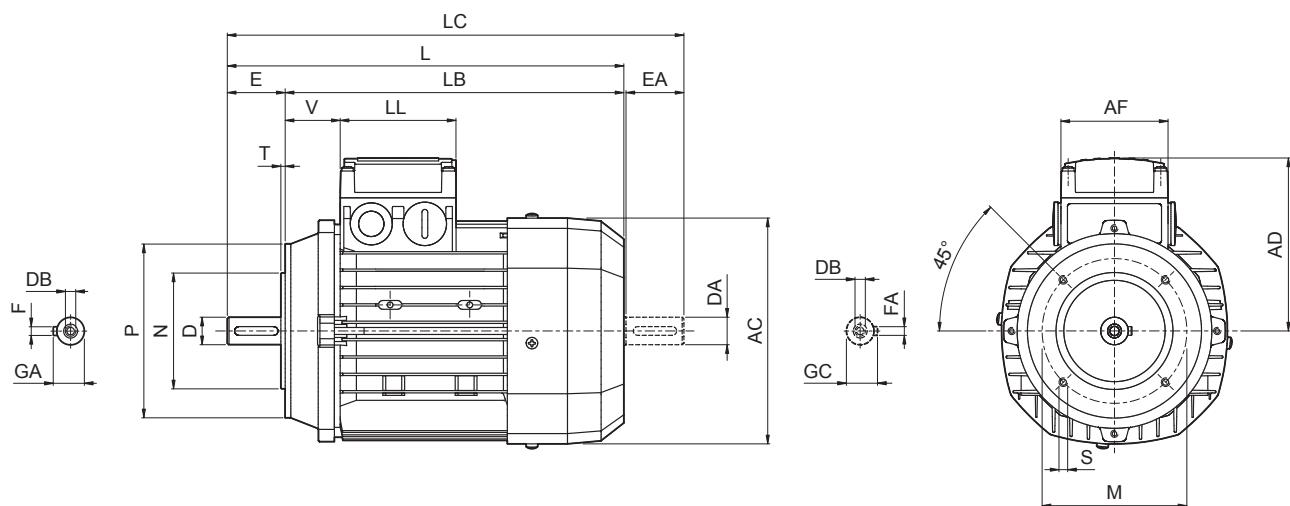


	Shaft					Flange					Motor									
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V	
<b>BX 90SR</b>	19 19 <sup>(1)</sup>	40 40 <sup>(1)</sup>	M6 M6 <sup>(1)</sup>	21.5 21.5 <sup>(1)</sup>	6 6 <sup>(1)</sup>	165	130	200	11.5	3.5	11.5	176	316	276	358	133	98	98	44	
<b>BX 90LA</b>																				
<b>BX 100LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	215	180	250			14	195	410	350	462	142			50	
<b>BX 100LB</b>																				
<b>BX 112M</b>											4	15	219	430	370	482	157			52
<b>BX 132SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	265	230	300				20	258	552	472	615	193	118	118	58
<b>BX 132MA</b>																				
<b>BX 160MA</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>							15	310	596	486	680				
<b>BX 160MB</b>													640	530	724					
<b>BX 160L</b>												18	348	708	598	823	261	187	187	
<b>BX 180M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>								423	821	711	934	328			
<b>BX 180L</b>													465	879	739	1001	348	300	311	
<b>BX 200LAK</b>	55 45 <sup>(1)</sup>		M20 M16 <sup>(1)</sup>	59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	350	300	400											55	
<b>BX 225SAK</b>	60 55 <sup>(1)</sup>			64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>							20								
<b>BX 225SBK</b>													465	879	739	1001	348			
<b>BX 250MAK</b>	65 55 <sup>(1)</sup>			69 59 <sup>(1)</sup>								24	514	884	744	1010	376			48
<b>BX 280SAK</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>	M20 M20 <sup>(1)</sup>	79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>								23	567	1088	948	1238	482	434	306
<b>BX 280SBK</b>																			43	
<b>BX 315SAK</b>																				
<b>BX 315SBK</b>	80 75 <sup>(1)</sup>	170 140 <sup>(1)</sup>		85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	600	550	660						645	1204	1034	1352			
<b>BX 315SCK</b>																				
<b>BX 355SAK</b>																				
<b>BX 355MAK</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>	M24 M20 <sup>(1)</sup>	106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	740	680	800						740	1479	1269	1659	603	694	413
<b>BX 355MBK</b>																			50	
<b>BX 355MCK</b>																				

N.B.: 1) These values refer to the rear shaft end (PS).



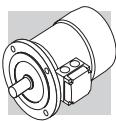
## BX - CUS - IM B14



**BX**

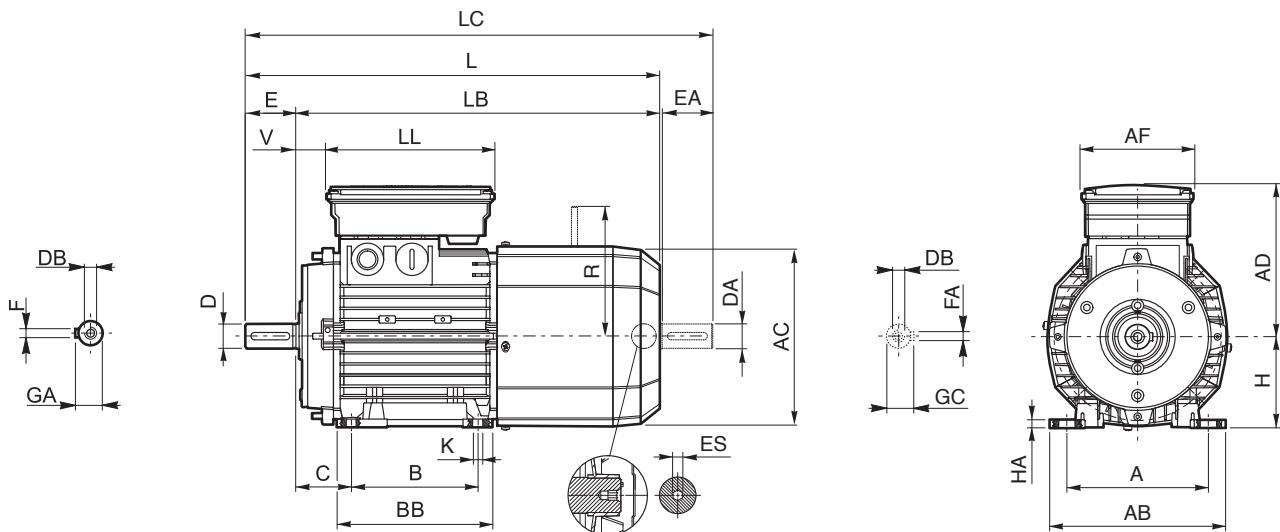
	Shaft					Housing					Motor								
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	
<b>BX 90 SR</b>	19 19 <sup>(1)</sup>	40 40 <sup>(1)</sup>	M6 M6 <sup>(1)</sup>	21.5 21.5 <sup>(1)</sup>	6 6 <sup>(1)</sup>	100	80	120	M6	M8	316	276	358	133	98	98	44		
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	115	95	140	176		326	368							
<b>BX 90 LA</b>											195	410	350	462	142				
<b>BX 100 LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	130	110	160	M10	4	219	430	370	482	157	50	52		
<b>BX 100 LB</b>											258	552	472	615	193				
<b>BX 112 M</b>											165	130	200	220	160				
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	165	130	200	M10	4	258	552	472	615	193	118	118	58	
<b>BX 132 MA</b>											165	130	200	220	160	118	118	58	

N.B.: 1) These values refer to the rear shaft end (PS).



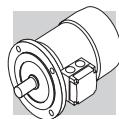
## BX\_FA/FD CUS ; IM B3

**BX**

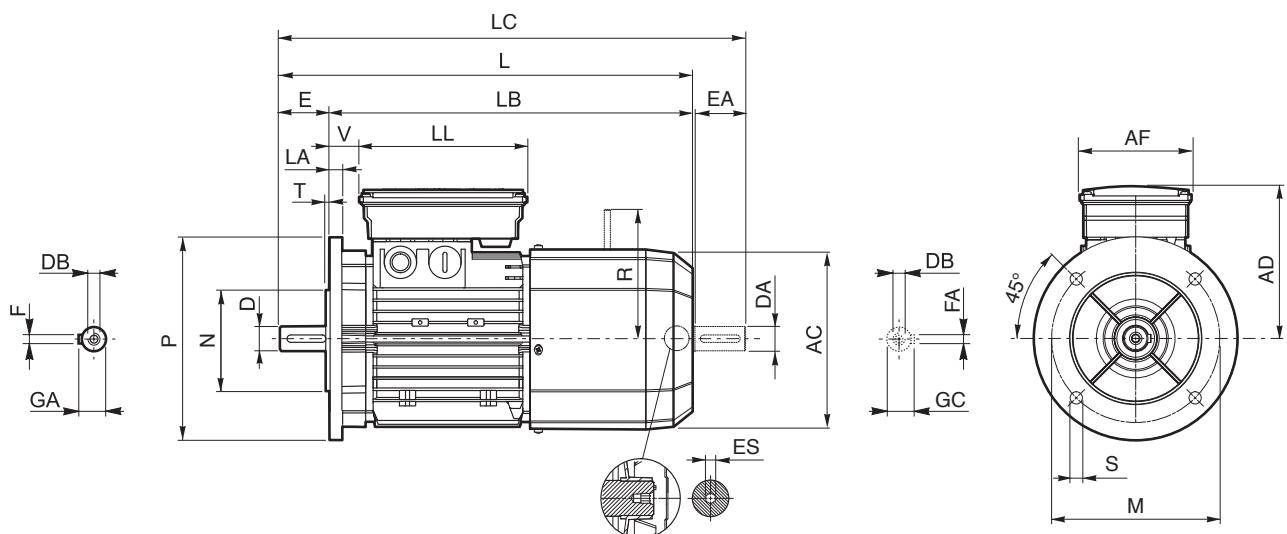


	Shaft					Housing					Motor															
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	R FD	R FA	ES (2)		
<b>BX 90 SR</b>	19 19 <sup>(1)</sup>	40 40 <sup>(1)</sup>	M6 M6 <sup>(1)</sup>	21.5 21.5 <sup>(1)</sup>	6 6 <sup>(1)</sup>										400		442									
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M8 <sup>(1)</sup>	27 21.5 (1)	8 6 <sup>(1)</sup>	100	140	8	155	174	10	56	90	176			360		146	32	129	134				
<b>BX 90 LA</b>							125								410		452									
<b>BX 100 LA</b>																										
<b>BX 100 LB</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	140	160		192			63	100	195	502	442	554	155		110	165				6	
<b>BX 112 M</b>							190		175	224	12	70	112	219	527	467	579	170				37	160	160		
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	140 178	216	12	218	254		89	132	258	661	581	724	210	140	188	46	204	200			
<b>BX 132 MA</b>																										
<b>BX 160 MA</b>																										
<b>BX 160 MB</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	210 254	254	25	264			108	160	310	596	486	680		245			51	266	247		
<b>BX 160 L</b>									304						640	530	724									
<b>BX 180 M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	241 279	279	26	291 329		14	121	180	348	866	598	823	261				52	305			
<b>BX 180 L</b>																										
<b>BX 200LAK</b>	55 45 <sup>(1)</sup>		M20 M16 <sup>(1)</sup>	59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	267	318		345	378		133	200	417	967	857	1082	328				55	323			
<b>BX 225SAK</b>	60 55 <sup>(1)</sup>			64 59 <sup>(1)</sup>	18 16 <sup>(1)</sup>	286	356	23	351	435		149	225	460	1065	925	1180	348	300	311		48	308			
<b>BX 225SBK</b>																										
<b>BX 250MAK</b>	65 55 <sup>(1)</sup>			69 59 <sup>(1)</sup>		311	406		392	480		168	250	510	1070	930	1240	376					363			
<b>BX 280SAK</b>	75 65 <sup>(1)</sup>	140 140 <sup>(1)</sup>	M20 M20 <sup>(1)</sup>	79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	368	457	31	506	530		190	280	564	1284	1144	1379	482	434	306	43		500			
<b>BX 280SBK</b>																										
<b>BX 315SAK</b>																										
<b>BX 315SBK</b>	80 75 <sup>(1)</sup>	170 140 <sup>(1)</sup>		85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	406	508	40	558	590	28	216	315	639	1530	1360	1680	537	473	347	42		678			
<b>BX 315SCK</b>																										
<b>BX 355SAK</b>																										
<b>BX 355MAK</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>	M24 M20 <sup>(1)</sup>	106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	500	610	45	722	700	35	254	355	725	1722	1512	1902	603	694	413	50	—				
<b>BX 355MBK</b>																										
<b>BX 355MCK</b>																										

N.B.: 1) These values refer to the rear shaft end (PS). 2) "ES" hexagon is not present with PS option

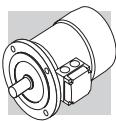


## BX\_FA/FD CUS ; IM B5



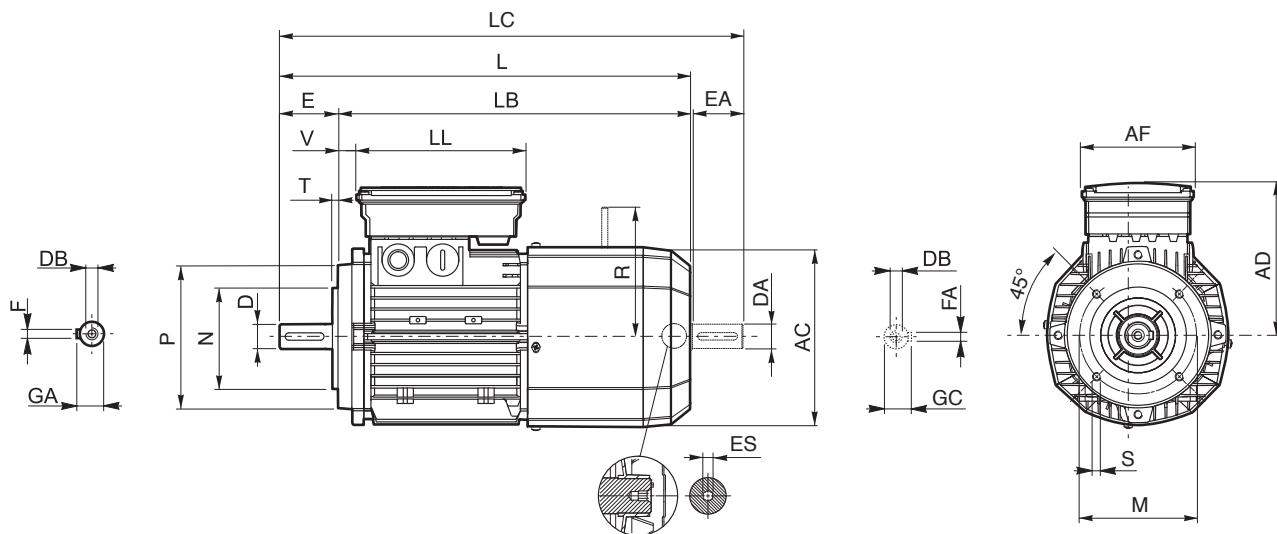
	Shaft					Flange					Motor													
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V	R FD	R FA	ES (2)		
<b>BX 90 SR</b>	19 19 <sup>(1)</sup>	40 40 <sup>(1)</sup>	M6 M6 <sup>(1)</sup>	21.5 21.5 <sup>(1)</sup>	6 6 <sup>(1)</sup>							400		442					129	134				
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	165	130	200	11.5	3.5	11.5	176		360	146			32						
<b>BX 90 LA</b>													410		452									
<b>BX 100 LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	215	180	250				14	195	502	442	554	155	110	165	37	160	160	6	
<b>BX 100 LB</b>																								
<b>BX 112 M</b>													15	219	527	467	579	170			39	199	198	
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	265	230	300				14	258	661	581	724	210	140	188	46	204	200		
<b>BX 132 MA</b>																								
<b>BX 160 MA</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	300	250	350	18.5	5		15	310	736	626	820	245	187	187	51	266	247		
<b>BX 160 MB</b>																								
<b>BX 160 L</b>													18	348	866	756	981	261			52	305		
<b>BX 180 M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>							20	417	967	857	1082	328	300	311	48	308	—		
<b>BX 180 L</b>																								
<b>BX 200LAK</b>	55 45 <sup>(1)</sup>	M20 M16 <sup>(1)</sup>	59 48.5 <sup>(1)</sup>	16 14 <sup>(1)</sup>	350	300	400					19	5	460	1065	925	1180	348	300	311	55	323		
<b>BX 225SAK</b>	60 55 <sup>(1)</sup>																							
<b>BX 225SBK</b>													24	510	1070	930	1240	376			363			
<b>BX 250MAK</b>	65 55 <sup>(1)</sup>	M20 M20 <sup>(1)</sup>	79.5 69 <sup>(1)</sup>	20 18 <sup>(1)</sup>	500	450	550	18				23	564	1284	1144	1379	482	434	306	43	500	—		
<b>BX 280SAK</b>	75 65 <sup>(1)</sup>																							
<b>BX 280SBK</b>													23	639	1493	1323	1643				42	678		
<b>BX 315SAK</b>	80 75 <sup>(1)</sup>	170 140 <sup>(1)</sup>	85 79.5 <sup>(1)</sup>	22 20 <sup>(1)</sup>	600	550	660	25				6	725	1722	1512	1902	603	473	347	413	50	—		
<b>BX 315SBK</b>																								
<b>BX 315SCK</b>													23	1827	1617	2082								
<b>BX 355SAK</b>	100 75 <sup>(1)</sup>	210 170 <sup>(1)</sup>	M24 M20 <sup>(1)</sup>	106 79.5 <sup>(1)</sup>	28 20 <sup>(1)</sup>	740	680	800	25			6	725	1722	1512	1902	603	694	413	50	—			
<b>BX 355MAK</b>																								
<b>BX 355MBK</b>																								
<b>BX 355MCK</b>																								

N.B.: 1) These values refer to the rear shaft end (PS). 2) "ES" hexagon is not present with PS option



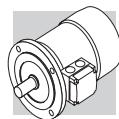
## BX\_FA/FD CUS ; IM B14

**BX**



	Shaft					Housing					Motor										
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	R		ES <sup>(2)</sup>
																		FD	FA		
<b>BX 90 SR</b>	19 19 <sup>(1)</sup>	40 40 <sup>(1)</sup>	M6 M6 <sup>(1)</sup>	21.5 21.5 <sup>(1)</sup>	6 6 <sup>(1)</sup>	100	80	120	M6	3	400	360	442	146	110	165	32	129	134	6	
<b>BX 90 S</b>	24 19 <sup>(1)</sup>	50 40 <sup>(1)</sup>	M8 M6 <sup>(1)</sup>	27 21.5 <sup>(1)</sup>	8 6 <sup>(1)</sup>	115	95	140	176		410										
<b>BX 90 LA</b>									M8		452										
<b>BX 100 LA</b>	28 24 <sup>(1)</sup>	60 50 <sup>(1)</sup>	M10 M8 <sup>(1)</sup>	31 27 <sup>(1)</sup>	8 8 <sup>(1)</sup>	130	110	160	M10	3.5	195	502	442	554	155	37	160	160	6		
<b>BX 100 LB</b>											219		527								
<b>BX 112 M</b>											258		661						39	199	198
<b>BX 132 SB</b>	38 28 <sup>(1)</sup>	80 60 <sup>(1)</sup>	M12 M10 <sup>(1)</sup>	41 31 <sup>(1)</sup>	10 8 <sup>(1)</sup>	165	130	200	M10	4	581	724	210	140	188	46	204	200	226		
<b>BX 132 MA</b>																					

N.B.: 1) These values refer to the rear shaft end (PS). 2) "ES" hexagon is not present with PS option



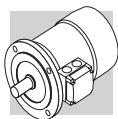
## 15 MOTOR RATING CHARTS BE

2 P	3000 min <sup>-1</sup> - S1										50 Hz - IE2	
-----	-----------------------------	--	--	--	--	--	--	--	--	--	-------------	--

P <sub>n</sub> kW		n min <sup>-1</sup>	M <sub>n</sub> Nm	I <sub>n</sub> 400V A	η% 100%   75%   50%			cos φ	I <sub>s</sub> I <sub>n</sub>	M <sub>s</sub> M <sub>n</sub>	M <sub>a</sub> M <sub>n</sub>	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 Kg	
0.75	<b>BE 80A</b>	2	2860	2.5	1.65	80.0	79.6	76.4	0.83	6.8	3.8	3.5	9.0	9.5
1.1	<b>BE 80B</b>	2	2845	3.7	2.35	81.5	82.2	79.9	0.83	6.9	3.8	3.1	11.4	11.3
1.5	<b>BE 90SA</b>	2	2865	5.0	3.2	81.3	80.7	78.1	0.82	6.8	3.6	2.8	12.5	12.3
2.2	<b>BE 90L</b>	2	2870	7.3	4.7	83.2	83.1	80.8	0.82	6.9	3.1	2.9	16.7	14
3	<b>BE 100L</b>	2	2880	9.9	6.2	84.6	84.6	83.7	0.83	7.3	3.5	3.1	39	23
4	<b>BE 112M</b>	2	2920	13.1	8.2	85.8	85.5	84.3	0.82	7.9	3.5	3.1	57	28
5.5	<b>BE 132SA</b>	2	2925	18.0	10.6	87.0	85.0	81.7	0.86	8.5	3.6	3.3	145	42
7.5	<b>BE 132SB</b>	2	2935	24	14.3	88.1	87.4	84.7	0.86	8.8	3.9	3.6	178	53
9.2	<b>BE 132MB</b>	2	2920	30	16.4	88.8	86.5	84.2	0.91	8.4	3.7	3.3	210	65
11	<b>BE 160MA</b>	2	2940	36	20.0	89.4	89.5	88.0	0.89	8.1	3.0	2.9	340	84
15	<b>BE 160MB</b>	2	2950	49	27.2	90.5	90.5	89.5	0.88	8.5	3.0	2.8	420	97
18.5	<b>BE 160L</b>	2	2945	60	32	90.9	90.5	89.8	0.91	7.7	2.9	2.7	490	109

4 P	1500 min <sup>-1</sup> - S1										50 Hz - IE2	
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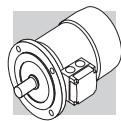
P <sub>n</sub> kW		n min <sup>-1</sup>	M <sub>n</sub> Nm	I <sub>n</sub> 400V A	η% 100%   75%   50%			cos φ	I <sub>s</sub> I <sub>n</sub>	M <sub>s</sub> M <sub>n</sub>	M <sub>a</sub> M <sub>n</sub>	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 Kg	
0.37	<b>BE 71B</b>	4	1385	2.55	1.05	70.1	69.3	64.2	0.75	4.0	2.3	2.2	6.9	5.9
0.55	<b>BE 80A</b>	4	1405	3.7	1.41	75.1	74.9	71.2	0.76	4.3	2.2	1.9	15	8.2
0.75	<b>BE 80B</b>	4	1430	5.0	1.65	81.0	80.5	78.0	0.81	6.1	3.2	3.0	28	12.2
1.1	<b>BE 90S</b>	4	1430	7.4	2.53	82.5	82.0	79.5	0.76	6.3	2.9	2.8	28	13.6
1.5	<b>BE 90LA</b>	4	1430	10.0	3.5	83.5	83.0	80.0	0.74	5.9	3.1	3.0	34	15.1
2.2	<b>BE 100LA</b>	4	1430	14.7	4.9	85.4	85.0	84.0	0.76	5.8	3.0	2.8	54	22
3	<b>BE 100LB</b>	4	1420	20	6.6	85.5	86.0	85.5	0.77	5.9	2.8	2.6	61	24
4	<b>BE 112M</b>	4	1440	27	8.3	87.0	87.0	86.0	0.80	6.5	2.8	2.8	105	32
5.5	<b>BE 132S</b>	4	1460	36	11.1	88.5	88.5	87.5	0.81	7.3	2.9	2.9	270	53
7.5	<b>BE 132MA</b>	4	1460	49	14.8	89.0	89.0	88.5	0.82	6.9	2.9	2.8	319	59
9.2	<b>BE 132MB</b>	4	1460	60	18.1	89.5	89.5	88.5	0.82	6.9	2.9	3.0	360	70
11	<b>BE 160M</b>	4	1465	72	21.5	91.0	91.3	90.5	0.81	6.5	2.8	2.6	650	99
15	<b>BE 160L</b>	4	1465	98	28.7	90.8	91.0	90.5	0.83	6.5	2.6	2.3	790	115
18.5	<b>BE 180M</b>	4	1465	121	35	91.6	92.0	91.3	0.83	6.5	2.6	2.5	1250	135
22	<b>BE 180L</b>	4	1465	143	41	91.6	91.8	91.4	0.84	6.8	2.7	2.6	1650	157



BE

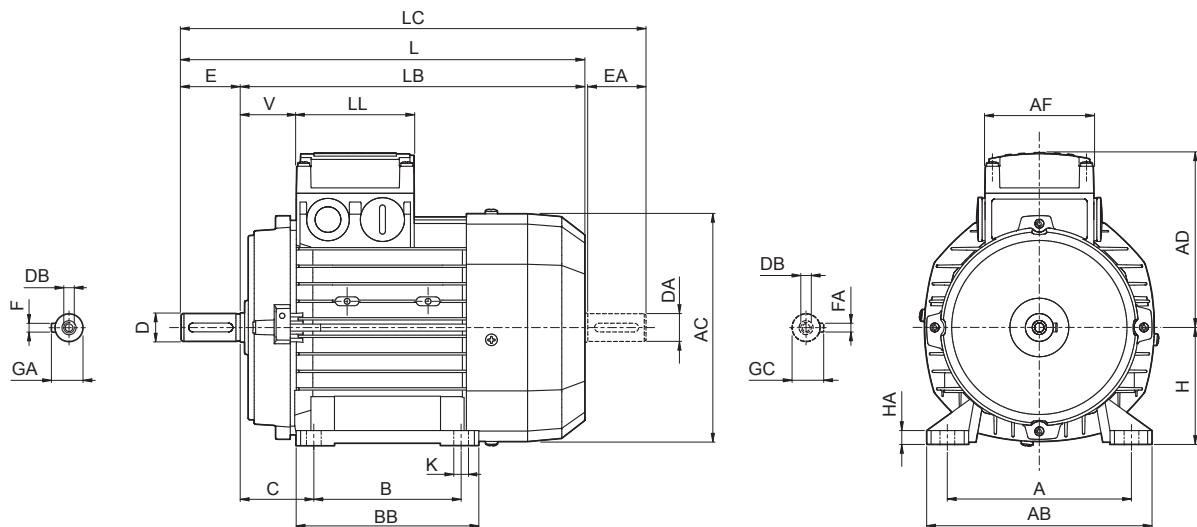
<b>6 P</b>	<b>1000 min<sup>-1</sup> - S1</b>									<b>50 Hz - IE2</b>			
P <sub>n</sub> kW		n min <sup>-1</sup>	M <sub>n</sub> Nm	I <sub>n</sub> 400V A	η% 100%   75%   50%			cos φ	I <sub>s</sub> I <sub>n</sub>	M <sub>s</sub> M <sub>n</sub>	M <sub>a</sub> M <sub>n</sub>	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 
0.75	<b>BE 90S 6</b>	935	7.7	2.06	75.9	75.9	73.0	0.69	5.1	3.1	2.9	33	15
1.1	<b>BE 100M 6 (*)</b>	945	11.1	2.75	78.1	76.2	73.0	0.74	4.9	2.2	1.9	82	22
1.5	<b>BE 100LA 6</b>	945	15.2	3.9	79.8	77.5	74.0	0.72	5.6	2.5	2.3	95	24
2.2	<b>BE 112M 6</b>	950	22	5.2	81.8	81.8	79.3	0.74	5.2	2.6	2.3	168	32
3	<b>BE 132S 6</b>	955	30	6.6	83.3	83.3	82.4	0.79	6.1	2.1	1.9	295	44
4	<b>BE 132MA 6</b>	965	40	8.7	84.6	85.0	83.1	0.79	6.9	2.2	2.0	383	56
5.5	<b>BE 160MA 6 (*)</b>	965	54	11.6	87.0	87.0	86.4	0.79	6.6	2.5	2.3	740	83
7.5	<b>BE 160MB 6 (*)</b>	965	74	15.0	88.0	88.0	87.2	0.82	6.6	2.3	2.1	970	103

(\*) Power /size relation not standardized



## 16 MOTORS DIMENSIONS BE

### BE - IM B3

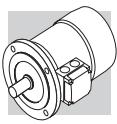


**BE**

	Shaft					Housing					Motor											
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	
<b>BE 71</b>	14	30	M5	16	5	90	112		112	135	7	45	71	138	249	219	281	108	74	80	37	
<b>BE 80</b>	19	40	M6	21.5	6		125		124	153		50	80	156	274	234	315	119			38	
<b>BE 90 S</b>	24	50	M8	27		100	140		155	174	10	56	90	176	326	276	378	133	98	98	44	
<b>BE 90 L</b>																						
<b>BE 100</b>	28	60	M10	31		125	160	10	175	192	12	63	100	195	367	307	429	142	98	98	50	
<b>BE 112</b>																						
<b>BE 132 S</b>	38	80	M12	41	10	140	190	216	12	218	254	12	89	132	258	493	413	576	193	118	118	58
<b>BE 132 MA</b>																						
<b>BE 132 MB</b>	38 <sup>(1)</sup>	80 <sup>(1)</sup>	M12	41 <sup>(1)</sup>	10 <sup>(1)</sup>	178	210	254	25	264	319	14.5	108	160	310	596	486	680	245	187	187	51
<b>BE 160 M</b>																						
<b>BE 160 L</b>	42	110	M16	45	12		254		304							640	530	724				
<b>BE 180 M</b>	48	110	M16	51.5	14		241		291							121	180	348	708	598	823	261
<b>BE 180 L</b>	42 <sup>(1)</sup>	110 <sup>(1)</sup>	M16 <sup>(1)</sup>	45 <sup>(1)</sup>	12 <sup>(1)</sup>		279	26	359	14											52	

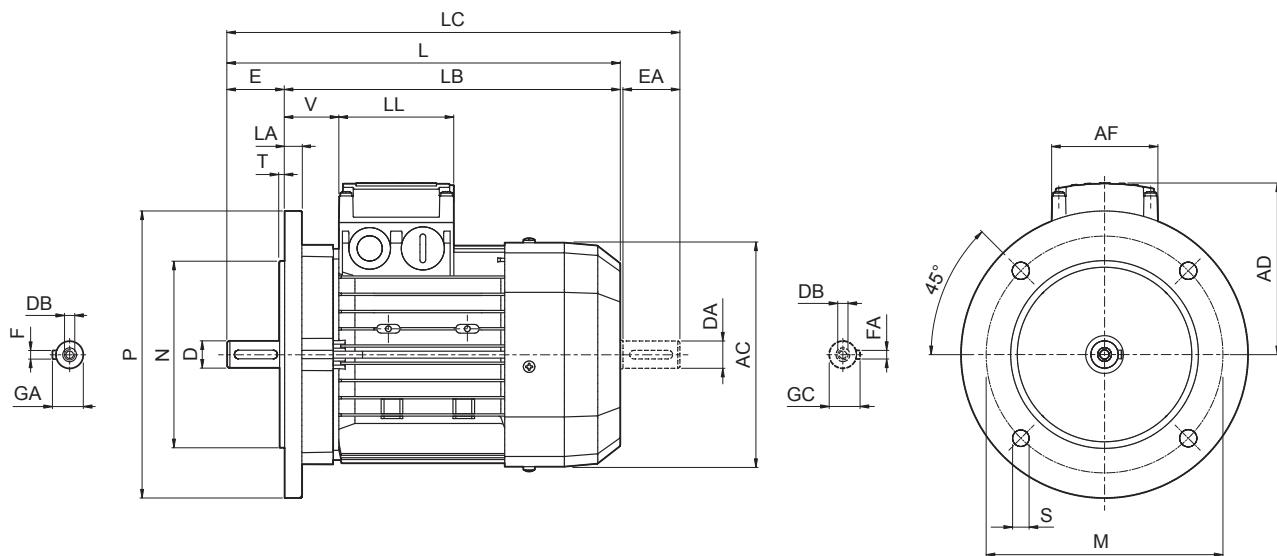
N.B.:

1) These values refer to the rear shaft end.



## BE - IM B5

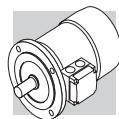
**BE**



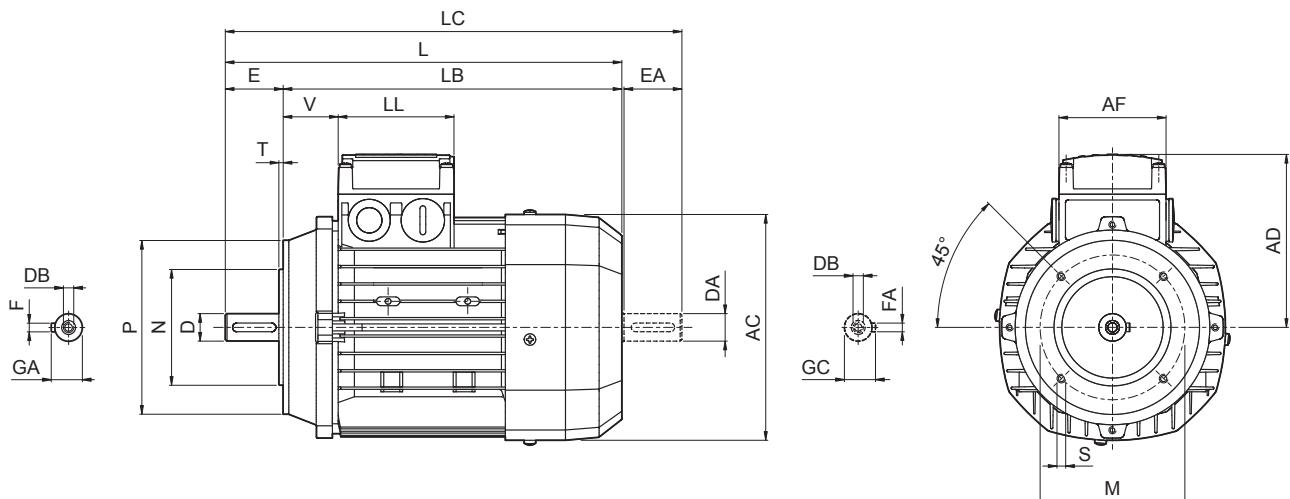
	Shaft					Flange					Motor												
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V				
<b>BE 71</b>	14	30	M5	16	5	130	110	160	9.5	3.5	10	138	249	219	281	108	74	80	37				
<b>BE 80</b>	19	40	M6	21.5	6	156	274	234	315		119	38											
<b>BE 90 S</b>	24	50	M8	27	8	165	130	200	11.5		11.5	176	326	276	378	133			44				
<b>BE 90 L</b>						215	180	250	4	14	14	195	367	307	429	142	98	98	50				
<b>BE 100</b>	28	60	M10	31							15	219	385	325	448	157			52				
<b>BE 112</b>				265		230	300	20			258	493	413	576	193	118	118	58					
<b>BE 132 S</b>	38	80	M12	41	10	528	448	611															
<b>BE 132 MA</b>																							
<b>BE 132 MB</b>																							
<b>BE 160 M</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	300	250	350	18.5	5	15	310	596	486	680	245	187	187	51				
<b>BE 160 L</b>											18	348	708	598	823	261							
<b>BE 180 M</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	300	250	350	18.5	5	640	530	724	823	261	187	187	52					
<b>BE 180 L</b>																							

N.B.:

1) These values refer to the rear shaft end.



## BE - IM B14



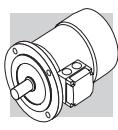
**BE**

	Shaft					Flange					Motor								
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	
BE 71	14	30	M5	16	5	85	70	105	M6	2.5	138	249	219	281	108	74	80	37	
BE 80	19	40	M6	21.5	6	100	80	120			156	274	234	315	119			38	
BE 90 S	24	50	M8	27	8	115	95	140	M8	3	176	326	276	378	133	98	98	44	
BE 90 L						130	110	160		3.5	195	367	307	429	142			50	
BE 100	28	60	M10	31	8				M8	219	385	325	448	157	193	118	52		
BE 112											493	413	576				58		
BE 132 S	38	80	M12	41	10	165	130	200	M10	4	258	528	448	611					
BE 132 MA																			
BE 132 MB																			

## MOTOR RATING CHARTS BN

P <sub>n</sub> kW		n min <sup>-1</sup>	M <sub>n</sub> Nm	IE1 (100%)	η (75%)	η (50%)	cosφ	In 400V A	Is In A	Ms Mn	Ma Mn	J <sub>m</sub> x 10 <sup>4</sup> kgm <sup>2</sup>	IM B5 KG	FD			FA			d.c. brake			a.c. brake						
														Mod	Mb	Nm	Z <sub>o</sub> 1/h	J <sub>m</sub> x 10 <sup>4</sup> kgm <sup>2</sup>	SB	NB	FA 02	FA 02	FA 02	IM B5 KG	IM B5 KG	IM B5 KG			
0.18	BN 63A	2	2730	0.63	○	59.9	51.9	0.77	0.56	3.0	2.1	2.0	3.5	FD 02	1.75	3900	4800	2.6	5.2	FA 02	1.75	4800	2.6	5.0	5.0	5.4	6.6		
0.25	BN 63B	2	2740	0.87	○	66.0	64.8	0.76	0.72	3.3	2.3	2.3	3.9	FD 02	1.75	3900	4800	3.0	5.6	FA 02	1.75	4800	3.0	5.4	5.0	5.4	6.6		
0.37	BN 63C	2	2800	1.26	○	69.1	66.8	0.78	0.99	3.9	2.6	2.6	3.3	5.1	FD 02	3.5	3600	4500	3.9	6.8	FA 02	3.5	4500	3.9	5.4	5.0	5.4	6.6	
0.37	BN 71A	2	2820	1.25	○	73.8	73.0	0.76	0.95	4.8	2.8	2.6	3.5	5.4	FD 03	3.5	3000	4100	4.6	8.1	FA 03	3.5	4200	4.6	7.8	7.8	8.6	9.7	
0.55	BN 71B	2	2820	1.86	○	76.0	75.8	0.76	1.37	5.0	2.9	2.8	4.1	6.2	FD 03	5	2900	4200	5.3	8.9	FA 03	5	4200	5.3	8.6	8.6	8.6	9.7	
0.75	BN 71C	2	2810	2.6	○	76.6	76.2	0.76	1.86	5.1	3.1	2.8	5.0	7.3	FD 03	5	1900	3300	6.1	10.0	FA 03	5	3600	6.1	9.7	9.7	9.7	9.7	
0.75	BN 80A	2	2810	2.6	●	76.2	75.5	0.81	1.75	4.8	2.6	2.2	7.8	8.6	FD 04	5	1700	3200	9.4	12.5	FA 04	5	3200	9.4	12.4	12.4	12.4	12.4	
1.1	BN 80B	2	2800	3.8	●	76.4	76.2	0.81	2.57	4.8	2.8	2.4	9.0	9.5	FD 04	10	1500	3000	10.6	13.4	FA 04	10	3000	10.6	13.3	13.3	13.3	13.3	
1.5	BN 80C	2	2800	5.1	●	79.1	79.5	0.81	3.4	4.9	2.7	2.4	11.4	11.3	FD 04	15	1300	2600	13.0	15.2	FA 04	15	2600	13.0	15.1	15.1	15.1	15.1	
1.5	BN 90SA	2	2870	5.0	●	82.0	81.5	78.1	0.80	3.4	5.9	2.7	2.6	12.5	12.3	FD 14	15	900	2200	14.1	16.5	FA 14	15	2200	14.1	16.4	16.4	16.4	16.4
1.85	BN 90SB	2	2880	6.1	●	82.5	82.0	75.4	0.80	4.0	6.2	2.9	2.6	16.7	14	FD 14	15	900	2200	18.3	18.2	FA 14	15	2200	18.3	18.1	18.1	18.1	18.1
2.2	BN 90L	2	2880	7.3	●	82.7	82.1	80.8	0.80	4.8	6.3	2.9	2.7	16.7	14	FD 05	26	900	2200	21	20	FA 05	26	2200	21	20.7	20.7	20.7	20.7
3	BN 100L	2	2860	10.0	●	81.5	81.3	77.4	0.79	6.7	5.6	2.6	2.2	31	20	FD 15	26	700	1600	35	26	FA 15	26	1600	35	27	27	27	27
4	BN 100LB	2	2870	13.3	●	83.1	83.0	77.8	0.80	8.7	5.8	2.7	2.5	39	23	FD 15	40	450	900	43	29	FA 15	40	1000	43	30	30	30	30
4	BN 112M	2	2900	13.2	●	85.5	84.5	83.0	0.82	8.2	6.9	3.0	2.9	57	28	FD 06S	40	—	950	66	39	FA 06S	40	950	66	40	40	40	40
5.5	BN 132SA	2	2890	18.2	●	84.7	84.5	81.2	0.84	11.2	5.9	2.6	2.2	101	35	FD 06	50	—	600	112	48	FA 06	50	600	112	49	49	49	49
7.5	BN 132SB	2	2900	25	●	86.5	86.3	84.4	0.85	14.7	6.4	2.6	2.2	145	42	FD 06	50	—	550	154	55	FA 06	50	550	154	56	56	56	56
9.2	BN 132M	2	2930	30	●	87.0	86.5	83.6	0.86	17.7	6.7	2.8	2.3	178	53	FD 56	75	—	430	189	66	FA 06	75	430	189	67	67	67	67
11	BN 160MR	2	2920	36	●	87.6	87.0	86.0	0.88	20.6	6.9	2.9	2.5	210	65														
15	BN 160MB	2	2930	49	●	89.6	89.4	88.0	0.86	28.1	7.1	2.6	2.3	340	84														
18.5	BN 160L	2	2930	60	●	90.4	90.1	89.0	0.86	34	7.6	2.7	2.3	420	97														
22	BN 180M	2	2930	72	●	89.9	89.7	89.5	0.88	40	7.8	2.6	2.4	490	109														
30	BN 200LA	2	2930	98	●	90.7	90.1	87.6	0.89	54	7.8	2.7	2.9	770	140														

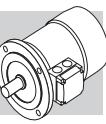
○ = n.a.   • = IE1



4P

1500 min<sup>-1</sup> - S1

50 Hz



BN

P <sub>n</sub> kW		n min <sup>-1</sup>	M <sub>n</sub> Nm	IE1 (100%) %	η (75%) %	η (50%) %	cosφ	In 400V A	Is In	Ms Mn	Ma Mn	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	FD			FA			d.c. brake			a.c. brake					
														FD	Mod	Mb	Nm	NB	SB	Z <sub>o</sub> 1/h	Mod	Mb	Z <sub>o</sub> 1/h	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg			
0.06 BN 56A	4	1340	0.43	○	46.8	44.2	41.3	0.65	0.28	2.6	2.3	2.0	1.5	3.1	3.1	3.5	FD 02	1.75	10000	13000	2.6	5.2	FA 02	1.75	13000	2.6	5.0	
0.09 BN 56B	4	1350	0.64	○	51.7	47.6	42.9	0.60	0.42	2.6	2.5	2.4	1.5	3.1	3.1	3.9	FD 02	3.5	10000	13000	3.0	5.6	FA 02	3.5	13000	3.0	5.4	
0.12 BN 63A	4	1350	0.85	○	59.8	56.2	47.0	0.62	0.47	2.6	1.9	1.8	2.0	2.0	2.0	3.5	FD 02	3.5	10000	13000	3.0	6.8	FA 02	3.5	10000	3.0	6.6	
0.18 BN 63B	4	1320	1.30	○	54.8	52.9	52.5	0.67	0.71	2.6	2.2	2.0	2.3	2.3	2.3	3.1	FD 02	3.5	7800	10000	3.9	6.8	FA 02	3.5	10000	3.9	6.6	
0.25 BN 63C	4	1340	1.78	○	65.3	65.0	57.9	0.69	0.80	2.7	2.1	1.9	3.3	3.3	3.3	5.1	FD 02	3.5	7800	10000	3.9	6.8	FA 02	3.5	10000	3.9	6.6	
0.25 BN 71A	4	1380	1.73	○	63.7	62.2	59.1	0.73	0.78	3.3	1.9	1.7	5.8	5.1	5.1	3.5	FD 03	3.5	7700	11000	6.9	7.8	FA 03	3.5	11000	6.9	7.5	
0.37 BN 71B	4	1370	2.6	○	66.8	66.7	63.0	0.76	1.05	3.7	2.0	1.9	6.9	5.9	5.9	3.5	FD 03	5	6000	9400	8.0	8.6	FA 03	5.0	9400	8.0	8.3	
0.55 BN 71C	4	1380	3.8	○	69.0	68.9	68.8	0.74	1.55	4.1	2.3	2.3	9.1	7.3	7.3	3.5	FD 03	7.5	4300	8700	10.2	10.0	FA 03	7.5	8700	10.2	9.7	
0.55 BN 80A	4	1390	3.8	○	72.0	71.3	69.7	0.77	1.43	4.1	2.3	2.0	15	8.2	8.2	3.5	FD 04	10	4100	8000	16.6	12.1	FA 04	10	8000	16.6	12.0	
0.75 BN 80B	4	1400	5.1	●	75.0	74.5	69.3	0.78	1.85	4.9	2.7	2.5	20	9.9	9.9	3.5	FD 04	15	4100	7800	22	13.8	FA 04	15	7800	22	13.7	
1.1 BN 80C	4	1400	7.5	●	75.5	76.2	70.4	0.78	2.7	5.1	2.8	2.5	25	11.3	11.3	3.5	FD 04	15	2600	5300	27	15.2	FA 04	15	5300	27	15.1	
1.1 BN 90S	4	1390	7.6	●	76.5	76.2	72.2	0.77	2.70	4.6	2.6	2.2	21	12.2	12.2	3.5	FD 14	15	4800	8000	23	16.4	FA 14	15	8000	23	16.3	
1.5 BN 90LA	4	1410	10.2	●	78.7	78.7	78.5	0.77	3.6	5.3	2.8	2.4	28	13.6	13.6	3.5	FD 05	26	3400	6000	32	19.6	FA 05	26	6000	32	20.3	
1.85 BN 90LB	4	1390	12.7	●	78.6	78.6	78.9	0.77	4.3	5.1	2.8	2.6	30	15.1	15.1	3.5	FD 05	26	3200	5900	34	21.1	FA 05	26	5900	34	21.8	
2.2 BN 100LA	4	1410	14.9	●	81.1	81.4	79.9	0.75	5.2	4.5	2.2	2.0	40	18	18	3.5	FD 15	40	2600	4700	44	25	FA 15	40	4700	44	25	
3 BN 100LB	4	1410	20	●	82.6	83.8	83.7	0.77	6.8	5.0	2.3	2.2	54	22	22	3.5	FD 15	40	2400	4400	58	28	FA 15	40	4400	58	29	
4 BN 112M	4	1430	27	●	84.4	84.2	81.6	0.81	8.4	5.6	2.7	2.5	98	30	30	3.5	FD 06S	60	—	—	1400	107	40	FA 06S	60	2100	107	42
5.5 BN 132S	4	1440	36	●	84.7	84.8	82.5	0.81	11.6	5.5	2.3	2.2	213	44	44	3.5	FD 56	75	—	—	1050	223	57	FA 06	75	1200	223	58
7.5 BN 132MA	4	1440	50	●	86.0	86.3	85.3	0.81	15.5	5.7	2.5	2.4	270	53	53	3.5	FD 06	100	—	—	950	280	66	FA 07	100	1000	280	71
9.2 BN 132MB	4	1440	61	●	88.4	88.6	87.5	0.81	18.8	5.9	2.7	2.5	319	59	59	3.5	FD 07	150	—	—	900	342	75	FA 07	150	900	342	77
11 BN 160MR	4	1440	73	●	87.6	87.8	86.0	0.81	22.4	6.0	2.7	2.5	360	70	70	3.5	FD 07	150	—	—	850	382	86	FA 07	150	850	382	88
15 BN 160L	4	1460	98	●	88.7	88.5	88.4	0.81	30	6.0	2.3	2.1	650	99	99	3.5	FD 08	200	—	—	750	725	129	FA 08	200	750	710	128
18.5 BN 180M	4	1460	121	●	89.3	89.5	89.2	0.81	37	6.2	2.6	2.5	790	115	115	3.5	FD 08	250	—	—	700	865	145	FA 08	250	700	850	144
22 BN 180L	4	1460	144	●	89.9	90.0	90.0	0.80	44	6.4	2.5	2.5	1250	135	135	3.5	FD 09	300	—	—	400	1450	175	FA 08	250	700	850	144
30 BN 200L	4	1460	196	●	91.4	91.7	91.0	0.80	59	7.1	2.7	2.8	1650	157	157	3.5	FD 09	400	—	—	300	1850	197	FA 08	250	700	850	144

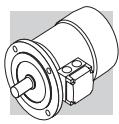
○ = n.a.   • = IE1

BN

6P

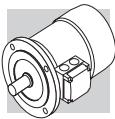
1000 min<sup>-1</sup> - S1

50 Hz



P <sub>n</sub> kW	Pump Symbol	n min <sup>-1</sup>	M <sub>n</sub> Nm	IE1 (100%)	η (75%)	η (50%)	η (%)	cosφ	In 400V A	Is In	Ms Mn	Ma Mn	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	d.c. brake				a.c. brake						
															FD				FA						
															Mb	Mod	Mb	Z <sub>o</sub> 1/h	Mb	Mod	Mb	Z <sub>o</sub> 1/h			
0.09	BN 63A	6	880	0.98	○	41.0	41.0	32.9	0.53	0.60	2.1	2.1	1.8	3.4	4.6	FD 02	3.5	9000	14000	4.0	14000	4.0	6.1		
0.12	BN 63B	6	870	1.32	○	45.0	44.0	41.8	0.60	0.64	2.1	1.9	1.7	3.7	4.9	FD 02	3.5	9000	14000	4.3	14000	4.3	6.4		
0.18	BN 71A	6	900	1.91	○	55.0	55.5	51.0	0.69	0.68	2.6	1.9	1.7	8.4	5.5	FD 03	5	8100	13500	9.5	8.2	FA 03	5.0	13500	9.5
0.25	BN 71B	6	900	2.70	○	62.0	58.5	51.4	0.71	0.82	2.6	1.9	1.7	10.9	6.7	FD 03	5	7800	13000	12	9.4	FA 03	5.0	13000	12
0.37	BN 71C	6	910	3.9	○	66.0	60.0	53.3	0.69	1.17	3.0	2.4	2.0	12.9	7.7	FD 03	7.5	5100	9500	14	10.4	FA 03	7.5	9500	14
0.37	BN 80A	6	910	3.9	○	68.0	67.4	63.3	0.68	1.15	3.2	2.2	2.0	21	9.9	FD 04	10	5200	8500	23	13.8	FA 04	10	8500	23
0.55	BN 80B	6	920	5.7	○	70.0	69.8	64.3	0.68	1.67	3.9	2.6	2.2	25	11.3	FD 04	15	4800	7200	27	15.2	FA 04	15	7200	27
0.75	BN 80C	6	920	7.8	●	70.0	70.0	64.4	0.65	2.38	3.8	2.5	2.2	28	12.2	FD 04	15	3400	6400	30	16.1	FA 04	15	6400	30
0.75	BN 90S	6	920	7.8	●	70.0	69.0	64.2	0.68	2.27	3.8	2.4	2.2	26	12.6	FD 14	15	3400	6500	28	16.8	FA 14	15	6500	28
1.1	BN 90L	6	920	11.4	●	72.9	72.6	69.1	0.69	3.2	3.9	2.3	2.0	33	15	FD 05	26	2700	5000	37	21	FA 05	26	5000	37
1.5	BN 100LA	6	940	15.2	●	75.2	74.2	70.3	0.72	4.0	4.1	2.1	2.0	82	22	FD 15	40	1900	4100	86	28	FA 15	40	4100	86
1.85	BN 100LB	6	930	19.0	●	76.6	72.8	62.6	0.73	4.8	4.6	2.1	2.0	95	24	FD 15	40	1700	3600	99	30	FA 15	40	3600	99
2.2	BN 112M	6	940	22	●	78.5	79.0	76.5	0.73	5.5	4.8	2.2	2.0	168	32	FD 06S	60	—	2100	177	42	FA 06S	60	2100	177
3	BN 132S	6	940	30	●	79.7	77.0	75.1	0.76	7.1	5.1	1.9	1.8	216	36	FD 56	75	—	1400	226	49	FA 06	75	1400	226
4	BN 132MA	6	950	40	●	81.4	81.5	79.5	0.77	9.2	5.5	2.0	1.8	295	45	FD 06	100	—	1200	305	58	FA 07	100	1200	305
5.5	BN 132MB	6	945	56	●	83.1	80.9	79.1	0.78	12.2	6.1	2.1	1.9	383	56	FD 07	150	—	1050	406	72	FA 07	150	1050	406
7.5	BN 160M	6	955	75	●	85.0	85.0	84.8	0.81	15.7	5.9	2.2	2.0	740	83	FD 08	170	—	900	815	112	FA 08	170	900	815
11	BN 160L	6	960	109	●	86.4	86.5	85.9	0.81	22.7	6.6	2.5	2.3	970	103	FD 08	200	—	800	1045	133	FA 08	200	800	1045
15	BN 180L	6	970	148	●	87.7	88.0	87.3	0.82	30	6.2	2.0	2.4	1550	130	FD 09	300	—	600	1750	170	—	450	1900	185
18.5	BN 200LA	6	960	184	●	88.6	88.0	87.3	0.81	37	5.9	2.0	2.3	1700	145	FD 09	400	—	—	—	—	—	—	—	

○ = n.a.     • = IE1

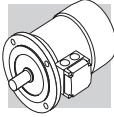


8P		750 min <sup>-1</sup> - S1										50 Hz			
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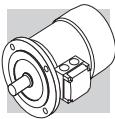
P <sub>n</sub> kW	■	d.c. brake										a.c. brake						
		FD					FA					J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	Z <sub>o</sub> 1/h	M <sub>b</sub>	M <sub>b</sub>	I <sub>M B5</sub> kg		
0.09	BN 71A	8	680	1.26	47	0.59	0.47	2.3	2.4	2.3	10.9	6.7	FD 03	3.5	16000	12.0	9.1	
0.12	BN 71B	8	680	1.69	51	0.59	0.58	2.1	2.3	2.2	12.9	7.7	FD 03	5.0	16000	14.0	10.1	
0.18	BN 80A	8	690	2.49	51	0.60	0.85	2.4	2.2	2.2	15	8.2	FD 04	5.0	11000	16.6	12.0	
0.25	BN 80B	8	680	3.51	54	0.63	1.06	2.4	2.0	1.9	20	9.9	FD 04	10.0	6000	10000	23	13.7
0.37	BN 90S	8	675	5.2	58	0.60	1.53	2.6	2.3	2.1	26	12.6	FD 14	15.0	4800	7500	28	16.7
0.55	BN 90L	8	670	7.8	62	0.60	2.13	2.6	2.2	2.0	33	15	FD 05	26	4000	6400	37	22
0.75	BN 100LA	8	700	10.2	68	0.63	2.53	3.4	1.9	1.7	82	22	FD 15	26	2800	4800	86	29
1.1	BN 100LB	8	700	15.0	68	0.64	3.65	3.2	1.7	1.7	95	24	FD 15	40	2500	4000	99	31
1.5	BN 112M	8	710	20.2	71	0.66	4.6	3.7	1.8	1.9	168	32	FD 06S	60	—	3000	177	44
2.2	BN 132S	8	710	29.6	75	0.66	6.4	3.8	1.8	2.0	295	45	FD 56	75	2300	305	56	
3	BN 132MA	8	710	40.4	76	0.69	8.3	3.9	1.6	1.8	370	53	FD 06	100	—	1900	394	74

BN

2/4P									
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P <sub>n</sub> kW	Pump Symbol	n min <sup>-1</sup>	M <sub>n</sub> Nm	η %	cosφ	In 400V A	Ms Mn	Ma Mn	IM B5 kg	FD				FA						
										d.c. brake				a.c. brake						
										Mod	Mb Nm	Z <sub>o</sub> 1/h NB	SB	Mod	Mb Nm	Z <sub>o</sub> 1/h NB	SB			
0.20 0.15	BN 63B	2 4	2700 1350	0.71 1.06	55 49	0.82 0.67	0.64 0.66	3.5 2.6	2.1 1.8	1.9 1.7	2.9 2.1	4.4 4.7	FD 02	3.5 4000	2200 5100	3.5 5100	2600 5100	3.5 5.9		
0.28 0.20	BN 71A	2 4	2700 1370	0.99 1.39	56 59	0.82 0.72	0.88 0.68	2.9 3.1	1.9 1.8	1.7 1.7	4.7 5.8	4.4 5.1	FD 03	3.5 3800	2100 4800	5.8 7.1	FA 03	3.5 4800	2400 4800	5.8 6.8
0.37 0.25	BN 71B	2 4	2740 1390	1.29 1.72	56 60	0.82 0.73	1.16 0.82	3.5 3.3	1.8 2.0	1.8 1.9	5.8 6.9	5.1 5.9	FD 03	5.0 1400	2100 2900	6.9 7.8	FA 03	5.0 5.0	2100 4200	6.9 7.5
0.45 0.30	BN 71C	2 4	2780 1400	1.55 2.0	63 63	0.85 0.73	1.21 0.94	3.8 3.6	1.8 2.0	1.8 1.9	6.9 6.9	5.9 5.9	FD 03	5.0 1400	2100 2900	8.0 4200	FA 03	5.0 5.0	2100 4200	8.0 8.3
0.55 0.37	BN 80A	2 4	2800 1400	1.9 2.5	63 67	0.85 0.79	1.48 1.01	3.9 4.1	1.7 1.8	1.7 1.9	15 19	8.2 8.2	FD 04	5.0 3000	1600 4000	17 22	FA 04	5.0 5.0	2300 4000	16.6 12.0
0.75 0.55	BN 80B	2 4	2780 1400	2.6 3.8	65 68	0.85 0.81	1.96 1.44	3.8 3.9	1.9 1.7	1.8 1.7	20 22	9.9 9.9	FD 04	10 1400	1600 2700	22 3600	FA 04	10 10	1600 3600	22 13.7
1.1 0.75	BN 90S	2 4	2790 1390	3.8 5.2	71 66	0.82 0.79	2.73 2.08	4.7 4.6	2.3 2.4	2.0 2.2	21 28	12.2 14.0	FD 14	10 2300	1500 2800	23 32	FA 14	10 10	1600 2800	23 16.3
1.5 1.1	BN 90L	2 4	2780 1390	5.2 7.6	70 73	0.85 0.81	3.64 2.69	4.5 4.7	2.4 2.5	2.1 2.2	28 22	14.0 14.0	FD 05	26 1050	1200 1600	32 20	FA 05	26 26	1200 2000	32 21
2.2 1.5	BN 100LA	2 4	2800 1410	7.5 10.2	72 73	0.85 0.79	5.2 3.8	4.5 4.7	2.0 2.0	1.9 2.0	40 20	18.3 27.0	FD 15	26 1300	600 2300	44 900	FA 15	26 26	900 2300	44 25
3.5 2.5	BN 100LB	2 4	2850 1420	11.7 16.8	80 82	0.84 0.80	7.5 5.5	5.4 5.2	2.2 2.2	2.1 2.2	61 61	25 25	FD 15	40 500	900 1000	65 2100	FA 15	40 40	900 2100	65 32
4 3.3	BN 112M	2 4	2880 1420	13.3 22.2	79 80	0.83 0.80	8.8 7.4	6.1 5.1	2.4 2.1	2.0 2.0	98 98	30 30	FD 06S	60 —	— 1200	107 107	FA 06S	60 60	700 1200	107 42
5.5 4.4	BN 132S	2 4	2890 1440	18.2 29	80 82	0.87 0.84	11.4 9.2	5.9 5.3	2.4 2.2	2.0 2.0	213 270	44 53	FD 56	75 100	— —	223 350	FA 06	75 57	350 900	223 58
7.5 6	BN 132MA	2 4	2900 1430	25 40	82 84	0.87 0.85	15.2 12.1	6.5 5.8	2.4 2.3	2.0 2.1	270 319	53 59	FD 06	100 150	— —	280 342	FA 07	100 150	350 300	293 71
9.2 7.3	BN 132MB	2 4	2920 1440	30 48	83 85	0.86 0.85	18.6 14.6	6.0 5.5	2.6 2.3	2.2 2.1	319 319	59 59	FD 07	150 —	— 800	22 800	FA 07	150 150	300 800	342 77



2/6P		3000/1000 min <sup>-1</sup> - S3 60/40%												50 Hz	
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P <sub>n</sub> kW	Pictogram	n min <sup>-1</sup>	M <sub>n</sub> Nm	η %	cosφ	In 400V A	Is In A	Ms Mn	Ma Mn	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 Kg	FD				FA							
												Mod	Mb Nm	Z <sub>o</sub> 1/h NB	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	Mod	Mb Nm	Z <sub>o</sub> 1/h SB	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	d.c. brake	a.c. brake		
0.25	BN 71A	2	2850	0.84	60	0.82	0.73	4.3	1.9	1.8	6.9	5.9	FD 03	1.75	1500	1700	8.0	8.6	FA 03	2.5	1700	8.0	8.3
0.08		6	910	0.84	43	0.70	0.38	2.1	1.4	1.5	1.4	1.5		10000	13000					13000			
0.37	BN 71B	2	2880	1.23	62	0.80	1.08	4.4	1.9	1.8	9.1	7.3	FD 03	3.5	1000	1300	10.2	10.0	FA 03	3.5	1300	10.2	9.7
0.12		6	900	1.27	44	0.73	0.54	2.4	1.4	1.5				9000	11000					11000			
0.55	BN 80A	2	2800	1.88	63	0.86	1.47	4.5	1.9	1.7	20	9.9	FD 04	5.0	1500	1800	22	13.8	FA 04	5.0	1800	22	13.7
0.18		6	930	1.85	52	0.65	0.77	3.3	2.0	1.9				4100	6300					6300			
0.75	BN 80B	2	2800	2.6	66	0.87	1.89	4.3	1.8	1.6	25	11.3	FD 04	5.0	1700	1900	27	15.2	FA 04	5.0	1900	27	15.1
0.25		6	930	2.6	54	0.67	1.00	3.2	1.7	1.8				3800	6000					6000			
1.10	BN 90L	2	2860	3.7	67	0.84	2.82	4.7	2.1	1.9	28	14.0	FD 05	13	1400	1600	32	20	FA 05	13	1600	32	21
0.37		6	920	3.8	59	0.71	1.27	3.3	1.6	1.6				3400	5200					5200			
1.5	BN 100LA	2	2880	5	73	0.84	3.53	5.1	1.9	2.0	40	18.3	FD 15	13	1000	1200	44	24	FA 15	13	1200	44	25
0.55		6	940	5.6	64	0.67	1.85	3.5	1.7	1.8				2900	4000					4000			
2.2	BN 100LB	2	2900	7.2	77	0.85	4.9	5.9	2.0	2.0	61	25	FD 15	26	700	900	65	31	FA 15	26	900	65	32
0.75		6	950	7.5	67	0.64	2.5	3.3	1.9	1.8				2100	3000					3000			
3	BN 112M	2	2900	9.9	78	0.87	6.4	6.3	2.0	2.1	98	30	FD 06S	40	—	1000	107	40	FA 06S	40	1000	107	32
1.1		6	950	11.1	72	0.64	3.4	3.9	1.8	1.8				—	2600					2600			
4.5	BN 132S	2	2910	14.8	78	0.84	9.9	5.8	1.9	1.8	213	44	FD 56	37	—	500	223	57	FA 06	37	500	223	58
1.5		6	960	14.9	74	0.67	4.4	4.2	1.9	2.0				—	2100					2100			
5.5	BN 132M	2	2920	18.0	78	0.87	11.7	6.2	2.1	1.9	270	53	FD 56	50	—	400	280	66	FA 06	50	400	280	67
2.2		6	960	22	77	0.71	5.8	4.3	2.1	2.0				—	1900					1900			

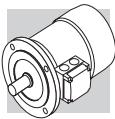
2/8P

3000/750 min<sup>-1</sup> - S3 60/40%

50 Hz



P <sub>n</sub> kW	Pump Symbol	n min <sup>-1</sup>	M <sub>n</sub> Nm	η %	cosφ	In 400V A	Is In A	Ms Mn	Ma Mn	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	FD			FA			
												d.c. brake			a.c. brake			
												Mod	Mb	Z <sub>o</sub> 1/h SB	Mod	Mb	Z <sub>o</sub> 1/h SB	
0.25	BN 71A	2	2790	0.86	61	0.87	0.68	3.9	1.8	1.9	10.9	6.7	FD 03	1.75	1300	1400	12	9.1
0.06		8	680	0.84	31	0.61	0.46	2.0	1.8	1.9				10000	13000		13000	
0.37	BN 71B	2	2800	1.26	63	0.86	0.99	3.9	1.8	1.9	12.9	7.7	FD 03	3.5	1200	1300	14	10.1
0.09		8	670	1.28	34	0.75	0.51	1.8	1.4	1.5				9500	13000		13000	
0.55	BN 80A	2	2830	1.86	66	0.86	1.40	4.4	2.1	2.0	20	9.9	FD 04	5.0	1500	1800	22	13.8
0.13		8	690	1.80	41	0.64	0.72	2.3	1.6	1.7				5600	8000		8000	
0.75	BN 80B	2	2800	2.6	68	0.88	1.81	4.6	2.1	2.0	25	11.3	FD 04	10	1700	1900	27	15.2
0.18		8	690	2.5	43	0.66	0.92	2.3	1.6	1.7				4800	7300		7300	
1.10	BN 90L	2	2830	3.7	63	0.84	3.00	4.5	2.1	1.9	28	14.0	FD 05	13	1400	1600	32	20
0.28		8	690	3.9	48	0.63	1.34	2.4	1.8	1.9				3400	5100		5100	
1.5	BN 100LA	2	2880	5.0	69	0.85	3.69	4.7	1.9	1.8	40	18.3	FD 15	13	1000	1200	44	25
0.37		8	690	5.1	46	0.63	1.84	2.1	1.6	1.6				3300	5000		5000	
2.4	BN 100LB	2	2900	7.9	75	0.82	5.6	5.4	2.1	2.0	61	25	FD 15	26	550	700	65	32
0.55		8	700	7.5	54	0.58	2.5	2.6	1.8	1.8				2000	3500		3500	
3	BN 112M	2	2900	9.9	76	0.87	6.5	6.3	2.1	1.9	98	30	FD 06S	40	—	900	107	40
0.75		8	690	10.4	60	0.65	2.8	2.5	1.6	1.6				—	2900		2900	
4	BN 132S	2	2870	13.3	73	0.84	9.4	5.6	2.3	2.4	213	44	FD 56	37	—	500	223	57
1		8	690	13.8	66	0.62	3.5	2.9	1.9	1.8				—	3500		3500	
5.5	BN 132M	2	2870	18.3	75	0.84	12.6	6.1	2.4	2.5	270	53	FD 06	50	—	400	280	66
1.5		8	690	21	68	0.63	5.1	2.9	1.9	1.9				—	2400		2400	

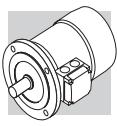


2/12P		3000/500 min <sup>-1</sup> - S3 60/40%												50 Hz	
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P <sub>n</sub> kW	Pictogram	n min <sup>-1</sup>	M <sub>n</sub> Nm	η %	cosφ	In 400V A	Ms Mn	Ma Mn	IM B5 kg kgm <sup>2</sup>	FD		FA		d.c. brake		a.c. brake													
										Mod	Mb Nm	Z <sub>o</sub> 1/h SB	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg kg	Mod	Mb Nm	Z <sub>o</sub> 1/h SB	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>											
0.55 0.09	BN 80B	2 12	2820 430	1.86 2.0	64 30	0.89 0.63	1.39 0.69	4.2 1.8	1.6 1.9	1.7 1.8	25 1.4	11.3 1.6	FD 04 FD 05	5.0 13.00	1000 12000	27 12000	15.1 1300	27 12000											
0.75 0.12	BN 90L	2 12	2790 430	2.6 2.7	56 26	0.89 0.63	2.17 1.06	4.2 1.7	1.8 1.4	1.7 1.6	26 1.4	12.6 1.3	FD 04 FD 05	5.0 13.00	1000 12000	27 12000	15.1 1300	27 12000											
1.10 0.18	BN 100LA	2 12	2850 430	3.7 4.0	65 26	0.85 0.54	2.87 1.85	4.5 1.5	1.6 1.3	1.8 1.5	40 1.5	18.3 1.3	FD 15 FD 15	13 13	700 700	900 900	44 44	25 25	FA 04 FA 15	5.0 13.00	1000 12000	27 12000	15.1 1300	27 12000					
1.5 0.25	BN 100LB	2 12	2900 440	4.9 5.4	67 36	0.86 0.46	3.76 2.18	5.6 1.8	1.9 1.7	1.9 1.8	54 1.7	22 1.8	FD 15 FD 15	13 13	700 3800	900 5000	58 5000	28 5000	FA 05 FA 15	5.0 13.00	1000 12000	27 12000	15.1 1300	27 12000					
2 0.3	BN 112M	2 12	2900 460	6.6 6.2	74 46	0.88 0.43	4.43 2.19	6.5 2.0	2.1 2.1	2.0 2.0	98 1.7	30 1.6	FD 06S FD 06S	20 —	— —	800 3400	107 107	40 40	FA 06S FA 06	20 107	800 3400	20 107	40 107	20 107					
3 0.5	BN 132S	2 12	2920 470	9.8 10.2	74 51	0.87 0.43	6.7 3.3	6.8 2.0	2.3 1.7	1.9 1.6	213 2.3	44 1.6	FD 56 FD 56	37 —	— —	450 3000	223 400	57 280	FA 06 FA 06	37 3000	450 400	223 280	58 67	FA 06 FA 06	37 3000	450 400	223 280	58 67	
4 0.7	BN 132M	2 12	2920 460	13.1 14.5	75 53	0.89 0.44	8.6 4.3	5.9 1.9	2.4 1.7	2.3 1.6	270 1.7	53 1.7	FD 56 FD 56	37 —	— —	400 2800	280 2800	66 2800	37 2800	FA 06 FA 06	37 2800	450 400	223 280	58 67	FA 06 FA 06	37 2800	450 400	223 280	58 67

4/6P									
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P <sub>n</sub> kW	Pump kW	n min <sup>-1</sup>	M <sub>n</sub> Nm	η %	cosφ	In 400V A	Ms Mn	Ma Mn	IM B5 kg	FD				FA			
										d.c. brake				a.c. brake			
										Mod	Mb Nm	Z <sub>o</sub> 1/h SB	NB	Mod	Mb Nm	Z <sub>o</sub> 1/h SB	NB
0.22	BN 71B	4	1410	1.5	64	0.74	0.67	3.9	1.8	1.9	9.1	7.3	FD 03	3.5	2500	3600	10.2
0.13		6	920	1.4	43	0.67	0.65	2.3	1.6	1.7				5.0	2500	3100	9000
0.30	BN 80A	4	1410	2.0	61	0.82	0.87	3.5	1.3	1.5	15	8.2	FD 04	5.0	4000	6000	12.0
0.20		6	930	2.1	54	0.66	0.81	3.2	1.9	2.0				10	1800	2300	6000
0.40	BN 80B	4	1430	2.7	63	0.75	1.22	3.9	1.8	1.8	20	9.9	FD 04	10	3600	4500	13.7
0.26		6	930	2.7	55	0.70	0.97	2.7	1.5	1.6				10	1800	2300	5500
0.55	BN 90S	4	1420	3.7	70	0.78	1.45	4.5	2.0	1.9	21	12.2	FD 14	10	1500	2100	16.3
0.33		6	930	3.4	62	0.70	1.10	3.7	2.3	2.0				13	1400	2000	4100
0.75	BN 90L	4	1420	5.0	74	0.78	1.88	4.3	1.9	1.8	28	14	FD 05	13	2000	3200	32
0.45		6	920	4.7	66	0.71	1.39	3.3	2.0	1.9				13	1400	2300	3600
1.1	BN 100LA	4	1450	7.2	74	0.79	2.72	5.0	1.7	1.9	82	22	FD 15	26	1400	2000	21
0.8		6	950	8.0	65	0.69	2.57	4.1	1.9	2.1				26	2100	3300	3300
1.5	BN 100LB	4	1450	9.9	75	0.79	3.65	5.1	1.7	1.9	95	25	FD 15	26	1300	1800	1800
1.1		6	950	11.1	72	0.68	3.24	4.3	2.0	2.1				31	3000	3000	3000
2.3	BN 112M	4	1450	15.2	75	0.78	5.7	5.2	1.8	1.9	168	32	FD 06S	40	—	1600	177
1.5		6	960	14.9	73	0.72	4.1	4.9	2.0	2.0				42	2400	4000	2400
3.1	BN 132S	4	1460	20	83	0.83	6.5	5.9	2.1	2.0	213	44	FD 56	37	—	1200	223
2		6	960	20	77	0.75	4.9	4.5	2.1	2.1				50	—	1900	1900
4.2	BN 132MA	4	1460	27	84	0.82	8.8	5.9	2.1	2.2	270	53	FD 06	50	900	280	280
2.6		6	960	26	79	0.72	6.6	4.3	2.0	2.0				50	—	1500	1500





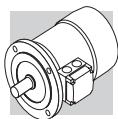
4/8P

1500/750 min<sub>-1</sub> - S1

50 Hz

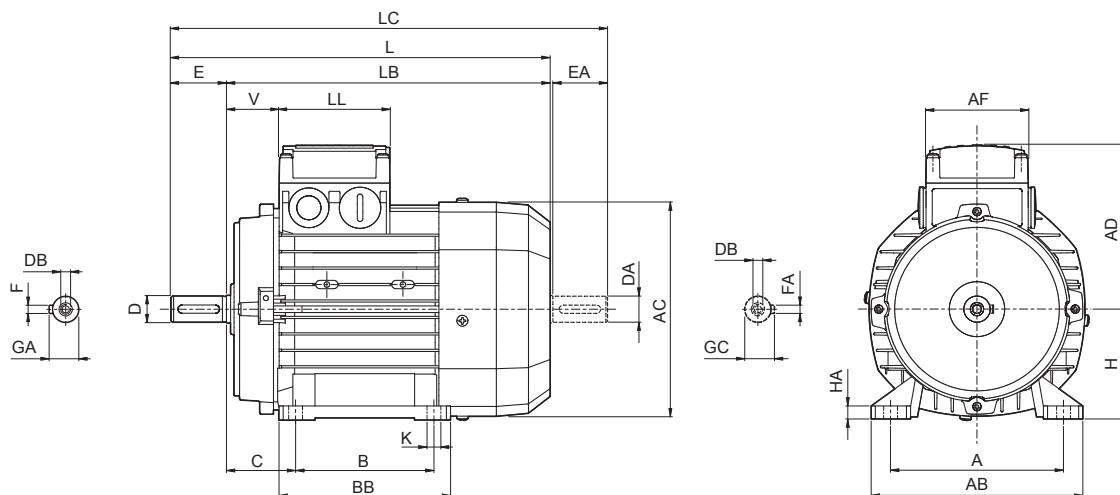
		d.c. brake				a.c. brake																	
		FD				FA																	
P <sub>n</sub> kW	J Nm	n min <sup>-1</sup>	M <sub>n</sub> Nm	η %	cosφ	In 400V A	Is in	M <sub>s</sub> Mn	M <sub>a</sub> Mn	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	Mod	M <sub>b</sub>	M <sub>d</sub>	Mod	M <sub>b</sub>	M <sub>d</sub>	Z <sub>o</sub> 1/h	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	Z <sub>o</sub> 1/h	J <sub>m</sub> x 10 <sup>-4</sup> kgm <sup>2</sup>	IM B5 kg	
0.37	BN 80A	4	1400	2.5	63	0.82	1.03	3.3	1.4	1.4	15	8.2	FD 04	10	2300	3500	16.6	12.1	FA 04	10	3500	16.6	12.0
0.18		8	690	2.5	44	0.60	0.98	2.2	1.5	1.6					4500	7000				7000			
0.55	BN 80B	4	1390	3.8	65	0.86	1.42	3.8	1.7	1.6	20	9.9	FD 04	10	2200	2900	22	13.8	FA 04	10	2900	22	13.7
0.30		8	670	4.3	49	0.65	1.36	2.3	1.7	1.8					4200	6500							
0.65	BN 90S	4	1390	4.5	73	0.85	1.51	4.0	1.9	1.9	28	13.6	FD 14	15	2300	2800	30	17.8	FA 14	15	2800	30	17.7
0.35		8	690	4.8	49	0.57	1.81	2.5	2.1	2.2					3500	6000							
0.9	BN 90L	4	1370	6.3	73	0.87	2.05	3.8	1.8	1.8	30	15.1	FD 05	26	1700	2100	34	21	FA 05	26	2100	34	22
0.5		8	670	7.1	57	0.62	2.04	2.4	2.1	2.0					2500	4200							
1.30	BN 100LA	4	1420	8.7	72	0.83	3.14	4.3	1.7	1.8	82	22	FD 15	40	1300	1700	86	28	FA 15	40	1700	86	29
0.70		8	700	9.6	58	0.64	2.72	2.8	1.8	1.8					2000	3400							
1.8	BN 100LB	4	1420	12.1	69	0.87	4.3	4.2	1.6	1.7	95	25	FD 15	40	1200	1700	99	31	FA 15	40	1700	99	32
0.9		8	700	12.3	62	0.63	3.3	3.2	1.7	1.8					1600	2600							
2.2	BN 112M	4	1440	14.6	77	0.85	4.9	5.3	1.8	1.8	168	32	FD 06S	60	—	1200	177	42	FA 06S	60	1200	177	43
1.2		8	710	16.1	70	0.63	3.9	3.3	1.9	1.8					—	2000							
3.6	BN 132S	4	1440	24	80	0.82	7.9	6.5	2.1	1.9	295	45	FD 56	75	—	1000	305	58	FA 06	75	1000	305	59
1.8		8	720	24	72	0.55	6.6	4.6	1.9	2.0					—	1400							
4.6	BN 132M	4	1450	30	81	0.83	9.9	6.5	2.2	1.9	383	56	FD 06	100	—	1000	393	69	FA 07	100	1000	393	69
2.3		8	720	31	73	0.54	8.4	4.4	2.3	2.0					—	1300							





## 18 MOTORS DIMENSIONS BN

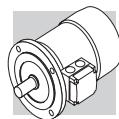
### BN - IM B3



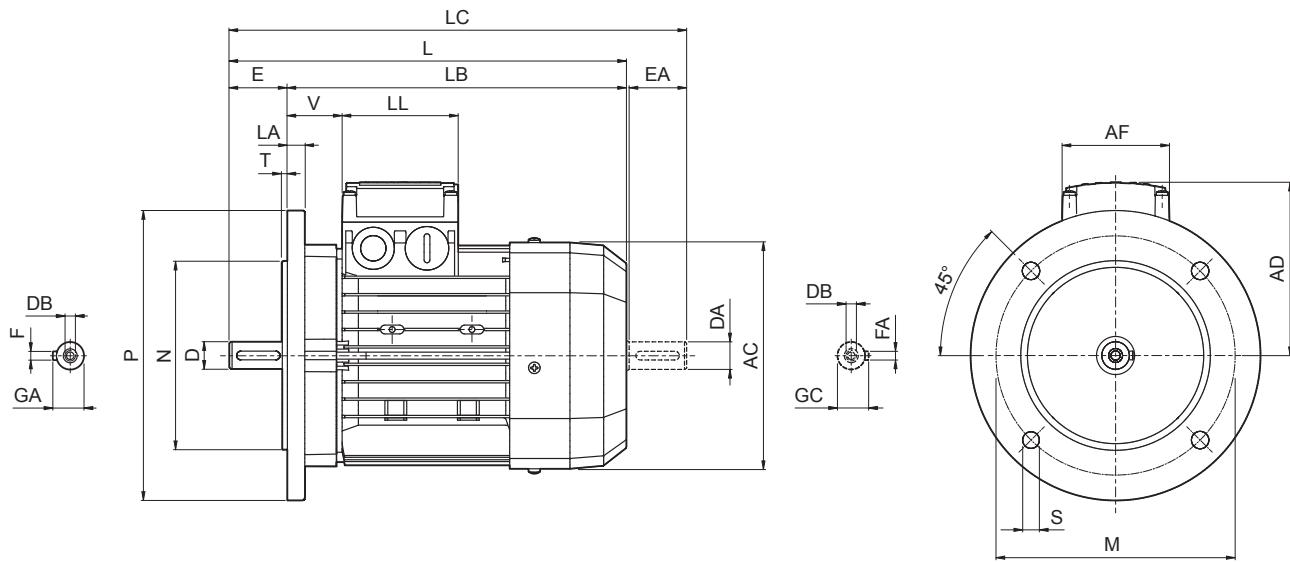
	Shaft					Housing						Motor										
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	
<b>BN 63</b>	11	23	M4	12.5	4	80	100	8	96	120	7	40	63	121	207	184	232	95	74	80	30	
<b>BN 71</b>	14	30	M5	16	5	90	112	8	112	135		45	71	138	249	219	281	108			37	
<b>BN 80</b>	19	40	M6	21.5	6	100	125	8	124	153	10	50	80	156	273	233	315	119	98	98	38	
<b>BN 90 S</b>	24	50	M8	27	8		140	8	155	174		56	90	176	326	276	378	133			44	
<b>BN 90 L</b>							125															
<b>BN 100</b>	28	60	M10	31	8	140	160	10	175	192	12	63	100	195	366	306	429	142	98	98	50	
<b>BN 112</b>							190			224		70	112	219	385	325	448	157			52	
<b>BN 132 S</b>							216	12	218	254		89	132	260	493	413	576	193	118	118	58	
<b>BN 132 M</b>	38	80	M12	41	10	178	216	12	175	254	245											
<b>BN 160 M</b>							216			264		596	486	680							51	
<b>BN 160 L</b>							210	254	25	319		640	530	724								
<b>BN 180 L</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	279	279	26	329	359	14	121	180	348	708	598	823	261	187	52		
<b>BN 200 L</b>	55 42 <sup>(1)</sup>		M20 M16 <sup>(1)</sup>	59 45 <sup>(1)</sup>	16 12 <sup>(1)</sup>	305	318		355	398	18	133	200		722	612	837			64		

**NOTE:**

1) These values refer to the rear shaft end.



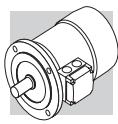
## BN - IM B5



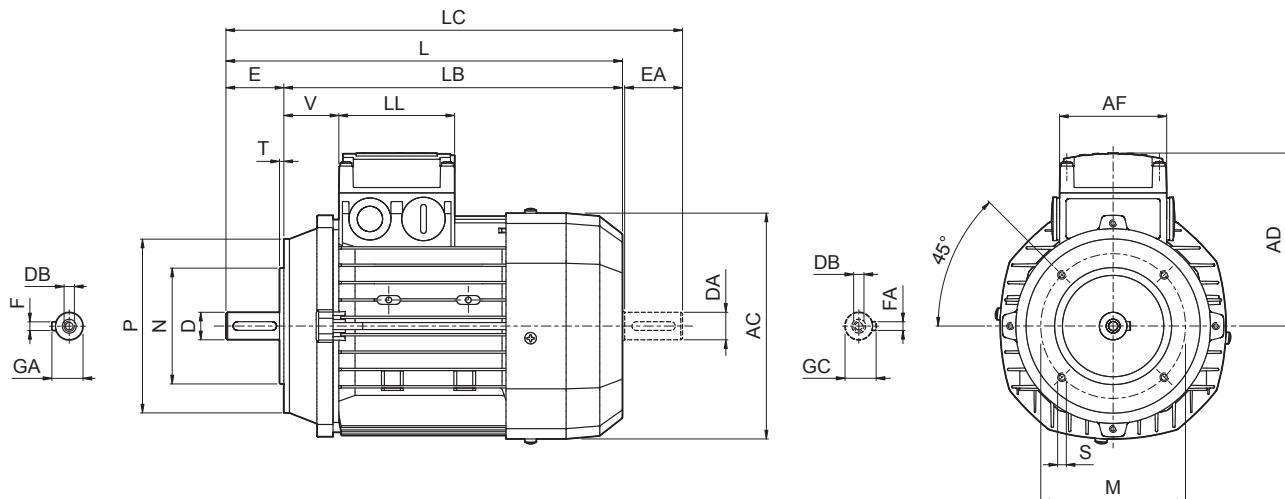
	Shaft					Flange					Motor									
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V	
<b>BN 56</b>	9	20	M3	10.2	3	100	80	120	7	3	8	110	185	165	207	91			34	
<b>BN 63</b>	11	23	M4	12.5	4	115	95	140	9.5		10	121	207	184	232	95	74	80	26	
<b>BN 71</b>	14	30	M5	16	5	130	110	160			138	249	219	281	108				37	
<b>BN 80</b>	19	40	M6	21.5	6	165	130	200	11.5	3.5	156	274	234	315	119				38	
<b>BN 90</b>	24	50	M8	27							176	326	276	378	133				44	
<b>BN 100</b>	28	60	M10	31	8	215	180	250			14	195	367	307	429	142	98	98	50	
<b>BN 112</b>						300	250	350			15	219	385	325	448	157			52	
<b>BN 132</b>	38	80	M12	41	10	265	230	300			20	493	413	576			193	118	118	58
<b>BN 160 MR</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	300	250	350	18.5	5	15	310	596	486	680	245	187	187	51	
<b>BN 160 M</b>												562	452	645					218	
<b>BN 160 L</b>																				
<b>BN 180 M</b>	48 38 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	310	640	530	724	5	310	708	598	823	261	187	187	52		
<b>BN 180 L</b>	48 42 <sup>(1)</sup>											348	722	612	837				66	
<b>BN 200 L</b>	55 42 <sup>(1)</sup>					350	300	400			18									

NOTE:

1) These values refer to the rear shaft end.

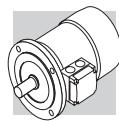


## BN - IM B14

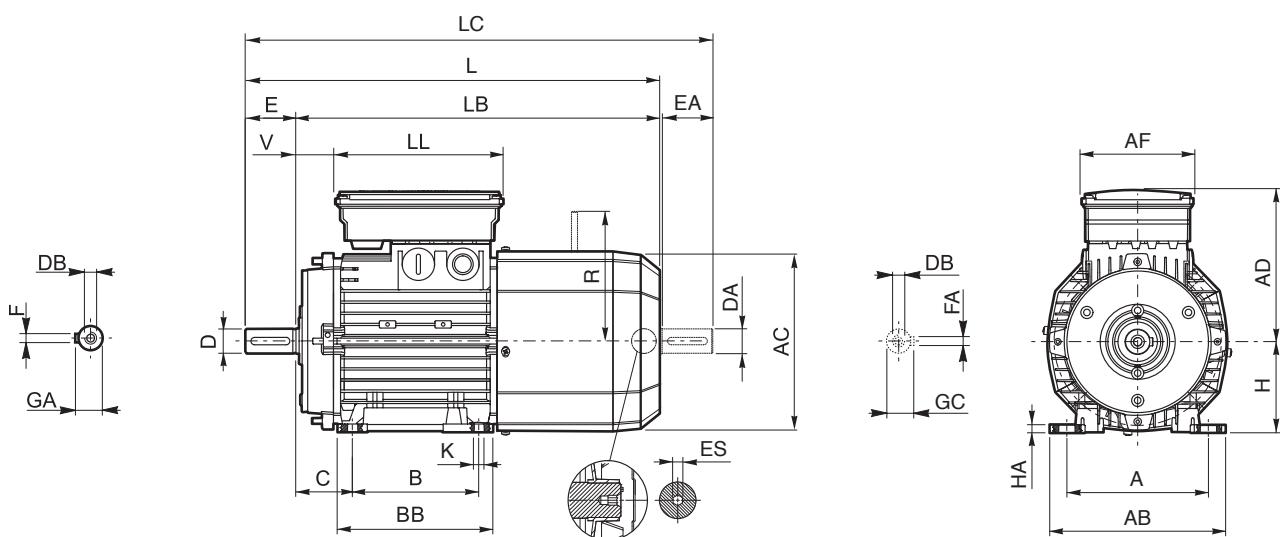


**BN**

	Shaft					Flange					Motor								
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	
<b>BN 56</b>	9	20	M3	10.2	3	65	50	80	M5	2.5	110	185	165	207	91	74	80	34	
<b>BN 63</b>	11	23	M4	12.5	4	75	60	90			121	207	184	232	95			26	
<b>BN 71</b>	14	30	M5	16	5	85	70	105	M6	3	138	249	219	281	108	98	98	37	
<b>BN 80</b>	19	40	M6	21.5	6	100	80	120			156	274	234	315	119			38	
<b>BN 90</b>	24	50	M8	27	8	115	95	140	M8	3.5	176	326	276	378	133	98	98	44	
<b>BN 100</b>	28	60	M10	31		130	110	160			195	367	307	429	142			50	
<b>BN 112</b>											219	385	325	448	157			52	
<b>BN 132</b>	38	80	M12	41	10	165	130	200	M10	4	258	493	413	576	193	118	118	58	



## BN\_FD ; IM B3



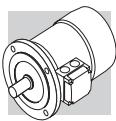
**BN**

	Shaft					Housing					Motor													
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	R	S	
<b>BN 63</b>	11	23	M4	12.5	4	80	100	96	120		7	40	63	121	272	249	297	122		14	96			
<b>BN 71</b>	14	30	M5	16	5	90	112	112	135			45	71	138	310	280	342	135	98	133	25	103	5	
<b>BN 80</b>	19	40	M6	21.5	6	100	125	124	153		8	50	80	156	346	306	388	146			41			
<b>BN 90 S</b>	24	50	M8	27		140	125	155	174		10	56	90	176	409	359	461	149	110	165	15	129		
<b>BN 90 L</b>																								
<b>BN 100</b>	28	60	M10	31		160	140	10	175	192	12	63	100	195	458	398	521	158	110	165	39	160		
<b>BN 112</b>																								
<b>BN 132 S</b>	38	80	M12	41	10	216	12	218	254		12	89	132	260	603	523	686	210	140	188	46	204 <sup>(2)</sup>		
<b>BN 132 M</b>																								
<b>BN 160 M</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	210	254	25	264	319	14.5	108	160	310	736	626	820	245	187	187	51	266		
<b>BN 160 L</b>																								
<b>BN 180 L</b>	48 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>	279	279	26	329	359	14	121	180	348	866	756	981	261		52	305			
<b>BN 200 L</b>	55 42 <sup>(1)</sup>																							

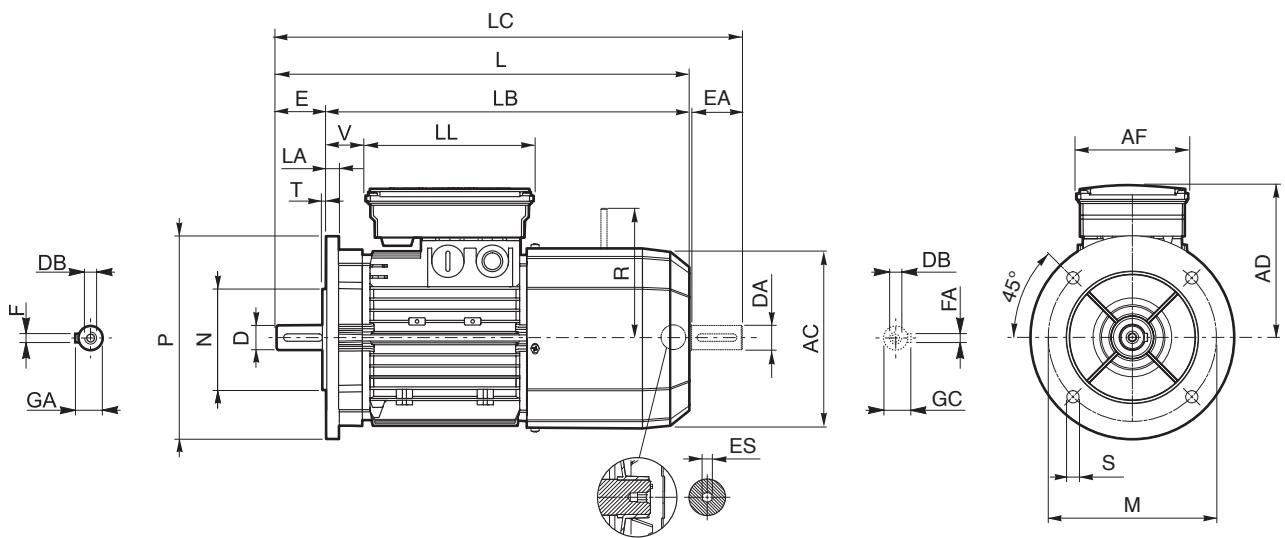
### NOTE:

- 1) These values refer to the rear shaft end.
- 2) For FD07 brake value R=226.

ES hexagon is not supplied with PS option.



## BN\_FD ; IM B5



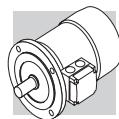
**BN**

	Shaft					Flange					Motor														
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V	R	ES				
<b>BN 63</b>	11	23	M4	12.5	4	115	95	140	9.5	3	3.5	121	272	249	297	122	10	14	96	5					
<b>BN 71</b>	14	30	M5	16	5	130	110	160	9.5	138		310	280	342	135	25		103							
<b>BN 80</b>	19	40	M6	21.5	6	156	346	306	388	146		41	129	6											
<b>BN 90 S</b>	24	50	M8	27	8	165	130	200	11.5	11.5		176	409	359	461	165		39	160						
<b>BN 90 L</b>						14	195	458	398	521		158	165	62											
<b>BN 100</b>	28	60	M10	31		215	180	250	14	4		15	219	484	424	547	173	110	165	73	160				
<b>BN 112</b>						20	258	603				523	686	210	140	46	204 <sup>(2)</sup>								
<b>BN 132</b>	38	80	M12	41	10	265	230	300				12	672	562	755	188	161	187	161	226					
<b>BN 160 MR</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>								15	310	736	626	820	245	187	51	266	—				
<b>BN 160 M</b>												18	348	780	670	864			187	52	305				
<b>BN 160 L</b>	42 38 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M16 M16 <sup>(1)</sup>	51.5 45 <sup>(1)</sup>	14 12 <sup>(1)</sup>							18.5	866	756	981	261	64	187	64						
<b>BN 180 M</b>	48 38 <sup>(1)</sup>											350	300	400	18.5			878	768	993					
<b>BN 180 L</b>	48 42 <sup>(1)</sup>											350		300	400			878	768	993					
<b>BN 200 L</b>	55 42 <sup>(1)</sup>	110 110 <sup>(1)</sup>	M20 M16 <sup>(1)</sup>	59 45 <sup>(1)</sup>	16 12 <sup>(1)</sup>																				

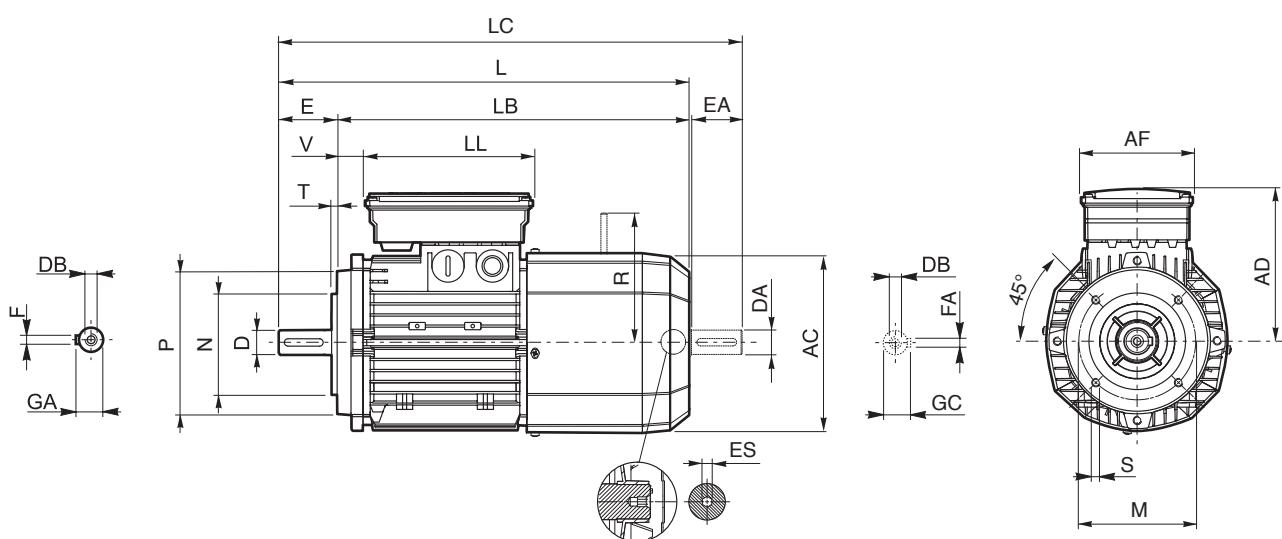
**NOTE:**

- 1) These values refer to the rear shaft end.
- 2) For FD07 brake value R=226.

ES hexagon is not supplied with PS option.



## BN\_FD ; IM B14



**BN**

	Shaft					Flange					Motor											
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	R	ES		
<b>BN 63</b>	11	23	M4	12.5	4	75	60	90	M5	2.5	121	272	249	297	122	98	133	14	96	5		
<b>BN 71</b>	14	30	M5	16	5	85	70	105	M6		138	310	280	342	135			25	103			
<b>BN 80</b>	19	40	M6	21.5	6	100	80	120	M8	3	156	346	306	388	146	110	165	41	129	6		
<b>BN 90 S</b>	24	50	M8	27	8	115	95	140			176	409	359	461	149			39	129			
<b>BN 90 L</b>											146								160			
<b>BN 100</b>	28	60	M10	31	3.5	130	110	160	M8	195	458	398	521	158	140	188	62		6			
<b>BN 112</b>											219	484	424	547	173		73	199				
<b>BN 132</b>	38	80	M12	41	10	165	130	200	M10	4	258	603	523	686	210	140	188	46	204 <sup>(1)</sup>			

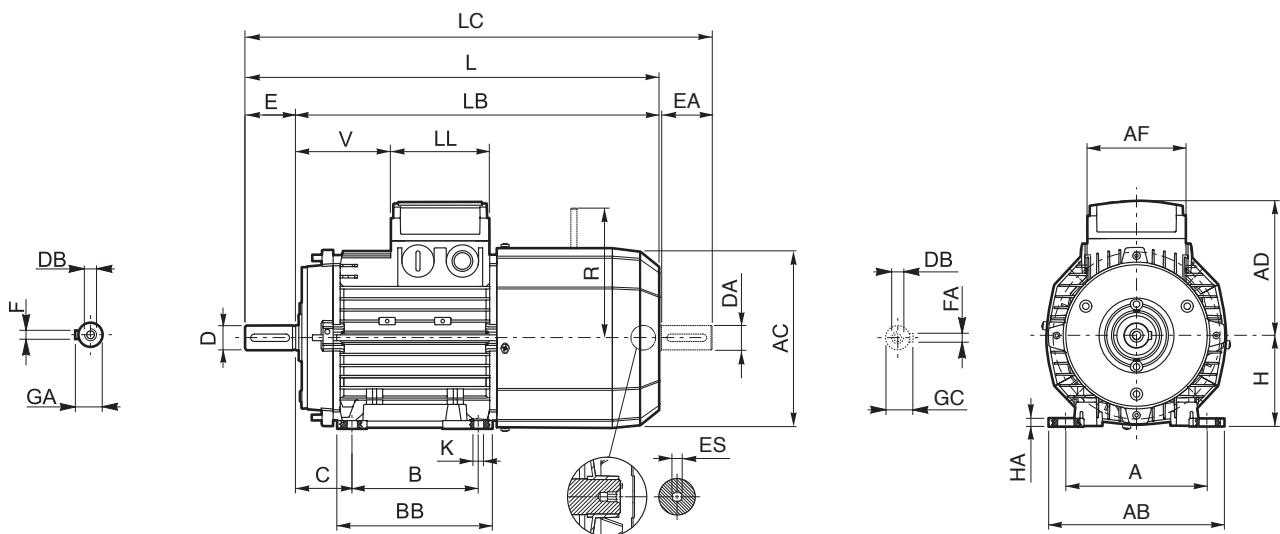
**NOTE:**

1) For FD07 brake value R=226.

ES hexagon is not supplied with PS option.



## BN\_FA - IM B3



**BN**

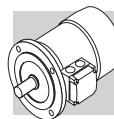
	Shaft					Housing					Motor													
	D DA	E EA	DB	GA GC	F FA	B	A	HA	BB	AB	K	C	H	AC	L	LB	LC	AD	AF	LL	V	R	S	
<b>BN 63</b>	11	23	M4	12.5	4	80	100	96	120		7	40	63	121	272	249	297	95			51	116		
<b>BN 71</b>	14	30	M5	16	5	90	112	112	135			45	71	138	310	280	342	108	74	80	68	124	5	
<b>BN 80</b>	19	40	M6	21.5	6	100	125	124	153		8	50	80	156	346	306	388	119			83		134	
<b>BN 90 S</b>	24	50	M8	27	8	140	125	155	174	10	56	90	176	409	359	461	133	98	98	71	95	160	6	
<b>BN 90 L</b>																								
<b>BN 100</b>	28	60	M10	31	10	160	140	10	175	192	12	63	100	195	458	398	521	142	98	98	119	128	198	6
<b>BN 112</b>																								
<b>BN 132 S</b>	38	80	M12	41	10	216	178	12	218	254	12	89	132	260	603	523	686	210	140	188	46	200 <sup>(2)</sup>		
<b>BN 132 M</b>																								
<b>BN 160 M</b>	42 38 <sup>(1)</sup>	110 80 <sup>(1)</sup>	M16 M12 <sup>(1)</sup>	45 41 <sup>(1)</sup>	12 10 <sup>(1)</sup>	210	254	25	264	319	14.5	108	160	310	736	626	820	245	187	187	51	247	—	
<b>BN 160 L</b>																								

**NOTE:**

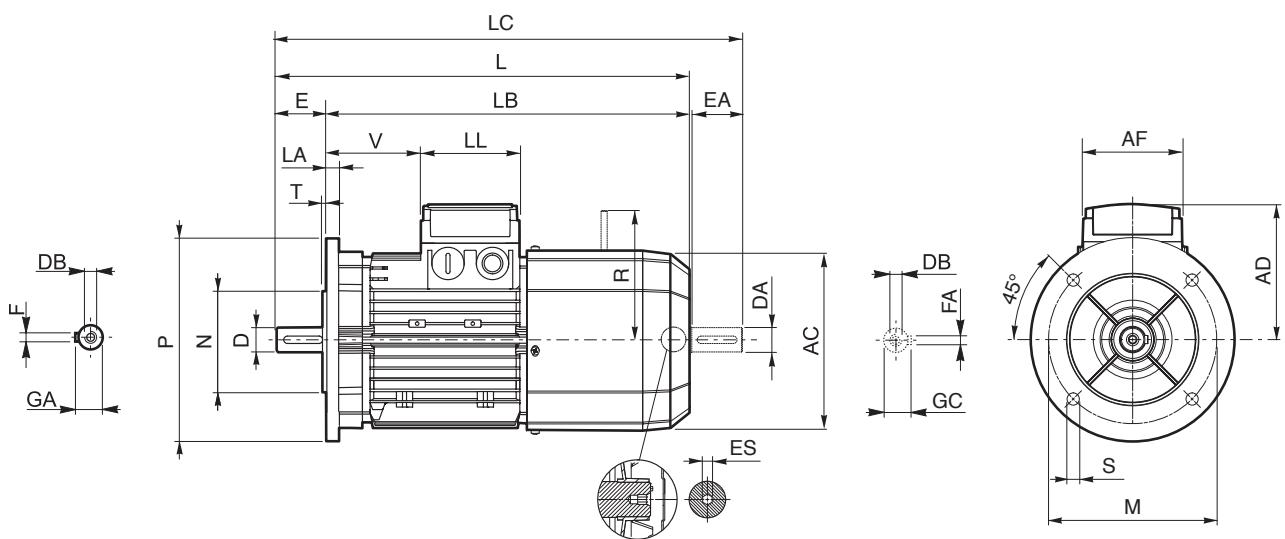
- 1) These values refer to the rear shaft end.
- 2) For FA07 brake value R=217.

Dimensions AD, AF, LL and V, relevant to terminal box of motors BN...FA featuring the separate brake supply (option SA), are coincident with corresponding dimensions of same-size BN...FD motors

ES hexagon is not supplied with PS option.



## BN\_FA - IM B5



**BN**

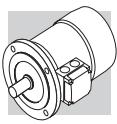
	Shaft					Flange					Motor											
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V	R	ES	
<b>BN 63</b>	11	23	M4	12.5	4	115	95	140		3		121	272	249	297	95			26	116		
<b>BN 71</b>	14	30	M5	16	5	130	110	160			10	138	310	280	342	108	74	80	68	124	5	
<b>BN 80</b>	19	40	M6	21.5	6	165	130	200	11.5		3.5	156	346	306	388	119			83	134		
<b>BN 90</b>	24	50	M8	27							11.5	176	409	359	461	133			95			
<b>BN 100</b>											8	14	195	458	398	521	142	98	98	119	160	
<b>BN 112</b>	28	60	M10	31		215	180	250			4	15	219	484	424	547	157			128	198	6
<b>BN 132</b>	38	80	M12	41	10	265	230	300				20	603	523	686	210	140	188	46	200 <sup>(2)</sup>		
<b>BN 160 MR</b>												258	672	562	755	193	118	118	218	217		
<b>BN 160 M</b>	42	110	M16	45		300	250	350	18.5			15	736	626	820							
<b>BN 160 L</b>	38 <sup>(1)</sup>	80 <sup>(1)</sup>	M12 <sup>(1)</sup>	41 <sup>(1)</sup>	12					5		310	780	670	864		245	187	187	51	247	—
<b>BN 180 M</b>				51.5 41 <sup>(1)</sup>	14 10 <sup>(1)</sup>																	

### NOTE:

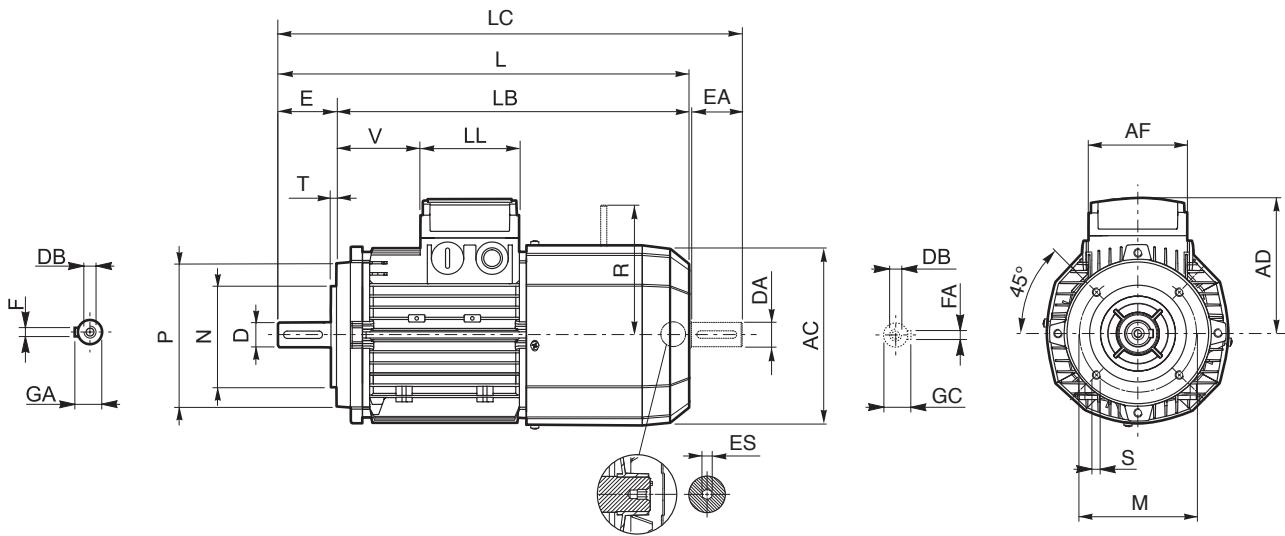
- 1) These values refer to the rear shaft end.
- 2) For FA07 brake value R=217.

Dimensions AD, AF, LL and V, relevant to terminal box of motors BN...FA featuring the separate brake supply (option SA), are coincident with corresponding dimensions of same-size BN...FD motors

ES hexagon is not supplied with PS option.



## BN\_FA - IM B14



**BN**

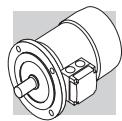
	Shaft					Flange					Motor									
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V	R	ES
<b>BN 63</b>	11	23	M4	12.5	4	75	60	90	M5	2.5	121	272	249	119	95	74	80	26	116	5
<b>BN 71</b>	14	30	M5	16	5	85	70	105	M6		138	310	280	342	108			68	124	
<b>BN 80</b>	19	40	M6	21.5	6	100	80	120	3	156	346	306	388	119	95	98	83	134	6	
<b>BN 90</b>	24	50	M8	27	8	115	95	140		M8		176	409	359			461	133		160
<b>BN 100</b>	28	60	M10	31		130	110	160	3.5	195	458	398	521	142	128	188	128	198		
<b>BN 112</b>						219	484	424		547	157	46	200 <sup>(1)</sup>							
<b>BN 132</b>	38	80	M12	41	10	165	130	200	M10	4	258	603	523	686	210	140	188	46	200 <sup>(1)</sup>	

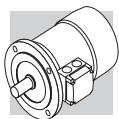
### NOTE:

1) For FA07 brake value R=217.

Dimensions AD, AF, LL and V, relevant to terminal box of motors BN...FA featuring the separate brake supply (option SA), are coincident with corresponding dimensions of same-size BN...FD motors

ES hexagon is not supplied with PS option.





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## INDEX OF REVISIONS

BR_CAT_BNEX_STD_ENG_R04_0	
	Description
...	Added the availability of new BX 200LA ... BX 355MCK motors.

2019 01 15

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We have a relentless commitment to excellence, innovation and sustainability. Our team creates, distributes and services world-class power transmission and drive solutions to keep the world in motion.

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